



ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4099	DISPATCH DATE:			17.11.2014
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141414
3.	Booked to	SSE/C&W/				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1103/1104		1104/1104	
viii)	Buffer/CBC (Make)					JLS
ix)	Draw Gear (Make)					EMSON
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86`	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD					
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			OMAX		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4099	WR	WGACCN	141414	27-10-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143379				143378			
	ii.	Frame No.	UBLS-4252				UBLS-4254			
	iii.	Axle No.	4156		A-8479		5754		6555	
	iv.	Wheel Diameter	916.00	916.00	916.00	916.00	917.00	917.00	916.00	916.00
	v.	Wheel Disc No.	07043/ 260	08731/ 380	08881/ 290	08294/ 267	08834/ 228	08809/ 233	06379/ 268	07290/26 7
	vi.	R.B. Nos.	R-34	R-01	R-297	R-07	V-576	V-289	R-05	R-12
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4112	DISPATCH DATE:			19.11.2014	
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141464	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			SUKATA			
iii.	WATER TANKS			SHIVALIK			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			ORIENTAL			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			NA			
ix)	BIO- TOILET			OMAX			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4112	WR		WGACCN	141464		28-05-14		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	143194				143200				
	ii. Frame No.	UBLS-943				UBLS-929				
	iii. Axle No.	S-1451		V-1232		2935		3230		
	iv. Wheel Diameter	916.00	916.00	916.00	916.00	917.00	917.00	916.50	916.00	
	v. Wheel Disc No.	06291/297	06455/249	05821/274	05815/377	06332/250	06324/287	06545/137	06500/228	
	vi. R.B. Nos.	Y-1125	Y-1132	X-1759	X-1774	Y-967	Y-965	X-1840	X-1841	
	vii. R.B. Make	FAG		FAG		FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4098	DISPATCH DATE:			18.11.2014
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141444
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1103/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARWADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			OMAX		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4098	WR	WGACCN	141444	29-09-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143350				143351			
	ii.	Frame No.	UBLS-4282				UBLS-4301			
	iii.	Axle No.	1918		Y-6324		T-3359		W-2755	
	iv.	Wheel Diameter	915.00	915.00	916.00	916.00	910.00	910.00	910.00	910.00
	v.	Wheel Disc No.	28137/ 16613	28298/ 16974	41287/ 03349	41556/ 03604	11285/ 03342	35537/ 01243	37507/ 02599	41773/05 136
	vi.	R.B. Nos.	U-2448	U-298	U-2060	U-2043	T-755	T-2253	T-2034	T-2024
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE					
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				LESS WHEEL DIA				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4110	DISPATCH DATE:			19.11.2014
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141424
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104		1104/1104	
viii)	Buffer/CBC (Make)	JLS				
ix)	Draw Gear (Make)	EMSON				
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARWADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			OMAX		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4110	WR	WGACCN	141424	30-10-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143382				143383			
	ii.	Frame No.	UBLS-4341				UBLS-4290			
	iii.	Axle No.	3979		V-9869		3166		W-3040	
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	918.00	918.00	918.00	918.00
	v.	Wheel Disc No.	48692/06275	47754/04150	48009/05815	48005/05815	45826/06043	48699/06275	46349/05629	47931/05815
	vi.	R.B. Nos.	F-0651	F-0802	F-0685	F-0655	F-0791	F-0787	F-0699	F-0677
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

WGACCN-4110



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4073	DISPATCH DATE:			24.11.2014	
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141454	
3.	Booked to		SSE/C&W/IND				
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104			
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			SUKATA			
iii.	WATER TANKS			SHIVALIK, RUBICONE, RAIL TECH			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARWADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			NA			
ix)	BIO- TOILET			OMAX			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4073	WR		WGACCN	141454		10-10-2014		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	143360				143361				
	ii. Frame No.	UBLS-1025				UBLS-4306				
	iii. Axle No.	5151		P-3107		5154		S-7519		
	iv. Wheel Diameter	916.50	916.50	917.00	917.00	917.00	917.00	913.00	913.00	
	v. Wheel Disc No.	08845/228	08828/250	06282/295	06970/295	08792/384	08855/228	06427/278	06851/299	
	vi. R.B. Nos.	F-0710	F-0739	U-1973	U-1890	F-0730	F-0754	U-451	U-452	
	vii. R.B. Make	NBC		FAG		NBC		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				LESS WHEEL DIA				

