



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4021	DISPATCH DATE:			04.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14216
3.	Booked to	SSE/C&W/BJU				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1102/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			SUKATA		
iii.	WATER TANKS			RUBICONE		
iv.	PVC			PREMIER POLYFILM		
v.	FLOOR BOARD			ORIENTAL		
vi	UIC VESTIBULE			KRP		
vii	WINDOWS			AGF, ABC, MECIDON		
viii	LAV. DOORS			DHINJAN		
ix)	LP SHEET			NA		
x)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4021	ECR	WGSCN	14216	24-11-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	141492				141490				
	ii.	Frame No.	ASR-595				UBLS-1031				
	iii.	Axle No.	3582		3837		A-3741		0611		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	912.00	912.00	917.00	917.00	
	v.	Wheel Disc No.	07100/238	07089/260	08794/384	08793/248	05905/297	06942/260	08074/221	06933/224	
	vi.	R.B. Nos.	S-674	S-712	S-784	R-219	S-682	S-673	S-70	S-678	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					LESS WHEEL DIA				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4022	DISPATCH DATE:			05.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14217
3.	Booked to	SSE/C&W/BJU				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		AUSTIN	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			SUKATA		
iii.	WATER TANKS			RUBICONE, RAIL FAB		
iv.	PVC			PREMIER POLYFILM		
v.	FLOOR BOARD			ORIENTAL		
vi.	UIC VESTIBULE			KRP		
vii.	WINDOWS			ABC, AGF, MECIDON		
viii.	LAV. DOORS			DHINJAN		
ix)	LP SHEET			NK		
x)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4022	ECR	WGSCN	14217	03-12-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141545				141539			
	ii.	Frame No.	ASR-709				ASR-1200			
	iii.	Axle No.	W-2849		M-3939		Y-6797		P-3592	
	iv.	Wheel Diameter	916.00	916.00	916.00	916.00	917.00	917.00	917.00	917.00
	v.	Wheel Disc No.	08773/ 270	08841/ 268	07360/ 264	06945/ 246	07358/ 287	07351/ 257	07095/ 371	06933/24 9
	vi.	R.B. Nos.	V-1191	V-1150	V-1025	V-1149	V-1185	V-1193	V-1155	V-1180
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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Form No. :

QMF4254;

