



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4009	DISPATCH DATE:			04.11.2014
2.	Rly:	SECR	Type:	MEMU/TC2	Coach No.:	14897
3.	Booked to	SSE/C&W/BSP				
4.	Tare Weight of Coach :	33.15 T				
5.	Carrying Capacity :	Seating:	80	Standing	272	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)	
	ii)	Maximum length over Body			21337 ± 10	
	iii)	Maximum length over Buffer			22297 ± 15	
	iv)	Maximum width over Body			3245 ± 5	
	v)	Maximum width over Flasher light			3402 +0/-5	
	vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)	
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		NA	NA
	vii)	Make :			NA	
	ix)	Shaku Coupler Height	Specified : 1035 +0 /-5 mm		1035/1035	
	x)	Shaku Coupler Make:			ESCORTS	
7.	Air Brake Testing:					
		Description			Specified	
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)	
			Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)	
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application	
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"	
	7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"	
	7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)	
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	ADVANCE	85/86	
	8.2	APPLICATION OF PCN-123			SATISFACTORY	
	8.3	INSUALTION			SATISFACTORY	
9.	Traceability of Furnishing Items:				Make	
	i.	BRAKE EQUIPMENT			ESCORTS	
	ii.	SEAT & BERTH			AAR KAY FOAMS	
	lii	PVC			RESPONSIVE	
	lv	FLOOR BOARD			TAYAL	
	v	UIC VESTIBULE			KRP	
	Vi	LP SHEETS			PUNJAB LAMINATE	
	Vii	BODY SIDE WINDOW			GI	
	Viii	EMERGENCY WINDOW			ABC	
	Xi	DOOR WINDOW			AGF	
	X	WATER TANK			RUBICON	
	Xi	LAV WINDOW			MACIDON	
	xii	LAV DOOR			RCF	
10.	10.1	Modification/ Trial (if any):				NIL
	10.2	Deviations (if any):				NIL



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12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4009	SECR		MEMU-TC2		14897		14-07-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	145093				145095			
	ii.	Frame No.	ASR-83				ASR-90			
	iii.	Axle No.	S-5582		V-9961		6001		5746	
	iv.	Wheel Diameter	952.00	952.00	952.00	952.00	953.00	953.00	953.00	953.00
	v.	Wheel Disc No.	04269/ 981	02443/ 937	03911/ 947	04271/ 958	04195/ 946	03899/ 961	02222/ 992	04027/95 9
	vi.	R.B. Nos.	X-1792	X-1821	Y-1656	Y-1631	Y-992	Y-989	Y983	Y-1027
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				ESCORTS				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

MEMU/TC2—4009