

Rail Coach Factory, Kapurthala

Instructions to firm for filling up the application form for registration

1	Application form should be complete in all respects and all the documents mentioned in the check-list should be enclosed with application form and sent by Registered/Speed post/or any means which is considered proper & in their own interest to the following address :- Dy. Chief Material Manager-G, Rail Coach Factory, Administrative Building, Hussainpur, Kapurthala (Punjab) 144 602.	
2.	You can download the registration form from website of RCF (www.rcf.indianrailways.gov.in) and submit this form along with payment of ₹. 70/- only in the form of demand draft from any Nationalized bank payable at Hussainpur/New Delhi, in favour of Financial Advisor & Chief Accounts Officer, Rail Coach Factory, Kapurthala . The forms without this fees will be summarily rejected.	
3	As a policy RCF has decide to register only manufacturers, therefore traders/stockiest need not apply for registration.	
4	Stores are grouped in different Trade Group (TG) as per Annexure 'A' . You should indicate specific TGs out of this list for which registration is desired by you, along with proof of technical capability and financial capacity of your firm to manufacture the items falling in such TGs.	
5	Controller of Stores/RCF reserves the right to refuse to register ant firm or to remove the name of any registered firm, either for a specific period or permanently.	
6	All subsequent changes in the constitution and working of your firm after submission of application form should be promptly communicated to the Rail Coach Factory.	
7	You will have to abide by the I.R.S. conditions of contract and all other rules/regulations issued for procurement of stores.	
8	The application form should be signed by the competent authority as mentioned below	
	Proprietorship firm	By Proprietor
	Partnership firm	By all the partners or by any one of the partner who holds a General power of attorney authorizing him to sign for and bind the firm in all contractual obligations
	Limited Company	By Managing Director or any of the director of the firm

Application Form For Registration In RCF

All the columns should be filled-up and all supporting documents be enclosed in serial order as per check list

1.	Name of Firm/Company			
	Complete Postal Address of Registered Office			
	Complete Postal Address of Works/Factory			
	Telephone No., Fax No. & Mobile No.			
	Email ID			
2.	Details of payment for cost of Registration form			
3.	Nature of Firm (type of following) a) Proprietary b) Partnership c) Private Limited d) Public Limited			
4.	Name and address of Managing Director/ Proprietor/ Partners (Enclose list)			
5.	Annual Turnover of last three years (in lakhs of Rs.)	S.No	Year	Amount (in Lakhs)
		1	201__ - 201__	
		2	201__ - 201__	
		3	201__ - 201__	
6.	Number and date of registration of firm under Company Act / Partnership Act			
7.	Factory License No. and its validity			
8.	Trade Group for which registration is sought			
9.	Name and address of Banker			
10.	Bank Account No.			
11.	Income-tax circle/ward/district in which the firm and each of its owner/director/partner is assessed			
12.	Details of registration with other Railways/NSIC if applicable			
13.	Are you authorized agent/stockiest of any reputed firm/company. If so ? a) Attach the authorization b) Declaration that they will not deal directly to Railway			
14.	Have you gone through the check list attached and documents submitted accordingly			

I/We do hereby declare that the entries made in this application form are true to the best of my/our knowledge. I/We also agree to abide by IRS conditions of contract and all other rules & regulations of RCF administration

Name & Address of Signatories :

Signature of competent Person(s)

Check List (To be filled in by Applicant Firm)

Name & address of Firm				
S.No.	Subject	Yes	No	Ref
1	LEGAL documents			
1.1 *	Partnership Firm			
	Deed of Partnership			
	Power of attorney			
	Registration under Partnership Act			
	Limited Firm			
	Memorandum & Article of Association			
	Certificate of Incorporation (Under the companies Act-1956)			
	Proprietorship Firm			
	Affidavit of Proprietorship			
1.2 *	Company Registration (Department of Industries)			
1.3 *	Factory License			
1.4	Telephone Bill			
1.5	Electricity Bill			
1.6 *	Affidavit regarding the fact that the firm or their Director/ Partner/ proprietor have not been banned/ black-listed by Ministry of Railways or any other Government department.			
1.7 *	Affidavits (Separately from each Partner/ Director/Proprietor) that they are not having any concern in other firm, If any the details to be furnished.			
2	TECHNICAL documents			
2.1	Organization chart			
2.2	Layout of Plant			
2.3 *	Affidavit of ownership of Machinery & Plants indicating their details capacity, Make / Brand and year of purchase			
2.4	List of Quality control & Testing Facilities available			
2.5	Detail of Technical staff with their Name, qualification, experience & training imparted along with certificates given to staff.(minimum 50% of the production staff should be skilled)			
2.6	Detail of Power Connection and Stand-by arrangement (during power cuts)			
2.7	Details of Sub-vendors from whom Raw material and components are purchased and system for ensuring quality thereof			
3	QUALITY Systems & procedures			
3.1 *	Current and valid ISO 9001 Certificate			
3.2	QAP (Quality assurance plan) for in-coming material, in-process and final product separately for each trade group.			
3.3	Procedure for disposal of Non-conforming products.			
3.4	Quality control organization			
3.5	Records of analysis to study the rejections at intermediate stages.			

