



ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4185	DISPATCH DATE:			12.02.2015
2.	RAILWAY	ER	Type:	WGACCN	Coach No.:	14138
3.	Booked to	SSE/C&W/LILUAH				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage:	NIL	
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1100/1100	1104/1104		
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:					
i.	BRAKE EQUIPMENT			Make ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			SHIVALIK, RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			DHINJAN		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			WAHI SONS		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date
		4185	ER		WGACCN		14138		04-02-2015
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	153053				153054			
	ii. Frame No.	UBLS-4447				UBLS-4418			
	iii. Axle No.	U-4283		RWF-39578		S-6972		A-4833	
	iv. Wheel Diameter	917.00	917.00	916.00	916.00	916.00	916.00	916.00	916.00
	v. Wheel Disc No.	08943/287	08943/266	10295/269	06934/235	07250/251	08890/246	09036/385	08777/270
	vi. R.B. Nos.	U-1879	U-1748	M0780	M-0773	V-1301	V-156	M0795	K-2300
	vii. R.B. Make	FAG		NBC		FAG		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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1.	SHELL No:	4178	DISPATCH DATE:			13.02.2015
2.	RAILWAY	ER	Type:	WGACCN	Coach No.:	14139
3.	Booked to	SSE/C&W/LILUAH				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1102	1104/1104		
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL, EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:					
i.	BRAKE EQUIPMENT			Make ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			SHIVALIK, RAIL FAB,AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			DHINJAN		
viii.	LP SHEET			LP		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date	
		4178	ER		WGACCN	14139		30-01-2015	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	153029				153016			
	ii. Frame No.	UBLS-4486				UBLS-1060			
	iii. Axle No.	T-0253		U-4920		A-5482		A-5879	
	iv. Wheel Diameter	917.00	917.00	917.00	917.00	917.00	917.00	917.50	917.00
	v. Wheel Disc No.	05804/ 246	09039/ 253	07204/ 212	09040/ 204	09141/ 3897	09141/ 240	09143/ 369	09090/25 0
	vi. R.B. Nos.	U342	U2446	K2356	K2355	M0570	M0594	M0573	M0549
	vii. R.B. Make	FAG		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT,PEW			
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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Form No. :

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Version: 05

1.	SHELL No:	4180	DISPATCH DATE:			19.02.2015	
2.	RAILWAY	ER	Type:	WGACCN	Coach No.:	14145	
3.	Booked to	SSE/C&W/LILUAH					
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1102	1104/1104			
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			CFPL			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/85		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			SHIVALIK, RAIL FAB,AMIT			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	UIC VESTIBULE			KRP			
vii.	LAV. DOORS			DHINJAN			
viii.	LP SHEET			LP			
ix)	BIO- TOILET			WAHI SONS			
10	10.1	Modification/ Trial (if any):			NIL		
.	10.2	Deviations (if any):			NIL		



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4180	ER		WGACCN	14145		05-02-2015		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	153055				153056				
	ii. Frame No.	UBLS-4471				UBLS-4435				
	iii. Axle No.	RWF-92578		RWF-91976		R-911/2200		RWF-105430		
	iv. Wheel Diameter	915.00	915.00	915.00	915.00	916.00	915.50	915.00	915.00	
	v. Wheel Disc No.	55695/ 07458	57655/ 08139	56413/ 07581	55667/ 07458	62398/ 09643	62748/ 08675	55701/ 07458	56319/07 581	
	vi. R.B. Nos.	U-1882	U-1914	K-2639	K-2614	R-519	R-428	K-2638	K-2658	
	vii. R.B. Make	FAG		NBC		FAG		NBC		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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