



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	5070	DISPATCH DATE:				03.11.2015
2.	RAILWAY	WR	Type:	GSLRD	Coach No.:	15705	
3.	Booked to		SSE/C&W/OKHA				
4.	Tare Weight of Coach :		37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T	
6.	Shell Details: (SG-90004 alt 'b')						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
	ii)	Maximum length over Body			21337 ± 10		
	iii)	Maximum length over Buffer			22297 ± 15		
	iv)	Maximum width over Body			3245 ± 5		
	v)	Maximum width over Flasher light			3402 +0/-5		
	vi)	Minimum height above rail level to the lowest fitting			200 mm		
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
	viii)	Buffer/CBC (Make)			ATUL		
	ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:						
	Description			Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	85/85		
	8.2	APPLICATION OF PCN-123		SATISFACTORY			
	8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT		ESCORTS			
	ii.	SEAT & BERTH		MOHAN			
	iii.	WATER TANKS		AMIT			
	iv.	PVC		RESPONSIVE			
	v.	FLOOR BOARD		TAYAL			
	vi.	UIC VESTIBULE		NA			
	vii.	LAV. DOORS		GANDHI & ANKUR			
	viii.	LP SHEET		NA			
	ix)	BIO- TOILET		RAIL FAB			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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11.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		5070	WR	GSLRD	15705	26-10-2015			
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
11.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	151377				151376			
	ii. Frame No.	ASR-410				ASR-596			
	iii. Axle No.	A-5291		A-4502		H-0049		J-2810	
	iv. Wheel Diameter	916.00	916.00	915.00	915.00	915.00	915.00	915.00	915.00
	v. Wheel Disc No.	15217/216	14146/395	14204/245	14172/226	13675/230	14146/386	14139/263	15431/213
	vi. R.B. Nos.	G1456	G1426	G1375	G1469	G1463	G1457	G1441	G1454
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
11.3	<u>Items Traceability:</u>				PP SIDE		NPP SIDE		
	i.	BRAKE CYLINDER Make & NO.			PEW-5087,5048		PEW-4994,5118		
	ii.	SECONDARY Shock Absorber Make &NO.			ESCORTS-8664,8742		ESCORTS-8586,8768		
11.4	i.	Modification/ Trail (if any):			NIL				
	ii.	Deviations (if any):			NIL				

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Form No. : QMF4254; Version: 05

1.	SHELL No:	5076	DISPATCH DATE:				04.11.2015
2.	RAILWAY	WR	Type:	GSLRD	Coach No.:	15706	
3.	Booked to		SSE/C&W/OKHA				
4.	Tare Weight of Coach :		37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T	
6.	Shell Details: (SG-90004 alt 'b')						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
	ii)	Maximum length over Body			21337 ± 10		
	iii)	Maximum length over Buffer			22297 ± 15		
	iv)	Maximum width over Body			3245 ± 5		
	v)	Maximum width over Flasher light			3402 +0/-5		
	vi)	Minimum height above rail level to the lowest fitting			200 mm		
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
	viii)	Buffer/CBC (Make)			ATUL		
	ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:						
	Description			Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	85/85		
	8.2	APPLICATION OF PCN-123		SATISFACTORY			
	8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT		ESCORTS			
	ii.	SEAT & BERTH		MOHAN			
	iii.	WATER TANKS		RUBICONE, AMIT			
	iv.	PVC		RESPONSIVE			
	v.	FLOOR BOARD		TAYAL			
	vi.	UIC VESTIBULE		NA			
	vii.	LAV. DOORS		GANDHI & ANKUR			
	viii.	LP SHEET		PUNJAB LAMINATE			
	ix)	BIO- TOILET		RAIL FAB			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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11.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		5076	WR	GSLRD	15706	28-10-2015				
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
11.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	151380				151378				
	ii. Frame No.	ASR-736				ASR-739				
	iii. Axle No.	J-2888		2038		03400		04255		
	iv. Wheel Diameter	916.50	916.50	916.00	916.00	916.00	916.00	916.00	916.00	
	v. Wheel Disc No.	06966/299	02386/233	15365/277	15970/277	15430/315	15372/225	03848/240	08079/381	
	vi. R.B. Nos.	G1072	G1091	G1084	G1052	G1086	G1064	G1097	G1059	
	vii. R.B. Make	NBC		NBC		NBC		NBC		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
11.3	<u>Items Traceability:</u>				PP SIDE		NPP SIDE			
	i.	BRAKE CYLINDER Make & NO.				PEW-5070,5077		PEW-6019,5051		
	ii.	SECONDARY Shock Absorber Make &NO.				ESCORTS-8987,8548		ESCORTS-8555,8569		
11.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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Form No. : QMF4254; Version: 05

1.	SHELL No:	5077	DISPATCH DATE:				05.11.2015
2.	RAILWAY	WR	Type:	GSLRD	Coach No.:	15707	
3.	Booked to		SSE/C&W/OKHA				
4.	Tare Weight of Coach :		37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T	
6.	Shell Details: (SG-90004 alt 'b')						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
	ii)	Maximum length over Body			21337 ± 10		
	iii)	Maximum length over Buffer			22297 ± 15		
	iv)	Maximum width over Body			3245 ± 5		
	v)	Maximum width over Flasher light			3402 +0/-5		
	vi)	Minimum height above rail level to the lowest fitting			200 mm		
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
	viii)	Buffer/CBC (Make)			ATUL		
	ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:						
	Description			Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	85/85		
	8.2	APPLICATION OF PCN-123		SATISFACTORY			
	8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT		ESCORTS			
	ii.	SEAT & BERTH		MOHAN			
	iii.	WATER TANKS		RAIL FAB, AMIT			
	iv.	PVC		RESPONSIVE			
	v.	FLOOR BOARD		TAYAL			
	vi.	UIC VESTIBULE		NA			
	vii.	LAV. DOORS		GANDHI & ANKUR			
	viii.	LP SHEET		NA			
	ix)	BIO- TOILET		RAIL FAB			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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11.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		5077	WR		GSLRD		15707		28-10-2015	
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
11.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	151382				151383				
	ii. Frame No.	UBLS-1681				UBLS-1591				
	iii. Axle No.	A-3531		J-8803		J-3003		J-2802		
	iv. Wheel Diameter	915.00	915.00	916.00	916.00	916.50	916.50	916.50	916.00	
	v. Wheel Disc No.	05709/ 226	1229/2 73	13874/ 246	14191/ 223	15446/ 254	14147/ 299	12027/ 272	14139/24 9	
	vi. R.B. Nos.	G1447	G1130	G1107	G1134	G1197	G1114	G1149	G1151	
	vii. R.B. Make	NBC		NBC		NBC		NBC		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
11.3	<u>Items Traceability:</u>				PP SIDE		NPP SIDE			
	i.	BRAKE CYLINDER Make & NO.			PEW-5012,5003		PEW-100,036			
	ii.	SECONDARY Shock Absorber Make &NO.			ESCORTS-5739,8780		ESCORTS-8647,8629			
11.4	i.	Modification/ Trail (if any):			NIL					
	ii.	Deviations (if any):			NIL					

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