4	COMMERCIAL documents			
4.1 *	PAN/TIN			
4.2 *	Attested copy of Income-tax Return deposited for last assessment year.			
4.3 *	Excise Registration			
4.4 *	ST/VAT Registration			
4.5	Digital signature certificate (from any licensed certifying authority)			
4.6	Balance Sheet of last 3 years (Audited and certified by Chartered Accountant)			
4.7	Profit & Loss Account			
4.8	Banker's Report (indicating Cash credit limit and performance of Account) (in original)			
5	Other Credentials			
5.1	Product-range / Technical leaflet / Company Profile			
5.2	Detail of Customers			
5.3	Registration with other Railways / NSIC/RDSO/DGS&D			
5.4	Performance Statement			
1. * Duly attested by Notary public/Gazetted Officer. 2. Affidavits to submitted in original duly attested by Notary public. 3. All other documents should be self attested.				

Signature	
Name	
Designation	
Date	
Stamp/Seal	

Format Of Affidavit For Proprietorship

I _____, S/o _____ Age _____, Resident of _____
_____ Proprietor of M/s _____ having registered
office at _____ hereby solemnly affirm and declare as under :

That I am the sole Proprietor of M/s _____ having its
registered office at _____.

Deponent

Verification :

Verified that the statement made in this affidavit is true and correct to the best of my knowledge
and belief and nothing is concealed therein.

Deponent

Format Of Affidavit Regarding Banning/Blacklisting Of Firm

I _____, S/o _____ Age _____, Resident of _____
_____ Proprietor/Partner/Director of M/s _____ having
registered office at _____ hereby solemnly affirm and declare as under
:

That M/s _____ / its director(s) / partner(s) has/have not been banned / black
listed by Ministry of Railways or any other Government departments.

Deponent

Verification :

Verified that the statement made in this affidavit is true and correct to the best of my knowledge
and belief and nothing is concealed therein.

Deponent

Format Of Affidavit Regarding Stake In Other Concern/Firm

I _____, S/o _____ Age _____, Resident of _____ Proprietor/Partner/Director of M/s _____ having registered office at _____ hereby solemnly affirm and declare as under :

That (I am / I am not) a director / partner in any other concern. (if partner/director in other firm details to be furnished)

Deponent

Verification :

Verified that the statement made in this affidavit is true and correct to the best of my knowledge and belief and nothing is concealed therein.

Deponent

Format Of Affidavit Regarding Machinery And Plant

I _____, S/o _____ Age _____, Resident of _____ Proprietor/Partner/Director of M/s _____ having registered office at _____ hereby solemnly affirm and declare as under :

That M/s _____ is the owner of the machinery and plant mentioned hereunder and is installed in its premises :-

S.No	Name	Make	Year of Purchase	Capacity

Deponent

Verification :

Verified that the statement made in this affidavit is true and correct to the best of my knowledge and belief and nothing is concealed therein.

Deponent

Annexure - A
Trade Groups (Unified) for
Registration of Firms for items procured by Railways

