



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4141	DISPATCH DATE:			07.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141617
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating: 64	Sleeping: 64	Luggage:	NIL	
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1103/1104		
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		APC	85/85	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:					
i.	BRAKE EQUIPMENT			Make ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RAIL TECH, MANOJ		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARBADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4141		WR		WGACCN		141617		22-12-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i. Bogie No.	143443					143439				
	ii. Frame No.	UBLS-4248					UBLS-1021				
	iii. Axle No.	U-4205		N-1657			Y-7352		RWF-103952		
	iv. Wheel Diameter	915.00	915.00	916.00	916.00	916.50	916.00	916.00	916.00	916.50	
	v. Wheel Disc No.	09043/ 226	05580/ 246	07736/ 210	08947/ 212	03774/ 248	09041/ 308	08083/ 369	08254/ 2	27	
	vi. R.B. Nos.	S-294	R-361	S182	S167	R522	S788	S174	S789		
	vii. R.B. Make	FAG		FAG			FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing									
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					PEW				
	ii.	SECONDARY Shock Absorber (Make)					K/B, ESCORTS				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4150	DISPATCH DATE:		10.01.2015		
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141667	
3.	Booked to		SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T					
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)					
ii)	Maximum length over Body	21337 ± 10					
iii)	Maximum length over Buffer	22297 ± 15					
iv)	Maximum width over Body	3245 ± 5					
v)	Maximum width over Flasher light	3402 +0/-5					
vi)	Minimum height above rail level to the lowest fitting	181.5 mm (AE63143)					
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1102	1104/1104			
viii)	Buffer/CBC (Make)	REPL					
ix)	Draw Gear (Make)	CPFL					
7.	Air Brake Testing:						
	Description		Specified				
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)				
		Brake release time to reach .4 Kg/cm ²	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)				
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec	No brake application				
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec	Brakes "ON"				
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE			
8.1	PAINT	PU PAINT	VIBGYOR	85/86			
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:						
i.	BRAKE EQUIPMENT	Make ESCORTS					
ii.	SEAT & BERTH	SAVITRI					
iii.	WATER TANKS	SHIVALIK, RAIL TECH, MANOJ					
iv.	PVC	PREMIER POLYFIL					
v.	FLOOR BOARD	ORIENTAL					
vi.	UIC VESTIBULE	KRP					
vii.	LAV. DOORS	RCF					
viii.	LP SHEET	MILTON					
ix)	BIO- TOILET	RAIL FAB					
10	10.1	Modification/ Trial (if any):		NIL			
.	10.2	Deviations (if any):		NIL			



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4150		WR		WGACCN		141667		20-12-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	143415					143429			
	ii.	Frame No.	UBLS-4381					UBLS-3188			
	iii.	Axle No.	P-5852		N-8108		S-6971		N-0496		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	916.50	916.00	916.50	917.00	
	v.	Wheel Disc No.	06936/ 230	06937/ 257	08788/ 272	08841/ 380	03773/ 269	07224/ 226	07223/ 218	07223/25 8	
	vi.	R.B. Nos.	U-1161	R-233	R-244	R-173	S-190	R-512	R-105	R-93	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL , IAI				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4148	DISPATCH DATE:			10.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141657
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, MANOJ, RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			NARBADA		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date
		4148	WR		WGACCN		141657		27-12-2014
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143437				143451			
	ii. Frame No.	UBLS-4396				UBLS-1020			
	iii. Axle No.	A-4831		W-3101		P-3486		1044	
	iv. Wheel Diameter	915.00	915.50	917.00	916.50	916.50	916.00	916.50	916.00
	v. Wheel Disc No.	09140/ 297	09006/ 274	08092/ 249	04193/ 375	09046/ 387	09044/ 387	09137/ 233	09136/25 3
	vi. R.B. Nos.	R415	R440	R353	R307	R433	R424	R332	R437
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				PEW			
	ii.	SECONDARY Shock Absorber (Make)							
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4101	DISPATCH DATE:			08.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141627
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	11041/1104		
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RAIL TECH		
iv.	PVC			PREMIER POLYFIL		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4101		WR		WGACCN		141627		22-08-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	143325				143324				
	ii.	Frame No.	UBLS-1043				UBLS-952				
	iii.	Axle No.	Y-6934		T-4961		3833		U-9769		
	iv.	Wheel Diameter	915.00	915.00	913.00	913.00	915.00	915.00	916.50	916.50	
	v.	Wheel Disc No.	05795/ 266	05729/ 269	02598/ 275	03799/ 264	02147/ 235	03909/ 238	06301/ 233	05531/29 0	
	vi.	R.B. Nos.	E-2304	E-2316	E-2732	E-2723	E-2294	E-2281	E-2347	E-2349	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					PEW,AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					Less Wheel Dia.				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4147	DISPATCH DATE:			13.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141607
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1100/1104	1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		APC	85/85	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			SHIVALIK, RAIL TECH		
iv.	PVC			PRIMIER POLYFIL		
v.	FLOOR BOARD			ORIENTAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4147	WR	WGACCN	141607	27-12-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143424				143441			
	ii. Frame No.	UBLS-1010				UBLS-4250			
	iii. Axle No.	A-5917		P-1901		P-1871		A-5432	
	iv. Wheel Diameter	916.50	917.00	916.50	916.00	916.00	916.00	915.50	915.00
	v. Wheel Disc No.	07108/252	07261/217	09138/294	09136/295	09017/382	07264/314	09141/233	09043/224
	vi. R.B. Nos.	R288	R74	R378	R384	R369	R328	V1591	R289
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				PEW			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL, K/B			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4142	DISPATCH DATE:			14.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141637
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104		1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RAIL TECH		
iv.	PVC			PRIMIER POLYFIL		
v.	FLOOR BOARD			ORIENTAL/TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			LP		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4142	WR	WGACCN	141637	29-12-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143426				143427			
	ii. Frame No.	UBLS-1005				UBLS-1019			
	iii. Axle No.	A-4527		P-3836		W-3089		Y-6991	
	iv. Wheel Diameter	917.00	917.00	916.00	916.00	916.00	916.00	917.00	917.00
	v. Wheel Disc No.	08938/369	09042/377	09037/380	07112/254	03762/217	03746/210	04216/270	09047/235
	vi. R.B. Nos.	R366	U1504	R285	R327	S288	S183	R191	R140
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4151	DISPATCH DATE:		15.01.2015		
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141677	
3.	Booked to		SSE/C&W/OKO				
4.	Tare Weight of Coach :		52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator		4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)				
ii)	Maximum length over Body		21337 ± 10				
iii)	Maximum length over Buffer		22297 ± 15				
iv)	Maximum width over Body		3245 ± 5				
v)	Maximum width over Flasher light		3402 +0/-5				
vi)	Minimum height above rail level to the lowest fitting		181.5 mm (AE63143)				
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104			
viii)	Buffer/CBC (Make)		JLS				
ix)	Draw Gear (Make)		EMSON				
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT		PU PAINT	VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT		ESCORTS				
ii.	SEAT & BERTH		SAVITRI				
iii.	WATER TANKS		SHIVALIK, RUBICONE				
iv.	PVC		PRIMIER POLYFIL				
v.	FLOOR BOARD		ORIENTAL				
vi.	UIC VESTIBULE		KRP				
vii.	LAV. DOORS		RCF				
viii.	LP SHEET		LP				
ix)	BIO- TOILET		RAIL FAB				
10	10.1	Modification/ Trial (if any):		NIL			
.	10.2	Deviations (if any):		NIL			