Version: 05

1.	SHELL No:	4036	DISPATCH DATE:			06.02.2015	
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14218	
3.	Booked to	SSE/C&W/BJU					
4.	Tare Weight of Coach :	38.03					
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage:	NIL
6.	Shell Details: SE90017						
6.1	Leading Dimensions:						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			CFPL			
7.	Air Brake Testing:						
			Description	Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/85		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORT			
ii.	SEAT & BERTH			SUKATA			
iii.	WATER TANKS			RUBICONE			
iv.	PVC			RESPONSIVE/PREMIER POLYFILM			
v.	FLOOR BOARD			ORIENTAL/ TAYAL			
vi	UIC VESTIBULE			KRP			
vii	WINDOWS			ABC, AGF, MECIDON			
viii	LAV. DOORS			DHINJAN			
ix)	LP SHEET			LP			
x)	BIO- TOILET			OASIS			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4036	ECR		WGSCN	14218		16-01-2015		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	150066				150063				
	ii. Frame No.	ASR-859				UBLS-1246				
	iii. Axle No.	7150		7469		A-4490		A-3833		
	iv. Wheel Diameter	917.00	917.00	917.00	917.00	917.00	917.00	916.00	916.00	
	v. Wheel Disc No.	09101/381	09146/371	09143/209	09118/260	09102/374	09138/376	08909/248	07034/212	
	vi. R.B. Nos.	R-457	R-408	R-325	R-341	V-1285	V-1247	V-1496	V-1488	
	vii. R.B. Make	FAG		FAG		FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4032	DISPATCH DATE:			06.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14215
3.	Booked to	SSE/C&W/BJU				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1102/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			SUKATA		
iii.	WATER TANKS			RUBICONE, RAIL FAB		
iv.	PVC			PREMIER POLYFILM		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	WINDOWS			ABC, MECIDON		
viii.	LAV. DOORS			DHINJAN		
ix)	LP SHEET			NA		
x)	BIO- TOILET			OASIS		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date		
		4032		ECR		WGSCN		14215		15-01-2015		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'											
12.2	Wheel & Axle Details:	PP Side						NPP Side				
	i.	Bogie No.	150056						150055			
	ii.	Frame No.	RBO-1229						ASR-857			
	iii.	Axle No.	U-8352			A-5479			7667		7690	
	iv.	Wheel Diameter	916.00	916.00	916.50	916.00	917.00	916.50	917.00	916.50		
	v.	Wheel Disc No.	08606/250	08603/295	09125/369	09037/227	97266/209	97717/376	08094/262	09019/252		
	vi.	R.B. Nos.	M0556	M0565	K-2401	K-2423	K-2594	K-2599	K-2570	K-2563		
	vii.	R.B. Make	NBC			NBC			NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing									
12.3	<u>Items Traceability:</u>											
	i.	BRAKE CYLINDER (Make)						PEW				
	ii.	SECONDARY Shock Absorber (Make)						KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):						NIL				
	ii.	Deviations (if any):						NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4037	DISPATCH DATE:			09.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14220
3.	Booked to	SSE/C&W/DHN				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
			Description	Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			SUKATA		
iii.	WATER TANKS			AMIT		
iv.	PVC			PREMIER POLYFILM		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	WINDOWS			ABC, MECIDON		
viii.	LAV. DOORS			DHINJAN		
ix)	LP SHEET			LP		
x)	BIO- TOILET			JSL		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4037	ECR	WGSCN	14220	30-01-2015			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	150100				150102			
	ii. Frame No.	UBLS-1250				ASR-778			
	iii. Axle No.	7151		P-6177		Z-7438		Y-6159	
	iv. Wheel Diameter	917.00	917.00	915.50	915.00	916.00	916.00	916.00	916.00
	v. Wheel Disc No.	09109/ 251	09136/ 308	09046/ 246	03773/ 267	08063/ 290	09017/ 239	09004/ 250	09153/28 5
	vi. R.B. Nos.	V322	V356	U2574	U297	L3085	L3096	K2253	K2279
	vii. R.B. Make	FAG		FAG		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4035	DISPATCH DATE:			11.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14219
3.	Booked to	SSE/C&W/DHN				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
	6.1	Leading Dimensions:				
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
	ii)	Maximum length over Body	21337 ± 10			
	iii)	Maximum length over Buffer	22297 ± 15			
	iv)	Maximum width over Body	3245 ± 5			
	v)	Maximum width over Flasher light	3402 +0/-5			
	vi)	Minimum height above rail level to the lowest fitting	181.5			
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1103	
	viii)	Buffer/CBC (Make)	JLS			
	ix)	Draw Gear (Make)	EMSON			
7.	Air Brake Testing:					
		Description	Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
	7.4	Passenger alarm by pulling chain	BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only	19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	85/85	
	8.2	APPLICATION OF PCN-123	SATISFACTORY			
	8.3	INSUALTION	SATISFACTORY			
9.	Traceability of Furnishing Items:					
	i.	BRAKE EQUIPMENT	Make ESCORT			
	ii.	SEAT & BERTH	SUKATA			
	iii.	WATER TANKS	RUBICONE			
	iv.	PVC	PREMIER POLYFILM			
	v.	FLOOR BOARD	TAYAL			
	vi	UIC VESTIBULE	KRP			
	vii	WINDOWS	AGF, ABC, MECIDON			
	viii	LAV. DOORS	DHINJAN			
	ix)	LP SHEET	LP			
	x)	BIO- TOILET	OASIS			
10.	10.1	Modification/ Trial (if any):	NIL			
	10.2	Deviations (if any):	NIL			



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4035	ECR		WGSCN	14219		14-01-2015		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	150050				150051				
	ii. Frame No.	UBLS-1232				ASR-784				
	iii. Axle No.	5094		P-6163		7152		3399		
	iv. Wheel Diameter	917.00	917.00	916.00	916.00	917.00	916.50	917.00	917.00	
	v. Wheel Disc No.	09113/385	09137/280	09055/233	09140/218	09154/255	09125/297	08968/254	08997/369	
	vi. R.B. Nos.	V-1039	V-1005	K-2541	K-2609	K-2559	K-2533	M0658	M-0653	
	vii. R.B. Make	FAG		NBC		NBC		NBC		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4038	DISPATCH DATE:			11.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14221
3.	Booked to	SSE/C&W/DHN				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
	ii)	Maximum length over Body	21337 ± 10			
	iii)	Maximum length over Buffer	22297 ± 15			
	iv)	Maximum width over Body	3245 ± 5			
	v)	Maximum width over Flasher light	3402 +0/-5			
	vi)	Minimum height above rail level to the lowest fitting	181.5			
	vii)	Buffer/CBC Height	Specified : 1104 +0/-10 mm	1104/1104	1103/1104	
	viii)	Buffer/CBC (Make)	REPL			
	ix)	Draw Gear (Make)	CFPL			
7.	Air Brake Testing:					
		Description	Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
	7.4	Passenger alarm by pulling chain	BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only	19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	85/85	
	8.2	APPLICATION OF PCN-123	SATISFACTORY			
	8.3	INSUALTION	SATISFACTORY			
9.	Traceability of Furnishing Items:					
	i.	BRAKE EQUIPMENT	Make ESCORT			
	ii.	SEAT & BERTH	SAVITRI			
	iii.	WATER TANKS	AMIT			
	iv.	PVC	PREMIER POLYFILM			
	v.	FLOOR BOARD	TAYAL			
	vi	UIC VESTIBULE	KRP			
	vii	WINDOWS	ABC, MECIDON			
	viii	LAV. DOORS	DHINJAN			
	ix)	LP SHEET	LP			
	x)	BIO- TOILET	JSL			
10.	10.1	Modification/ Trial (if any):	NIL			
	10.2	Deviations (if any):	NIL			