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
	00. Metal Processing Group	0115	Cutting and shearing of steel sections including plates.	1024	Shims
0005	Light C.I. casting (Including machin-ing) upto 50 Kgs.	0117	Fabrication of bridge and other structures	1025	Fuel injection system (imported MICO).
0006	Medium C.I. casting (Including machining) upto 1000 Kgs.	0120	Fabrication of garments stitching	1027	Valves for lub. oil and fuel oil system
0007	Heavy C.I. castings (including machining) beyond 1000 Kgs.	0122	Printing and Binding Work	1029	Governors and governor drives including mounting and linkage.
0008	Spheroidal graphite cast Iron, including machining.	0125	Transporting of Steel and other Materials.	1031	Overspeed trip assembly and acceleration control devices.
0009	Mechanit C.I. items	0128	Clearance of consignments from the ports	1033	Vibration damper, clutch plates
0010	Steel castings with machining upto 500 Kgs.	0130	Automobile body building.	1035	Carbon shafts/propellor shafts
0011	Steel casting with machining above 500 Kgs.	0131	Automobile repairs	1037	Sock Filters, paper filters, oil bath filters and strainers.
0016	Malleable castings with machining	0305	03. Items Peculiar to Steam Loco VDO speedometer and its spares including recording charts and flexible shafts with and couplings.	1039	Water pump, lub. oil pumps. fuel pump and spares : blowers, crank cast exhausters.
0018	Non-ferrous castings with machining.	0308	Sanding gears and parts	1041	Snubber valve assembly
0020	Die castings	0310	Electors steam break valves and spares	1043	Air pressure control valves
0021	Forgings light with machining	0311	Injectors and spares	1044	Tachometer generator assembly
0022	Forgings medium with machining	0316	Gauge glasses, protector glass and bull's eye (sight feed glass).	1045	Elbows bends and fuel oil piping
0023	Forgings heavy with machining	0318	Pressure and vacuum gauges	1047	Gasket metallic. 'O' rings and oil seals
0024	Drop stampings and off set foeging	0320	Piston rod packing	1079	Sophisticated and high precision sparl for diesel locos not otherwise classified
0025	Wheels, Tyres, Axles for rolling stock.	0323	Grease guns nipples and cups		11. Items Peculiar to Vehicle and Chases of Diesel Locos.
0026	Wheels tyres axles for other than rolling stock.	0325	Super heater element complete or parts (torpedo ends)	1105	Hydraulic and Hydro Mechanical transmission and spares.
0027	Clut eings	0327	Thermic syphon and parts	1110	Vulcan couplings, fluid couplings and g type coupling.
0029	Gears and pinious for traction motors	0328	Fire box including combustion chamber, tube and wrapper plates.	1113	Air compressor, vacuum exhauster, compressor and spares.
0030	Gears and pinions for other operations	0333	Asbestos mattresses. k asbestos packing etc.	1115	Air-brake and vigilance control and spares Auto brake valve, independent brake valve, pilot selector valve, air valve, air reservoirs.
0032	Components involving machining only	0336	Lubricator pads	1117	Air compressor governor
0034	Heavy plate work	0339	Valves, valve gears and their parts.	1119	Radiator fan Body current clutch an spares.
0035	Heavy fabrication work special to rolling stock.	0379	Sophisticated and high precision spares for steam focos not otherwise classified.	1121	Air horns
0036	Fabricated components welded and rivetted.		10. Items Peculiar to Diesel Locos	1224	Sand conveyors and allied equipme
0038	Punching and press work	1005	Engine block and main base and generator support.	1125	Windo wiper assembly with motor components.
0039	Re-rolling rounds and flats etc.	1008	Cylinder liners	1126	Insulated metallic fittings, such as : bushes terminal strips, handles, etc
0042	Springs helical and volute	1009	Pistons, piston rings, wrist pins	1127	Sunvisor assembly
0043	Spring laminated	1010	Cylinder, head valve lever assemblies and sub assemble.	1129	Siding window and components, d latch and door lock assembly
0044	Spring of SS wire	1011	Inlet and exhaust valves valve seat insert and valve guides, push rods, fuel support fuldrums, can rollers, spring seat and valve locks.	1135	Speed recorder, and allied equipm
0047	Manganese steel components such as lines, pins and bushes	1015	Crank/Camshafts and extension shafts	1139	Valves-Sander control Horn operat safety Auto drains pressure regula and needle valves, Fuel-Flovalves double check and globe valves.
	01. Conversion/Miscellaneous Process Group.	1017	Exhaust Manifolds		Clocks-Angle cock, combined cut cock and strainer three way cock, and cut out cocks.
0107	Refining & Smelting of non-ferrous scraps into virgin metals and alloyingots.	1019	Turbo super charger and spares including inlet and other castings.	1141	Traction motor blower, induct bo allied assembly.
0108	Heat treatment - Flame, infuction, case hardeninggear/burshing, metalising.	1021	Water cooler, after cooler and lub, oil cooler.		
0109	Galvaing of components-Hot Dipelectrolysis.	1023	Bimetal and Trimetal bearings and bushings.		
0110	Anodising of components				
0111	Chromium plating of components, hard chromium, nickle, cadmium, lead plating of components.				
0112	Non-merallis coating-Rubber lining Epoxy coating plasting coating etc.				

