



रेल डिब्बा कारखाना, कपूरथला  
Rail Coach Factory , Kapurthala

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**ROLLING STOCK CERTIFICATE**

Form No. : QMF 9454; Version: 1

1.	SHELL No.	4055	DISPATCH DATE			11.9.2014	
2.	Railway	NER	Type	LWACCN	Coach No.	14103	
3.	Booked to	SSE/C&W/GKP					
4.	Tare Weight of Coach	45.6 T					
5.	Carrying Capacity	Seating	72	Sleeping	72	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
	6.1	Leading Dimensions:					
	i)	Maximum length over Body	23700+10/-0 mm				
	ii)	Maximum width over Body	3240-8/+0 mm, 3050 mm (LWSCZDAC)				
	iii)	Max. Height From Rail Level	4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
	iv)	Buffer/CBC Height	Specified : 1105 +0 /-15 mm	1105	1104		
	v)	Buffer/CBC (Make )	ESCORTS	Fiba Device	NIL		
7.	Air Brake Testing:		Description	Specified	Observed		
	7.1	Full Brake Application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>	6 -10 sec	6 Sec		
			Max Pressure in BC	3.80 ± 0.15 Kg/cm <sup>2</sup>	3.80		
			All Brake are applied	OK	OK		
	7.2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min	No brake application	OK		
	7.3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.	Brake must apply	OK		
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	88/87		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT	FAIVELEY				
	ii.	CDTS/ BIO TOILET	DARSHAN				
	iii.	SEATS/ BERTHS	AAR KAY FOAMS				
	iv.	BODY SIDE DOOR	SUKATA				
	v.	VESTIBULE SLIDING DOOR	KALSI				
	vi.	SALOON DOOR	NA				
	vii.	WATER TANKS	AMIT & KUTEER				
	viii.	UIC VESTIBULE	KRP				
	ix	FLOOR BOARD	TAYAL				
10.							
	10.1	Modification / Trail (if any):			FITTED WITH BIO DIGESTER OF M/s RAIL FAB		
	10.2	Deviations if any:			NIL		



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Shell No.:- 4055

Date: 10-02--2014

RLY	NR	Type	LACCN	Coach No.	143107/C
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## 6.0 Wheel & Axle details:

Items	PP Side				Non PP Side			
Bogie No.	146096				146097			
Frame No.	FIAT-2868				FIAT-2825			
Bolster No.	3561-P				3583-P			
Axle No.	T-2268		R-3252		RWF-110171		RWF-109472	
Wheel Diameter	917.50	917.00	917.50	917.50	917.50	917.50	918.00	917.50
Wheel Disc No.	315-50854	150-50857	152-50798	331-50859	292-50859	316-50859	205-50796/ ZB13	332-50857/ ZB13
R.B. Nos.	05024	04847	04993	04928	05007	05019	03833	03811
R. B. Make	TIM		TIM		TIM		TIM	
RB Type	CARTRIDGE TAPER ROLLER BEARING							

## 6.1 Secondary suspension load deflection Values:

Description	Bogie PP side				Bogie NPP side			
	Secondary 1		Secondary 2		Secondary 1		Secondary 2	
	Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner
Make & nos.	DN-13-3-1413	G-13-4-4725	DN-13-3-1436	G-13-4-4733	DN-12-5-1221	G-13-5-5283	DN-12-5-1012	G-13-5-5289
Ht. Attest Load	507	466	510	465	514	468	508	467
Align. deviation	12	10	9	11	9	11	9	13

## 6.2 Component traceability:

SNO	ITEM	PP Side Bogie	NPP side Bogie	Make
1	Primary Outer Spring batch no.	L&S-08-13	L&S-08-13	L&S
2	Primary inner Spring batch no	L&S-05-12	L&S-05-12	L&S
3	Primary Damper			SACHS
4	Secondary damper			GEREP
5	Lateral Damper			GEREP
6	Brake cylinder & Caliper	N-13169/600,N-13137/600, N-13167/600,N-13144/600	N-13126/600,N-13104/600, N-13123/600,N-13101/600	FTI
7	Brake Disc			FTI
8	Ball joint Control arm			SGA
9	Lateral Bump stop			GMT
10	Traction center make			SARITA
11	Traction lever make			SARITA
12	Ball joint traction lever			SGA
13	Ball joint Traction centre			GMT
14	Secondary rubber pad			TESPAK
15	Rubber spring			GMT
16	Anti roll bar make			SARITA
17	Roll link make			SARITA
18	Fork make			EMSON

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**ROLLING STOCK CERTIFICATE**

