



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4113	DISPATCH DATE:		06.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.: 143126
3.	Booked to	SSE/C&W/DLI			
4.	Tare Weight of Coach :	52.53 T			
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage: NIL	
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body		21337 ± 10		
iii)	Maximum length over Buffer		22297 ± 15		
iv)	Maximum width over Body		3245 ± 5		
v)	Maximum width over Flasher light		3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1103/1104	1104/1102	
viii)	Buffer/CBC (Make)		REPL		
ix)	Draw Gear (Make)		EMSON		
7.	Air Brake Testing:				
	Description		Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY		
8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:		Make		
i.	BRAKE EQUIPMENT		SIL		
ii.	SEAT & BERTH		OVPL		
iii.	WATER TANKS		RAIL FAB,SHIVALIK		
iv.	PVC		RESPONSIVE		
v.	FLOOR BOARD		TAYAL		
vi.	UIC VESTIBULE		KRP		
vii.	LAV. DOORS		RCF		
viii.	LP SHEET		PUNJAB LAMINATE		
ix)	BIO- TOILET		DARSHAN		
10	10.1	Modification/ Trial (if any):		NIL	
.	10.2	Deviations (if any):		NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway		Type	Coach No.	Dispatch Date			
		4113	NR		WGACCN	143126	22-10-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143375				143377			
	ii.	Frame No.	UBLS-4331				UBLS-4315			
	iii.	Axle No.	U-7255		A-5813		J-3261		A-5004	
	iv.	Wheel Diameter	918.00	918.00	917.00	917.00	916.00	916.00	917.00	917.00
	v.	Wheel Disc No.	07337/221	08220/254	08772/122	07156/369	03779/250	04106/272	08171/208	08769/264
	vi.	R.B. Nos.	U-1603	U-1553	V-274	V-2293	V-824	V379	V223	V424
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

WGACCN-4113



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4128	DISPATCH DATE:			08.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143122
3.	Booked to	SSE/C&W/DLI				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1100/1100	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RAIL TECH,SHIVALIK		
iv.	PVC			RESPONSIVE/PREMIER POLIFYL		
v.	FLOOR BOARD			NARBADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			LP		
ix)	BIO- TOILET			COMPETENT		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4128	NR	WGACCN	143122	16-05-14					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	143161					143165			
	ii.	Frame No.	UBLS-940					UBLS-4199			
	iii.	Axle No.	RWF-90921		V-9241		S-5140		3997		
	iv.	Wheel Diameter	916.50	916.00	915.00	915.00	915.00	915.50	915.00	915.00	
	v.	Wheel Disc No.	59168/03099	55305/09932	55342/09932	63173/06744	55267/09932	59171/03099	5868/03306	58838/03384	
	vi.	R.B. Nos.	B-1022	B-1011	B-1012	B-1044	B-0994	B-1030	B-1013	B-1008	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

WGACCN-4128



ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4094	DISPATCH DATE:			08.12.2014	
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143125	
3.	Booked to	SSE/C&W/DLI					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1103/1102		
viii)	Buffer/CBC (Make)			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RAIL TECH,SHIVALIK, RAIL FAB			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARBADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			DHINJAN			
viii.	LP SHEET			NA			
ix)	BIO- TOILET			M K PRECISION			
10	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4094	NR	WGACCN	143125	24-11-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143416				143418			
	ii. Frame No.	UBLS-4337				UBLS-4273			
	iii. Axle No.	9840		52		55		M-3180	
	iv. Wheel Diameter	917.00	917.00	916.00	916.00	917.00	917.00	917.00	917.00
	v. Wheel Disc No.	07097/260	08049/245	07352/251	06651/266	08073/262	08838/255	06938/371	06929/201
	vi. R.B. Nos.	R-197	R-127	U-1121	U-1236	U-1183	U-1146	U-1283	U-1213
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				PEW,AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