Annexure - A

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
1179	Other sophisticated and high precision spares for diesel locos not otherwise included in any of the serialised trade group.	3052	Miscellaneous coach fittings not included in other groups lavatory.	4226	Bowl glass lenses of sorts
	23. Items Peculiar to elec. locos & EMUS and Electrical portion of Diesel Locos.	3055	Miscellaneous coach fittings not included in other groups Exterior.	4229	Wire terminals, cable lugs, connections and allied terminal fittings.
2305	Pantograph and its components	3057	Miscellaneous coach fittings not included in other groups interior.	4230	Code markers for cables
2310	Master controller and parts	3059	E.P./ Air brake equipment and spares	4232	Battens, casing boards, wooden plugs, rawl plugs etc.
2315	Dynamic and regenerative brake equipments	4005	40. Cables Conductors, Transmission Materials	4235	Adapters, sockets and plugs of different varieties.
2320	Voltage regulators, 'E' type control equipments, Excitation and transition control panels.	4010	Cables insulated F.I.R. PVC, PILIC. etc.	4238	Clips
2323	Frequency regulators	4015	Cables polychloroprene for wiring of diesel elec. locos and EMUs	4242	Shades and shade parts
2326	All protective relays like circuit breakers current balance relay, overload relay etc.	4020	Aluminium conductor steel reinforced		43. Electrical Measuring Instruments and Appliances and components
2329	All E.P. contactors	4025	Conductors wire bare for electrical purposes	4305	Electrical measuring Instruments
2332	Arno convertors and spares	4030	Conductors copper other than wires		Voltmeters Ammeters, Meggers,
2335	Shunts	4035	Wire winding super enamelled cotton covered.	4310	Potential meters, galvanometer, Ohm meters, watt meters thermo couples etc.
2338	Silicon and selenium rectifiers and parts.	4040	Residence fuse wires etc.		Flaw detectors-Ultrasonic, Magnaflux radiography charts for recording instruments.
2343	Resistors		41. Insulator and insulating materials	4315	Appliances for ventilation, air conditioners, refrigerators, air conditioning plant and spares room heaters, water heaters water coolers and their spares.
2345	Tap changers and parts.	4105	Sheets, rods, blocks etc. synthetic resin bonded laminated	4320	All electrical household appliances and spares.
2347	Smothering reactors and rectifiers	4115	Ebonite sheets, blocks etc.	4325	Torches and other appliances for lighting.
2349	H.R.C. fuses (high rupture capacity)	4120	Vulcanised fibre sheets spl. resistor panels		45. Cells all types train lighting items of special nature and
2351	Certain types of T.M.S. used in WCM type locos and TAO 659.	4125	All types of insulating materials such as paper, black tape, cotton tape, fibre, glasswool, asbestos, ebonite, mica, sleeves etc.	4505	Electrical Amenities for Passengers.
2353	Static battery chargers	4130	Glass, mica and silicon tapes of Class F and above insulation.	4508	Steam turbo generators and spares
2356	Transformers (Powers & Control)	4135	Porelain Insulators for low voltage	4512	Engine head light equipment spares
2357	Receptacles and control jumpers	4140	Porcelain Insulators for high voltage	4513	Dynamo, driving gear and switchgear.
2379	Motor alternator and motor generator sets and spares.	4145	PTFE/Teflon sheets and insulators	4515	Spares for the above (4512)
	Sophisticated and high precision spares for electric locos and E.M.Us. not otherwise classified.	4155	Porcelain tubes, blocks, cleats, and connectors.	4520	Cells dry for torches and other instruments.
	30. Items Peculiar to coaching stock and wagons		42. General Electrical Fittings	4522	Cells dry for telegraph and telephone circuits
3005	Centre buffer couplers draft gear and buffer examples assemblies	4205	Switchgears for high voltage	4524	Cells lead acid for train lighting, engine starting and stationery cells.
3008	Shacks type couplers (for E.M.Us.)	4206	Switches of all types including switches special, rotary and toggle types, push button, low water alarm switches, temperature switches pressure switches etc.	4525	Cell Connectors
3010	Straw coupling of all types			4528	Air conditioning equipments and spare parts pertaining to rolling stock only.
3013	Vacuum brake fitting such as cylinders DA valves alarm valves release valves etc. piston rods etc.	4210	Fans, home service/train service, air circulators exhaust blowers etc. including regulators.	4535	Sophisticated and high precision spares for the above (4532)
3017	Hose pipe syphon, packing and rolling rings etc.	4213	Conduit pipes, flexible metallic tubes etc.	4579	T.L. fittings and spares not included elsewhere.
3020	Slack adjusters	4216	Electrical lamps of sorts and sizes including fluorescent lamps, mercury vapour lamps etc.		46. Electric Sub-Station Transmission and Distribution Equipment.
3024	Empty load box			4605	Sub station and track sectioning equipments.
3028	Shock absorbers	4219	Electrical flooding lamps, fittings and accessories other than carriage lamp fittings.	4606	Spares for substation equipments
3030	Silent blocks	4223	Neon signs.	4609	Rectifiers and spares
3033	Vestibules			4612	Isolators and spares
3036	Window shutters and doors			4615	Circuit breakers and switchgears
3039	Roof water tanks			4618	Lightning arrestors
3042	Stainless steel fittings for C & W stock			4620	All types of electrical and signalling relays.
3044	Commodities				
3047	Axle pulleys				
3049	Battery boxes for coaches				
3051	Carriage door locks				