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4038		ECR		WGSCN		14221		17-01-2015	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	150068				150069				
	ii.	Frame No.	ASR-791				ASR-853				
	iii.	Axle No.	8706		P-1924		P-5761		A-5310		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	917.00	917.00	917.00	917.00	
	v.	Wheel Disc No.	08866/ 216	08991/ 266	09120/ 285	09041/ 382	08084/ 385	08683/ 235	05797/ 227	03760/21 4	
	vi.	R.B. Nos.	R-447	R-210	K-2478	K-2621	K-2573	K-2590	K-2591	K-2596	
	vii.	R.B. Make	FAG		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4043	DISPATCH DATE:			13.02.2015	
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14223	
3.	Booked to	SSE/C&W/SHC					
4.	Tare Weight of Coach :	38.03					
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage:	NIL
6.	Shell Details: SE90017						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)				
	ii)	Maximum length over Body	21337 ± 10				
	iii)	Maximum length over Buffer	22297 ± 15				
	iv)	Maximum width over Body	3245 ± 5				
	v)	Maximum width over Flasher light	3402 +0/-5				
	vi)	Minimum height above rail level to the lowest fitting	181.5				
	vii)	Buffer/CBC Height	Specified : 1104 +0/-10 mm	1104/1104	1104/1104		
	viii)	Buffer/CBC (Make)	JLS				
	ix)	Draw Gear (Make)	EMSON				
7.	Air Brake Testing:						
	Description			Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
			Brake release time to reach .4 Kg/cm ²	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec	No brake application			
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec	Brakes "ON"			
	7.4	Passenger alarm by pulling chain	BP Blasts out, Brakes "ON"				
	7.5	Piston stroke for BMBC type coach only	19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	85/85		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT		ESCORT			
	ii.	SEAT & BERTH		SUKATA			
	iii.	WATER TANKS		AMIT			
	iv.	PVC		PREMIER POLYFILM			
	v.	FLOOR BOARD		TAYAL			
	vi.	UIC VESTIBULE		KRP			
	vii.	WINDOWS		AGF, ABC, MECIDON			
	viii.	LAV. DOORS		DHINJAN			
	ix)	LP SHEET		LP			
	x)	BIO- TOILET		JSL			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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2.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4043	ECR	WGSCN	14233	05-02-2015			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	150139				150140			
	ii. Frame No.	RBO-1276				UBLS-1278			
	iii. Axle No.	P-5710		1537		V-9980		8547	
	iv. Wheel Diameter	916.50	916.00	916.00	916.00	916.00	916.00	916.00	916.00
	v. Wheel Disc No.	08865/ 387	09143/ 255	07161/ 225	07259/ 314	09126/ 376	09079/ 253	96334/ 246	07135/37 8
	vi. R.B. Nos.	V2512	U475	M0789	M0774	V2510	V2503	M- 0790	K-2303
	vii. R.B. Make	FAG		NBC		FAG		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4041	DISPATCH DATE:			18.02.2015
2.	RAILWAY	ECR	Type:	WGSCN	Coach No.:	14222
3.	Booked to	SSE/C&W/SHC				
4.	Tare Weight of Coach :	38.03				
5.	Carrying Capacity :	Seating:	72	Sleeping:	72	Luggage: NIL
6.	Shell Details: SE90017					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1102	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			RUBICONE, AMIT		
iv.	PVC			PREMIER POLYFILM		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	WINDOWS			ABC, MECIDON		
viii.	LAV. DOORS			DHINJAN		
ix)	LP SHEET			LP		
x)	BIO- TOILET			JSL		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4041		ECR		WGSCN		14222		22-01-2015	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	150093				150081				
	ii.	Frame No.	ASR-455				UBLS-1249				
	iii.	Axle No.	7571		A-5416		A-5329		9147		
	iv.	Wheel Diameter	917.00	917.00	915.00	915.00	917.00	917.00	917.00	917.00	
	v.	Wheel Disc No.	09103/212	09134/279	03946/2858	04316/297	09041/385	07112/246	08083/246	07104/239	
	vi.	R.B. Nos.	K2589	K2581	K2553	K2522	K2567	K2499	K2566	K2478	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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