WGACCN-4094



ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4120	DISPATCH DATE:		08.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.: 143124
3.	Booked to	SSE/C&W/DLI			
4.	Tare Weight of Coach :	52.53 T			
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage: NIL	
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body		21337 ± 10		
iii)	Maximum length over Buffer		22297 ± 15		
iv)	Maximum width over Body		3245 ± 5		
v)	Maximum width over Flasher light		3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1094	1104/1104	
viii)	Buffer/CBC (Make)		REPL		
ix)	Draw Gear (Make)		EMSON		
7.	Air Brake Testing:				
	Description		Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY		
8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:			Make	
i.	BRAKE EQUIPMENT			SIL	
ii.	SEAT & BERTH			OVPL	
iii.	WATER TANKS			SHIVALIK	
iv.	PVC			RESPONSIVE	
v.	FLOOR BOARD			TAYAL	
vi.	UIC VESTIBULE			KRP	
vii.	LAV. DOORS			SAVITRI	
viii.	LP SHEET			LP	
ix)	BIO- TOILET			M K PRECISION	
10	10.1	Modification/ Trial (if any):		NIL	
.	10.2	Deviations (if any):		NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4120	NR	WGACCN	143124	12-06-14				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143211				143209			
	ii.	Frame No.	UBLS-937				UBLS-924			
	iii.	Axle No.	U-7275		7975		S-5460		7349	
	iv.	Wheel Diameter	917.00	917.00	918.00	918.00	917.00	917.00	917.00	917.00
	v.	Wheel Disc No.	03817/ 295	03751/ 249	02097/ 244	06339/ 380	03762/ 257	03742/ 232	06297/ 252	05984/26 6
	vi.	R.B. Nos.	X-1504	X-1501	X-2085	X-1086	X-1516	X-1509	Y-687	Y-673
	vii.	R.B. Make	FAG		FAG		NBC		FAG	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				ESCORTS				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

WGACCN-4120



ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4109	DISPATCH DATE:		09.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.: 143127
3.	Booked to	SSE/C&W/LKO			
4.	Tare Weight of Coach :	52.53 T			
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage: NIL	
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body		21337 ± 10		
iii)	Maximum length over Buffer		22297 ± 15		
iv)	Maximum width over Body		3245 ± 5		
v)	Maximum width over Flasher light		3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104	
viii)	Buffer/CBC (Make)		REPL		
ix)	Draw Gear (Make)		EMSON		
7.	Air Brake Testing:				
	Description		Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY		
8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:		Make		
i.	BRAKE EQUIPMENT		SIL		
ii.	SEAT & BERTH		OVPL		
iii.	WATER TANKS		SHIVALIK, RAIL TECH		
iv.	PVC		RESPONSIVE		
v.	FLOOR BOARD		NARBADA		
vi.	UIC VESTIBULE		KRP		
vii.	LAV. DOORS		SAVITRI		
viii.	LP SHEET		LP		
ix)	BIO- TOILET		OMAX		
10	10.1	Modification/ Trial (if any):	NIL		
.	10.2	Deviations (if any):	NIL		



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date		
		4109	NR		WGACCN		143127		30-09-2014		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	143354				143355				
	ii.	Frame No.	UBLS-4298				UBLS-4288				
	iii.	Axle No.	2287		RWF-100519		4265		4244		
	iv.	Wheel Diameter	916.00	916.00	916.00	916.00	916.00	916.00	917.00	917.00	
	v.	Wheel Disc No.	08795/282	08845/213	08787/202	08761/201	08796/384	08788/215	08847/294	08797/212	
	vi.	R.B. Nos.	T-379	T-529	F-0828	F-0836	T-2529	T-2156	T-926	T-1454	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