Annexure - A

Version - 01

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
4625	Fabricated galvanised structures for masts.	5415	Signal arm, spectcies, clips, roading, roll ers, etc.	6142	Bitumen washers and limpers washers
4629	Overhead electric equipments for traction.	5418	Lenses and roundals for signals.	6145	Pans dust, pans laterine, drums, C.I. boxes
4633	Grooved contact wire and catenary wire for OHE.	5422	Baries lifting gates. etc.	6148	Water columns and fittings
4637	Shackles, thimbles and other straming equipments.	5426	Signal poles, tubular and lattice	6151	Yard enclosing materials
4642	Misc. fittings for OHE	5430	Signal poles (RCC)	6154	Ladders, wooden, steel and aluminium
4705	Motor generators starters, covertors of various types and sizes	56. Electrical Signalling & locking Equip-ments.		6156	venetian blind
4706	Traction motors and generators and their accessories exclusive for Diesel Elec. AC/ DC locos and EMU stock.	5608	Signal machines electric	6158	Stone ballast different sizes
4710	Carbon brushes for traction motors and generators.	5613	Block Instruments and spares	6159	Special items not listed elsewhere
4712	Carbon brushes for other applications	5618	Control frames and cabin fittings, Electrical circuit controllers. Reverses. Signal colour light multi-unit type. searchlight type etc.	62. Pipe and Pipe Fittings	
4716	Transformers of various types and sizes.	5622	Shunt Signals.	6205	C.I. Pipes and fittings
4720	Battery chargers and rectifiers	5679	Electrical signalling equipment and spares not otherwise classified.	6207	G.I. Pipes and fittings
4724	Electric control panels.	60. Permanent Way and Bridge Work.		6209	R.C.C. Pipes and fittings
4728	Electroplating, Phosphating plant and equipments.	6005	Ralls	6211	Pipes Stoneware and fittings
4732	Lifts, Escalators electric and accessories	6006	Crossings and switches	6213	Tubes bright.
4735	Electric pumping sets	6009	Tie bars. Fish plates and tie plates	6215	Stainless steel pipes and fittings
4738	Electric Oven and furnaces	6012	Fish bolts, nuts, key and fastenings	6218	Copper and brass pipes.
4742	Electric machineries (not included elsewhere).	6015	Steel sleepers	6221	Other alloy pipes
50. Telegraph & Telephone Equipments		6017	C.I. sleepers and chairs	6224	Special pipings for diesel locos
5005	Telegraph equipments and spares	6019	R.C.C. sleepers	6228	Pipes seamless and E.R.W.
5006	Telephone equipments and spares	6025	Track machines and spares	6231	Boiler Tubes, flue tubes abd element tubes.
5010	Telephone exchange and spares Including Traffic control equipment and spaces.	6035	Dip lorry, push triley, motor trolley complete.	6235	P.V.C. Pipes, flexible and rigid and Tafflor pipes.
5014	Teleprinter equipments and spares	6038	Welded wheels for trolleys	6238	Valves and cocks of sorts and sizes
5018	Loud speakers, Microphones amplifiers and allied equipments and spares.	6042	Hydraulic buffers at station ends	6241	Meter flow and water
5022	Train passing apparatus and spares	6079	Sophisticated spares for track machines and equipments not otherwise classified.	65. Plant and Machinery Including Complete Units.	
5026	Bells, hell pushes and buzzers.	61. Building Materials and Sanitary Wares.		6503	Hydrolic presses and spares
52. Wireless Equipments Including Elec-tronic Components and Spares for Com-munication.		6105	Cement, Lime, sand and bricks,	6505	Air compressors and spares not used in rolling stock.
5205	Wireless equipments and spares.	6108	Tiles for flooring, earthenware, glazed.	6507	Pumping sets hand operated and spares
5210	Microwave equipments and spares	6113	Roofing materials	6510	Overhead cranes and spares
5215	Electronic computing equipments and calculators.	6116	Waterproofing compound for buildings	6512	Mobile cranes diesel or otherwise pow-ered and spares
5220	Radios and accessories	6119	Doors and windows, metal	6514	Stationery boilers, steam cranes, tarboilers and spares.
5225	Television sets and spares	6122	Tiles roofing and ridges	6516	Road rollers, Concrete mixers and other engineering plant and machines.
5230	Tape recorders and magnetic tape and cassette.	6125	Water tanks, steel of sizes	6525	Pneumatic hammers, shearing brake press punching, bolts and nuts forging ma-chines, pugmill etc.
5279	Other sophisticated electronic equipments and spares.	6126	Water tanks R.C.C.	6528	Machme tools powered by electricity
54. Mechanical Signalling and Interlock-ing Equipments not covered by other Groups.		6128	Tublar structures Pre-fabricated	6530	Pedestal grinders
5410	Interlocking frames, their parts and fitting cranks compensators etc.	6131	Collapsible steel gates, grills, rolling shutters and similars Items.	6532	Weighing machines and spare.
		6134	Flushing cisterns, tanks and fittings	6534	Prime movers and spares (Diesel) Oil Engines & spares.
		6137	Sanitary porcelain ware	6540	Pneumatic tools and machines
		6140	A.C. sheets asbestos trafford sheets ridges etc.	6542	Earth moving equipments, Bulldozer etc.
				6544	Blasting equipments
				6546	Pile Driving equipments
				6548	Pulley blocks, winches and other pulling & holting appliances.