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4151		WR		WGACCN		141677		30-12-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	143436				143450				
	ii.	Frame No.	UBLS-4397				UBLS-4415				
	iii.	Axle No.	A-9164		P-3412		P-3141		U-8570		
	iv.	Wheel Diameter	917.00	917.00	916.50	916.00	916.00	916.00	916.00	916.00	
	v.	Wheel Disc No.	09119/ 268	09141/ 247	08794/ 287	08842/ 374	09036/ 284	04185/ 296	09137/ 219	09130/23 6	
	vi.	R.B. Nos.	R-181	V-154	U-2621	U-1553	R-548	R-301	U-2627	V-2613	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4156	DISPATCH DATE:			21.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141697
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1102/1100		
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			MOHAN		
iii.	WATER TANKS			SHIVALIK, RAIL FAB		
iv.	PVC			PRIMIER POLYFIL		
v.	FLOOR BOARD			ORIENTAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			DHINJAN		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date
		4156	WR		WGACCN		141697		14-06-14
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	143204				143229			
	ii. Frame No.	UBLS-4233				UBLS-976			
	iii. Axle No.	1052		1069		2212		1419	
	iv. Wheel Diameter	915.00	915.00	914.50	914.50	917.00	917.00	917.00	917.00
	v. Wheel Disc No.	029876 /15035	24917/ 15035	24853/ 15035	24881/ 15035	25978/ 01595	25764/ 15383	25946/ 01595	25882/01 595
	vi. R.B. Nos.	B0697	B1115	B0591	B0579	B1122	B0784	B0907	B0881
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				PEW,AJT			
	ii.	SECONDARY Shock Absorber (Make)				ESCORT			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4153	DISPATCH DATE:			22.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141647
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			SHIVALIK, RAIL TECH		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			M K PRECISION		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date
		4153		WR		WGACCN		141647		31-12-2014
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	143434				143456			
	ii.	Frame No.	UBLS-1023				UBLS-1056			
	iii.	Axle No.	A-4542		V-9765		U-4899		RWF-104562	
	iv.	Wheel Diameter	916.00	916.00	917.00	917.00	916.50	916.00	916.00	916.00
	v.	Wheel Disc No.	09044/ 205	09104/ 204	09140/ 289	08864/ 239	07260/ 368	07117/ 275	94806/ 275	08790/25 3
	vi.	R.B. Nos.	V2496	V105	S137	S27	R269	R254	R360	R282
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL,K/B				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4154	DISPATCH DATE:			23.01.2015
2.	RAILWAY	WR	Type:	WGACCN	Coach No.:	141687
3.	Booked to	SSE/C&W/OKO				
4.	Tare Weight of Coach :	52.53 T				
5.	Carrying Capacity :	Seating:	64	Sleeping:	64	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			MOHAN		
iii.	WATER TANKS			SHIVALIK, RAIL TECH		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			KRP		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			RAIL FAB		
10	10.1	Modification/ Trial (if any):			NIL	
.	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4154	WR		WGACCN		141687		01/01/2015	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	143445				143457				
	ii. Frame No.	UBLS-4400				UBLS-1012				
	iii. Axle No.	U-4319		A-5548		7669		RWF-92032		
	iv. Wheel Diameter	917.00	917.00	917.00	917.00	916.50	916.00	917.00	917.00	
	v. Wheel Disc No.	08060/252	07255/297	08999/252	09041/380	04020/294	08999/379	04029/336	08084/260	
	vi. R.B. Nos.	R158	R216	S-06	S143	S138	R236	S869	S-02	
	vii. R.B. Make	FAG		FAG		FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				K/B, GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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