WGACCN-4109



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4127	DISPATCH DATE:		10.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.: 143129
3.	Booked to	SSE/C&W/LKO			
4.	Tare Weight of Coach :	52.53 T			
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage: NIL	
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body		21337 ± 10		
iii)	Maximum length over Buffer		22297 ± 15		
iv)	Maximum width over Body		3245 ± 5		
v)	Maximum width over Flasher light		3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1103/1103	
viii)	Buffer/CBC (Make)		REPL		
ix)	Draw Gear (Make)		EMSON		
7.	Air Brake Testing:				
	Description		Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY		
8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:			Make	
i.	BRAKE EQUIPMENT			SIL	
ii.	SEAT & BERTH			OVPL	
iii.	WATER TANKS			SHIVALIK, RAIL FAB	
iv.	PVC			RESPONSIVE	
v.	FLOOR BOARD			NARBADA	
vi.	UIC VESTIBULE			KRP	
vii.	LAV. DOORS			RCF	
viii.	LP SHEET			LP	
ix)	BIO- TOILET			M K PRECISION	
10	10.1	Modification/ Trial (if any):		NIL	
	10.2	Deviations (if any):		NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4127	NR	WGACCN	143129	31-07-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	143272				143282				
	ii.	Frame No.	UBLS-4268				UBLS-4302				
	iii.	Axle No.	S-1440		Y-6280		W-3002		U-9394		
	iv.	Wheel Diameter	915.00	915.00	916.00	916.00	917.50	917.00	916.00	916.00	
	v.	Wheel Disc No.	06304/287	06136/208	06283/237	06302/268	06294/287	05535/218	07703/344	03640/212	
	vi.	R.B. Nos.	E-2429	E-2227	E-2368	E-2214	E-2198	E-2662	E-2932	E-2179	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

WGACCN-4127

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4126	DISPATCH DATE:			11.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143143
3.	Booked to	SSE/C&W/FZR				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height		Specified : 1104 +0 /-10 mm		1104/1104	1104/1104
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
			Description	Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			SHIVALIK, MANOJ		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARBADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			LP		
ix)	BIO- TOILET			DARSHAN		
10	10.1	Modification/ Trial (if any):		NIL		
.	10.2	Deviations (if any):		NIL		



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4126	NR	WGACCN	143143	19-07-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143254				143255			
	ii. Frame No.	UBLS-4303				UBLS-1057			
	iii. Axle No.	V-0015		S-5420		S-5221		V-0920	
	iv. Wheel Diameter	915.00	915.00	916.00	916.00	916.50	916.50	915.00	915.00
	v. Wheel Disc No.	06297/225	06883/276	06328/204	06983/263	06356/267	06326/212	97378/216	99000/314
	vi. R.B. Nos.	D-0897	D-0854	D-0875	D-0894	Y-1360	Y-1039	E-2563	E-2570
	vii. R.B. Make	NBC		NBC		FAG		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				AJT,PEW			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

WGACCN-4126



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4129	DISPATCH DATE:			11.12.2014	
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143128	
3.	Booked to	SSE/C&W/LKO					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1100	1104/1098		
viii)	Buffer/CBC (Make)			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT		PU PAINT	VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			SHIVALIK, RUBICONE, RAIL FAB			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARBADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			LP			
ix)	BIO- TOILET			COMPETENT			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4129	NR	WGACCN	143128	27-08-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143330				143327			
	ii.	Frame No.	UBLS-1047				UBLS-1018			
	iii.	Axle No.	Y-6928		2926		S-1784		1910	
	iv.	Wheel Diameter	909.00	909.00	912.00	912.00	918.00	918.00	917.50	917.00
	v.	Wheel Disc No.	04268/ 328	97550/ 290	00553/ 260	00581/ 240	06852/ 233	06953/ 237	06943/ 264	06263/28 0
	vi.	R.B. Nos.	E2524	E2518	E2599	E2607	E2724	E2728	D-0883	D-0826
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

WGACCN-4129



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4133	DISPATCH DATE:			15.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143144
3.	Booked to	SSE/C&W/FZR				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			SHIVALIK, RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARBADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			MK PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4133	NR		WGACCN		143144		16-10-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side					NPP Side			
	i.	Bogie No.	143365					143364		
	ii.	Frame No.	UBLS-4285					UBLS-4370		
	iii.	Axle No.	RWF-92033		3285		5760		S-1644	
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	918.00	918.00	918.00	918.00
	v.	Wheel Disc No.	48841/06366	48081/05839	35481/01823	47978/05815	46327/05629	46334/05629	48683/06275	46398/05629
	vi.	R.B. Nos.	S-404	S-744	F-0756	F-0738	V-1823	T-1737	F-0742	F-0712
	vii.	R.B. Make	FAG		NBC		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)					AJT			
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE			
12.4	i.	Modification/ Trail (if any):					NIL			
	ii.	Deviations (if any):					NIL			