Annexure - A

Version - 01

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
6550	Metal spraying equipments	7221	Smithy, foundry & masonry tools	7420	Fasteners, belt, facing steel for belt alligator type etc. and hose clip
6552	furnaces oil fired of various sizes	7224	HSS. tools-drills, rammers, taps, die chasers, sockets and milling cutter of different varieties and sizes.	7424	Lamps oil and spares, lamps blow and spares, pressure lamps, stoves and spares
6554	Water treatment plant	7227	Handsaws of all types/sizes	7428	Wicks for lamps, tapes for sealing, new for cots etc.
6556	Spray planting equipments	7230	Blades and saws of types and sizes	7432	Glass chimneys for lamps, globes for light fittings etc.
6557	Machines printing of all type & spares	7233	Cemented carbide tipped tools	7436	Builders hardware (ferrous and non-ferrous) like tower bolts, lathes, hinges, locks etc.
6558	Composing machines, binding machines etc.	7238	Pickaxes, shovels etc.	7440	Expanded metal, wiremesh, seldmesh
6559	Machinery for cloth cutting hand power operated etc.	7243	Forges portable	7505	Rubber and rubber product-Foam rubber gloves, rubber sheets, rubber tubings.
6579	Other Machinery and plant and spares not otherwise classified.	7245	Bellows smith	7510	Leather and leather goods, apron, gauntlets, washers, leather buckets, leather bellow cash bags, suit cases, brief cases etc.
	67. Road Motors Auto Trucks Material handling Equipments and Spares.	7246	Diamond tipped tools	7515	Canvas and canvas goods, including tarpaulins, apron, quantlet, raincoats etc.
6705	Complete trucks lorries cars or other road vehicles.	7248	Measures, weight and volume	7520	Plastics, Linoleum, Rexine and other coat products.
6707	Petrol and Diesel powered engines and spares for cars trucks and lorries.	7250	Scales, weighing	7525	Cair Jute, manila and other vegetable fibres and their products.
6712	Tyres and tubes	7252	Tapes, measuring metallic, steel	7530	Synthetic fibres and their products including nylon ropes.
6717	Lister Jumbo, Auto trucks and spares, including engines.	7254	Handles wooden	7535	Hoses of types and sizes including rubber P.V.C. armoured etc.
6719	Battery operated auto trucks and spares.	7257	Instruments survey	7538	Hoses of various sizes-canvas and flax braided woven etc.
6722	Fork lifts and spares	7258	Measuring instruments (non-electrical)	7541	metallic flexible hoses.
6727	Bicycles and spares	7279	Special tools, not covered elsewhere in this book.	7544	Belts, leather of types and sizes.
6732	Material including equipment different types and their spares.	7305	73. Hardware Items, Fasteners Bolts, nuts rivets, studs, screws all types and sizes (Ferrous).	7546	Belts canvas of sizes.
6735	Carts, trolleys, wheel barrows etc. hand operated.	7306	Bolts, nuts rivets, studs, screws all types and sizes (galvanised iron).	7548	Belts, rubber and rubber impregnated types and sizes.
6738	Lawn movers	7309	Bolts nuts rivets, studs, screws all types and sizes (Cadmium) chromium. Nickel etc. plated.	7550	Gaskets, rubber of synthetic material
6742	Jacks, Hydraulic & screw	7311	Bolts, nuts, rivets, studs, screws all type and sizes (non-ferrous).	7552	Felt and felt products
6748	Conveyors belt roller chain etc.	7313	Bolts, nuts, rivets, studs, screws all types and sizes (involving special raw materials) tolerances etc. such as may be needed for Diesel Electric locos.	7554	Hessian and its products
6759	Automobile spares of all sorts	7315	Seres wood etc. of all types	7556	Special rubber and plastic compounds including bonded sandwich materials, weather seals exclusively required for diesel, and electric locos.
	70. Abrasives	7318	Washers of all types and sizes. ferrous and non-ferrous.	7557	Flooring composition and crystals etc. including tiles, sheet, etc.
7005	Grinding wheels of various types, sizes and shapes.	7321	Washers circlips etc. of spring steel	7605	76. Electrodes, Cutting and Welding accessories and Electricals Electodes and Fluxes (Arc welding ferrous and non-ferrous)
7010	Coated abrasives on paper cloth	7325	Pins-Panel, cotters, split cotters split taper, solid taper.	7610	Welding rods Gas welding (Ferrous ferrous)
7015	Abrasive paste	7330	Wire nails of all types (ferrous and non-ferrous).	7615	Electodes holders of different types and makes.
7020	Abrasive powder	7335	Tacks plain and covered	7620	Flame cutting machines and their sp.
	71. Brushes, Brushware, Baskets & Bamboo Products.	7379	Miscellaneous or special type fasteners not otherwise classified.	7625	Welding plants machines and their sp. Electrical (including welding transformer oil and air cooled).
7105	Brushes, Painters	7405	74. Hardware (other than Fasteners Wire Ropes, Chains, and Allied Fittings Oil Lamps etc. Steel wire ropes-lifting, hoisting general purposes and signalling.		
7107	Brushes, Lathering	7408	Chains of all types and sizes		
7110	Brushes, other types	7411	Buckets, cans and drums, tin cases Feeders Oil, Kettles, Pans, pots ferrous.		
7115	Brushes, other types	7414	Buckets, cans and drums, tin cases Feeders, oil, kettles, pans pots (non-ferrous).		
7120	Brooms	7417	Buckets, cans and drums, tin cases feeders oil, kettles, pans pots (non-metallic.)		
7125	Cane, Cane baskets and other cane products.				
7130	baskets, bamboo Handles, Lathies Ladders and other articles.				
	72. Tools, Accessories Components and Instruments.				
7205	Hand tools viz. hammers, spanners, wrenches Drifts, Punches and chisels.				
7211	Files of different size and varieties				
7215	Carpenter's tools				
7218	Screw drivers pliers of different types and sizes insulated or otherwise.				