WGACCN-4073



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4102	DISPATCH DATE:			28.11.2014	
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141494	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)				
	ii)	Maximum length over Body	21337 ± 10				
	iii)	Maximum length over Buffer	22297 ± 15				
	iv)	Maximum width over Body	3245 ± 5				
	v)	Maximum width over Flasher light	3402 +0/-5				
	vi)	Minimum height above rail level to the lowest fitting	181.5 mm (AE63143)				
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104		
	viii)	Buffer/CBC (Make)	REPL				
	ix)	Draw Gear (Make)	EMSON				
7.	Air Brake Testing:						
	Description			Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
			Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application			
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"			
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	85/86		
	8.2	APPLICATION OF PCN-123		SATISFACTORY			
	8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT		SIL			
	ii.	SEAT & BERTH		SUKATA			
	iii.	WATER TANKS		SHIVALIK			
	iv.	PVC		RESPONSIVE			
	v.	FLOOR BOARD		NARBADA			
	vi.	UIC VESTIBULE		KRP			
	vii.	LAV. DOORS		RCF			
	viii.	LP SHEET		NA			
	ix)	BIO- TOILET		OMAX			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4102		WR		WGACCN		141494		08-11-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	143390					143391			
	ii.	Frame No.	UBLS-4255					UBLS-4327			
	iii.	Axle No.	T-3397		Y-6214		RWF-92937		U-8770		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	917.00	917.00	916.00	916.00	
	v.	Wheel Disc No.	05806/ 215	05514/ 239	06977/ 263	02382/ 364	05700/ 253	06965/ 260	05832/ 270	09066/29 4	
	vi.	R.B. Nos.	R-21	R-138	S-729	S-724	S-727	S-621	R-178	R-137	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4111	DISPATCH DATE:			24.11.2014
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141474
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
	ii)	Maximum length over Body	21337 ± 10			
	iii)	Maximum length over Buffer	22297 ± 15			
	iv)	Maximum width over Body	3245 ± 5			
	v)	Maximum width over Flasher light	3402 +0/-5			
	vi)	Minimum height above rail level to the lowest fitting	181.5 mm (AE63143)			
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1102	1104/1103	
	viii)	Buffer/CBC (Make)	JLS			
	ix)	Draw Gear (Make)	EMSON			
7.	Air Brake Testing:					
	Description			Specified		
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	85/86	
	8.2	APPLICATION OF PCN-123		SATISFACTORY		
	8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
	i.	BRAKE EQUIPMENT		SIL		
	ii.	SEAT & BERTH		SUKATA		
	iii.	WATER TANKS		SHIVALIK, RAIL TECH		
	iv.	PVC		RESPONSIVE		
	v.	FLOOR BOARD		NARWADA		
	vi.	UIC VESTIBULE		KRP		
	vii.	LAV. DOORS		RCF		
	viii.	LP SHEET		NA		
	ix)	BIO- TOILET		OMAX		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4111		WR		WGACCN		141474		28-10-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	143380					143381			
	ii.	Frame No.	UBLS-4269					UBLS-4360			
	iii.	Axle No.	Y-8576		5665		6452		6163		
	iv.	Wheel Diameter	916.00	916.00	916.00	916.00	916.00	916.00	918.00	918.00	
	v.	Wheel Disc No.	08762/ 378	08755/ 238	06961/ 386	07370/ 212	08730/ 295	08837/ 225	08841/ 385	08825/21 6	
	vi.	R.B. Nos.	T-1506	T-1609	V-1104	V-211	R-257	R-08	T-3459	T-3041	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

WGACCN-4111



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4117	DISPATCH DATE:			22.11.2014	
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141484	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1103		1104/1104		
viii)	Buffer/CBC (Make)			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:						
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			SUKATA			
iii.	WATER TANKS			SHIVALIK			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARWADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			OMAX			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date		
		4117	WR		WGACCN		141484		29-05-14		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	143157					143202			
	ii.	Frame No.	UBLS-4235					UBLS-930			
	iii.	Axle No.	S-1651		6110		7968		7938		
	iv.	Wheel Diameter	915.00	915.00	914.00	914.00	913.00	913.00	913.00	913.00	
	v.	Wheel Disc No.	17200/ 16294	17250/ 16338	02430/ 04556	03033/ 12425	02668/ 04569	30061/ 02810	14981/ 16111	62713/10 945	
	vi.	R.B. Nos.	B0864	B0838	X2077	X1306	Y2053	X1471	X1590	X1758	
	vii.	R.B. Make	NBC		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					LESS WHEEL DIA USED				

WGACCN-4117



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4122	DISPATCH DATE:			25.11.2014	
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141434	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1102/1098	1104/1100			
viii)	Buffer/CBC (Make)			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT		PU PAINT	VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:						
i.	BRAKE EQUIPMENT			Make SIL			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			SHIVALIK, RAIL TECH, RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARBADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			LP			
ix)	BIO- TOILET			OMAX			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4122	WR	WGACCN	141434	21-10-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143370				143373			
	ii. Frame No.	UBLS-4366				UBLS-4368			
	iii. Axle No.	3570		5753		6747		Y-6691	
	iv. Wheel Diameter	916.00	916.00	918.00	918.00	915.00	915.00	918.00	918.00
	v. Wheel Disc No.	25761/00096	41591/03604	48030/05839	37653/02810	48569/06216	48581/06216	46440/05721	47940/05815
	vi. R.B. Nos.	V-1709	V-1856	S-730	S-631	F-0698	F-0682	S-740	S-635
	vii. R.B. Make	FAG		FAG		NBC		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				PEW			
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

WGACCN-4122