



रेल डिब्बा कारखाना, कपूरथला  
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;  
Version: 05

1.	SHELL No:	<b>4123</b>	DISPATCH DATE:			<b>02.12.2014</b>	
2.	RAILWAY	<b>NR</b>	Type:	<b>WGACCN</b>	Coach No.:	<b>143120</b>	
3.	Booked to	<b>SSE/C&amp;W/DLI</b>					
4.	Tare Weight of Coach :	<b>52.53 T</b>					
5.	Carrying Capacity :	Seating:	<b>64</b>	Sleeping:	<b>64</b>	Luggage:	<b>NIL</b>
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	<b>1104/1104</b>	<b>1104/1103</b>			
viii)	Buffer/CBC (Make )			<b>REPL</b>			
ix)	Draw Gear (Make)			<b>EMSON</b>			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		<b>VIBGYOR</b>	<b>85/86</b>		
8.2	APPLICATION OF PCN-123		<b>SATISFACTORY</b>				
8.3	INSUALTION		<b>SATISFACTORY</b>				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			<b>SIL</b>			
ii.	SEAT & BERTH			<b>OVPL</b>			
iii.	WATER TANKS			<b>SHIVALIK</b>			
iv.	PVC			<b>RESPONSIVE</b>			
v.	FLOOR BOARD			<b>NARBADA</b>			
vi.	UIC VESTIBULE			<b>KRP</b>			
vii.	LAV. DOORS			<b>RCF</b>			
viii.	LP SHEET			<b>LP</b>			
ix)	BIO- TOILET			<b>M K PRECISION</b>			
10	10.1	Modification/ Trial (if any):			<b>NIL</b>		
.	10.2	Deviations (if any):			<b>NIL</b>		



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4123		NR		WGACCN		143120		10-11-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	143395				143394				
	ii.	Frame No.	UBLS-4325				UBLS-4251				
	iii.	Axle No.	T-3400		U-4505		T-3383		Y-6482		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	917.00	917.00	917.00	917.00	
	v.	Wheel Disc No.	09005/209	09008/261	07171/233	07214/314	08837/384	08803/249	08855/282	07229/278	
	vi.	R.B. Nos.	V-1414	V-1256	S-723	R-81	V-1020	R-84	V-1272	V-1465	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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Form No. :

QMF4254;  
Version: 05

1.	SHELL No:	4089	DISPATCH DATE:			03.12.2014	
2.	RAILWAY	NR	Type:	WGACCN	Coach No.:	143123	
3.	Booked to	SSE/C&W/DLI					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104			
viii)	Buffer/CBC (Make )			REPL			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm <sup>2</sup> of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm <sup>2</sup>		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm <sup>2</sup> n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm <sup>2</sup> in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT		PU PAINT	VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:						
i.	BRAKE EQUIPMENT			Make SIL			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			SHIVALIK, RAIL FAB			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			NARBADA			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			DHINJAN			
viii.	LP SHEET			NA			
ix)	BIO- TOILET			M K PRECISION			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4089	NR		WGACCN	143123		31-05-14		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143182				143181			
	ii.	Frame No.	UBLS-932				UBLS-962			
	iii.	Axle No.	S-5237		T-3325		P-1953		P-3299	
	iv.	Wheel Diameter	916.00	916.50	915.00	915.00	916.00	916.00	915.00	915.00
	v.	Wheel Disc No.	96070/ 223	03653/ 287	05899/ 274	05549/ 256	02105/ 233	06376/ 217	05954/ 279	06399/36 9
	vi.	R.B. Nos.	B-1316	B-1346	X-2299	X-2455	B-0874	B-0851	X-2435	X-2415
	vii.	R.B. Make	NBC		FAG		NBC		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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Form No. :

QMF4254;  
Version: 05

1.	SHELL No:	4077	DISPATCH DATE:		05.12.2014
2.	RAILWAY	NR	Type:	WGACCN	Coach No.: 143121
3.	Booked to	SSE/C&W/DLI			
4.	Tare Weight of Coach :	52.53 T			
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage: NIL	
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body		21337 ± 10		
iii)	Maximum length over Buffer		22297 ± 15		
iv)	Maximum width over Body		3245 ± 5		
v)	Maximum width over Flasher light		3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1102/1104	1103/1104	
viii)	Buffer/CBC (Make )	REPL			
ix)	Draw Gear (Make)	EMSON			
7.	Air Brake Testing:				
	Description		Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY		
8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:		Make		
i.	BRAKE EQUIPMENT		SIL		
ii.	SEAT & BERTH		OVPL		
iii.	WATER TANKS		RUBICONE,SHIVALIK		
iv.	PVC		RESPONSIVE		
v.	FLOOR BOARD		NARBADA		
vi.	UIC VESTIBULE		KRP		
vii.	LAV. DOORS		RCF		
viii.	LP SHEET		PUNJAB LAMINATE		
ix)	BIO- TOILET		OMAX		
10	10.1	Modification/ Trial (if any):	NIL		
.	10.2	Deviations (if any):	NIL		



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4077	NR	WGACCN	143121	29-09-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143352				143353			
	ii. Frame No.	UBLS-993				UBLS-981			
	iii. Axle No.	3767		3864		3591		U-9668	
	iv. Wheel Diameter	916.00	916.00	916.00	916.00	916.50	916.00	916.00	916.00
	v. Wheel Disc No.	08798/371	08799/381	08242/376	08816/290	08798/294	08797/228	08798/248	08798/295
	vi. R.B. Nos.	T535	T377	T548	T1449	F0837	F0818	T1586	T1475
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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