Annexure - A

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
7630	Welding plant, machines and their spares-Mechanical consisting of blow pipes, cutting nozzles, spanners etc.	7905	Cloth cotton other than (Khadi)	8114	Soaps and detergents, cleaning compounds
7635	Butt and Arc welding plant and spares	7907	Cloth woollen	8117	Tallow, waxes, rosin etc.
7640	Welders, protective equipments for eyes, face, head etc.	7909	Cloth other types, including synthetic	8120	Disinfectants, deodorants and insecticides
7645	Electrodes, graphite for Furnaces	7910	Garments Khadi	8123	Explosive items, for signals
	77. Paints Varnishes and Enamels including Painters Oil.	7912	Garments cotton, othr than khadi	8126	Vegetable oil
7704	Paints-Primer	7913	Garments of all other materials including synthetics.	8128	Oils edible
7706	Paints of all varieties, ordinary type	7914	Garments (woollen)	8131	Chemicals for electroplating and case hardening.
7708	Paints of all varieties Enamel type	7917	Blankets (woollen)	8132	Chemicals for water softening
7709	Bituminous paints	7920	Hoisery cotton & woollen	8133	Chemicals for foundry use (other than foundry sand).
7710	Paints- Acid, Alkali and Heat resisting	7921	Bed sheets, towels, table cloth napkins etc of all types.	8134	Calcium carbide
7712	Stove enamelling paints	7922	Masquito curtains	8137	Napthalene
7716	Spray paints (special qualities)	7927	Mattresses and Pillows (coir cotton) foam rubber).	8140	Metal polish in liquid, paste and powder form.
7719	Special paints not covered by standard specifications.	7930	Garniture items, sewing threads-different quality and colours.	8143	Graphite and plumbage
7720	Paints luminous.	7932	Twiness and cords	8146	Foundry sand
7725	Pigments of all varieties and colours	7935	Buttons-other than metallic	8149	Lime stone, chalk
7728	Paint removers	7937	Buttons-metallic		82. Drugs, Pharmaceuticals, Hospital Instruments and Appliances.
7732	Special varnishes for insulating purposes.	7940	waste cotton	8205	Drug and Pharmaceuticals
7735	French polish and varnishes for general use.	7942	Yarn woollen	8210	Bandaging cloth, cotton absorbent etc.
7738	Thinners and lacquers for painting and polishing. Turpentine, spirit Methylated etc.	7945	Caps with or without hood-water proofing.	8215	First aid kit boxes
7741	Puttis-wood and metal, in wdt and dry from fillers, gums, resins.	7947	Rain coats rubberised and plastic.	8220	Medical equipments for ambulance
7744	Distempers of all types.	7949	Umbrella-hand, garden and survey	8225	Surgical instruments & equipments
7747	Linseed oil all varieties.	7950	Carpets of all materials	8230	Hospital wares and equipments
	78. Crockery Cutlery Napery, Kitchen and Tableward Furniture and other Equipments including Clocks watches etc.	7951	Foot-wear, gumboots, shoes, boots, leather aprons etc.	8235	X-Ray plants and other special hospital machinery.
7805	Crockery, Porcelain, stainless steel brass, glass enamelware, etc.	7952	Polish hoot of all colours	8279	Sophisticated Instruments and equipment required for hospital use not otherwise classified.
7808	-Do- Disposable, paper, plastic etc.	7954	Flags, banner and bunting		83. Stationery and Photographic Goods and Equipments and Laboratory Equipments not covered elsewhere.
7802	Cutlery	7956	Badges metal, whistles etc.	8305	Paper and cloth for tracing and drawings
7821	Utensils, non-ferrous, stainless steel etc.	7957	Badges cloth and embroidery	8308	Paper ordinary writing, typing, carbon and other varieties.
7825	Canteen & Kitchen equipments, cooking ranges, hearths, stoves, hand trolleys etc.	7958	Water bottles metallic, plastic etc.	8309	Paper printing flat
7830	Furniture (wooden)	7959	Solar hat felt and woollen caps, helmet, kullahs.	8310	Paper printing in reels
7831	Furniture steel, including hospital furniture.		80. Petroleum and Petroleum Products.	8311	Continuous stationery for EDP, telex teleprinter and punch cards etc. for computer
7835	Clocks and watches of various type and sizes.	8005	Lubricating oils, Greases	8312	Toilet paper
7843	Enamelled sign boards	8010	Oil, transformer	8315	Packing items of paper cartoons, boxes, kraft paper, etc.
7846	Cash, safes security lockers, cash boxes	8015	Oil cuttings, guenching	8318	Paper board (paste) paper board (straw) blank fullscap etc.
7879	Miscellaneous items not covered elsewhere.	8020	Fuel, oil, furance oil, I.P.G.	8319	Ticket boards, blank card tickets
	79. Cloth Clothing & personel Equipments and Cotton products like cold, twing Ropes and Waste cotton etc.	8025	Ashphalt, tar bitumen products.	8325	mathematical and drawing office equipments and materials, instruments box drawing board, T-square, set square etc.
7903	Cloth cotton printed and plain (Khadi)	8030	Preservatives, wood, cresote etc.	8328	Binding, Materials-Gum, dextraim powder, gum, etc.
		8035	Rust preventive and rust removers.		
			81. Acids/Chemicals and Chemicals Products (including Soaps Disinfectants, Insecticides and Explosives and Vegetable Oil.)		
		8105	Acids (Boric, Hydrochloric, Sulphuric etc.)		
		8108	Chemicals general		
		8111	Gases (acetylane, Argon, Carbondioxide, liqued, chlorine, oxygen, nitrogen, freon and other refrigerants		

Annexure - A

Trade Group No.	Description of Items	Trade Group No.	Description of Items	Trade Group No.	Description of Items
8331	Miscellaneous stationery items like eraser rubber celotape-signature pad, sealing was, paper weight pins packets, pins safety, paper clips, paper clip jeun, boiting paper, nipper-ticker, ink voilet, files, folders, eye lets and writing materials, ink, pen, pen cils, ball pens, refills.	8520	Needle bearings	9113	Non-ferrous section
8334	Rubber blocks and stamp	8525	Bearing housing halls and rollers steel bear ings.	9117	Non-ferrous bars-flats, squares, rounds, hexagonal, tubes, pipes etc.
8337	Duplicating and typewriting machines, spares etc.	8579	Special bearing not otherwise classified	9119	Extrusions aluminium.
8338	Paper ammonia, ferro prussiate etc	8605	Portable fire extinguishers of all types	9122	Non-ferrous suitable for springs (Phospho copper etc.)
8340	Printing ink of all colours	8610	Refills for fire extinguishers.	9128	Lead seals
8343	Photographic goods and equipments, photo graphic films, X-ray, photographic papers, chemicals.	8615	Fire fighting equipments complete equipped with petrol engine, pumps, hoses and nozzles.	9131	Lead wool
8347	Laboratory and scientific equipment, glass receptacles, instruments measuring/ weighing etc.	8616	Spares for the above	9135	Precious metals, like silver, nickel etc.
8350	Types for composing	8620	Fire hoses and couplings	9179	Special non-ferrous items not listed else where.
8405	Fire bricks Moderate Heat duty.	8625	Fire fighting buckets (send and water)		92. Fuel other than petroleum Products
8406	Fire Bricks higgs heat duty	8630	Hydrants, fire	9205	Coal and coke
8410	Tiles Refractory for Electric furnace	8635	Sirens.	9215	Charcoal
8413	Fire clay and mortars		90. Raw Materials (Ferrous)	9305	Logs Hardwood
8417	Crucibles and accessories	9005	Pig iron of all grades	9315	Swan timber including scantilings of all types.
8421	Mirrors of all sizes & types.	9007	Ferrous scrap for melting	9320	Softwood
8424	Glass sheets toughened and laminated.	9009	M.S.Channels, Beans, Angles, Tees torsteel, squares, Hexagonal etc.	9325	Plywood and veneer etc. of all types
8425	Glass items (other than those covered else where).	9011	M.S.Section (Flats, round bars)	9330	Bamboos, Ballies, etc.
8429	Cork sheets	9013	M.S.Plates and sheets	9379	miscellaneous not covered elsewhere.
8432	Fibre glass products	9015	Tin, Plate, Strips, hoops and sheets		98. Scrap Merchants
8436	Tapes adhesive	9017	Spring steel wires	9805	Ferrous scrap merchants, General
8440	Adhesives-Araldite, rubber joining solution, fevicol	9019	Spring steel rounds, volute sections and flats	9807	Non-ferrous scrap merchants
8445	Jointing and packing materials	9021	Tools steel (die block flats, H.S.S. etc.)	9810	Re-rollable ferrous scrap merchants
8505	Ball bearings of all types	9023	Stainless steel sheets and sections	9813	Industrial scrap merchants
8510	Thrust Ball bearing-Single and double row.	9025	Ferro alloys	9816	machinery scrap merchants
8515	Roller bearings of all types spherial self aligning cylynorical taper etc. including those needed for rolling stock.	9027	Blooms, slabs, billets	9819	Turning and borings scrap merchants
		9029	Special steel sections	9822	Timber scrap merchants including chavings, saw dust
		9031	Steel plates and sheets other than mild steel.	9824	Dum/barrels merchants
		9033	M.S. wires of all gauges	9825	Waste paper merchants
		9035	High tensile wires and rods	9831	Miscellaneous scrap merchants
		9040	Steel shots, grits and balls	9840	Autioneering contractors
			91 . Non-Ferrous Metals.		
		9105	Non-ferrous virgin ingots for melting		
		9107	Non-ferrous alloys ingots for melting		
		9111	Non-ferrous scrap for melting		

STRUCTURE OF TRADE GROUP

The United Trade Group consists of 4 digits :-

- First two digital indentical with the main Code group e.g. 90 steel, 45 Train Lighting etc. as far as possible; and
- next two digits to identify the trade group.

- Note :**
- In certain cases of assemblies, spares, components and parts pertaining to Rolling Stock, Signalling and P.Way equipment, subject to common processes of manufacture trade groups have been allotted under 60 and 01.
 - Certain specialized item e.g. lubricators, detectors, vaccum brake fitting etc. have been given separate trade groups under main groups of the Rolling Stock.
 - Stocks which fall in more than one main group of classification of Stores use the first two digits in the trade group no. of the Code groups where the items is used maximum.
 - For general groups of stores beyoned 70 of the main Code group, sub-groups of the main code groups have been used to specify the trade group.