Form No. : QMF 9454; Version: 1

1.	SHELL No.	4038	DISPATCH DATE				<b>29.9.2014</b>
2.	Railway	NER	Type	<b>LWACCN</b>	Coach No.	<b>14111</b>	
3.	Booked to	<b>SSE/C&amp;W/GKP</b>					
4.	Tare Weight of Coach	<b>45.6 T</b>					
5.	Carrying Capacity	Seating	72	Sleeping	72	Luggage	<b>NIL</b>
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
6.1	Leading Dimensions:						
i)	Maximum length over Body		23700+10/-0 mm				
ii)	Maximum width over Body		3240-8/+0 mm, 3050 mm (LWSCZDAC)				
iii)	Max. Height From Rail Level		4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
iv)	Buffer/CBC Height		Specified : 1105 +0 /-15 mm	1105	1105		
v)	Buffer/CBC (Make )		<b>FAIVELEY</b>	<b>Fiba Device</b>	<b>NIL</b>		
7.	Air Brake Testing:		Description		Specified	Observed	
7.1	Full Brake Application		Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>		6 –10 sec	6 Sec	
			Max Pressure in BC		3.80 ± 0.15 Kg/cm <sup>2</sup>	3.80	
			All Brake are applied		OK	OK	
7.2	Insensitivity		Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min		No brake application	OK	
7.3	Sensitivity		Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.		Brake must apply	OK	
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT		<b>PU PAINT</b>	<b>NEROLAC</b>	<b>86/87</b>		
8.2	APPLICATION OF PCN-123		<b>SATISFACTORY</b>				
8.3	INSUALTION		<b>SATISFACTORY</b>				
9.	Traceability of Furnishing Items:		Make				
i.	BRAKE EQUIPMENT		<b>KBI</b>				
ii.	CDTS/ BIO TOILET		<b>AIKON</b>				
iii.	SEATS/ BERTHS		<b>SAVITRI</b>				
iv.	BODY SIDE DOOR		<b>SUKATA &amp; JBM</b>				
v.	VESTIBULE SLIDING DOOR		<b>KALSI</b>				
vi.	SALOON DOOR		<b>NA</b>				
vii.	WATER TANKS		<b>AMIT &amp; KUTEER</b>				
viii.	UIC VESTIBULE		<b>KRP</b>				
ix	<b>FLOOR BOARD</b>		<b>TAYAL</b>				
X	<b>L P SHEET</b>		<b>RCF</b>				
10.							
10.1	Modification / Trail (if any):				FITTED WITH BIO DIGESTER OF M/s RAIL FAB		
10.2	Deviations if any:				NIL		



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<b>12.</b>	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			4038		NER		LWACCN		14111		05-07-2014	
<b>12.1</b>	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>						<b>NPP Side</b>			
	i.	<b>Bogie No.</b>	146585						146584			
	ii.	<b>Frame No.</b>	FIAT-3221						FIAT-3187			
	iii.	<b>Bolster No.</b>	3938						3999-VT			
	iv.	<b>Axle No.</b>	126274/474			125974/475			126527/481		114119/374	
	v.	<b>Wheel Dia.</b>	915.50	916.00	915.00	915.00	915.00	915.00	915.00	915.00	915.00	
	vi.	<b>Wheel Disc No.</b>	240-10582	165-63307	152-63302	078-63309	277-10568	177-63305	238-10583	296-10582		
	vii.	<b>R.B. Nos.</b>	34282	34301	00234	34423	00127	00124	34166	34578		
	viii.	<b>R.B. Make</b>	TIMKEN			TIMKEN			TIMKEN		TIMKEN	
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
<b>12.2</b>	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		<b>Secondary 1</b>		<b>Secondary 2</b>		<b>Secondary 1</b>		<b>Secondary 2</b>				
		Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner			
i.	<b>Make &amp; nos.</b>	BPS-2013-30	BPS-2013-020	BPS-2013-43	BPS-2013-NIL	BPS-2013-06	BPS-2013-036	BPS-2013-66	BPS-2013-048			
ii.	<b>Ht. attest load</b>	510	465	510	465	512	467	510	468			
iii.	<b>Align .deviation</b>	5	22	8	20	9	26	6	28			
<b>12.3</b>	<b>Items traceability:</b>											
	<b>S no.</b>	<b>Item</b>			<b>PP Side Bogie</b>		<b>NPP side Bogie</b>		<b>Make</b>			
	i.	Primary Outer Spring			BPS-2013		BPS-2013		BPS			
	ii.	Primary inner Spring			BPS-2013		BPS-2013		BPS			
	iii.	Primary Damper							SACHS			
	iv.	Secondary damper							GEREP			
	v.	Lateral Damper							SACHS			
	vi.	Yaw Damper							NIL			
	vii.	Brake cylinder & Caliper							KBI			
	viii.	Brake Disc							KBI			
	ix.	Ball joint Control arm							SGA			
	x.	Lateral Bump stop							GMT			
	xi.	Traction center make							SARITA			
	xii.	Traction lever make							SARITA			
	xiii.	Ball joint traction lever							GMT			
	xiv.	Traction centre elastic							SGA			
	xv.	Secondary rubber pad							TESPAK			
	xvi.	Rubber spring							GMT			
	xvii.	Anti roll bar make							EMSON			
	xviii.	Ball joint roll link							SARITA			
	xix.	Fork make							SARITA			
12.4	i.	<b>Modification / Trial (if any):</b>				NIL						
	ii.	<b>Deviations (if any):</b>				NIL						

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1.	SHELL No.	4062	DISPATCH DATE			07.10.2014	
2.	Railway	NER	Type	LWACCN	Coach No.	14106	
3.	Booked to	SSE/C&W/GKP					
4.	Tare Weight of Coach	45.6 T					
5.	Carrying Capacity	Seating	72	Sleeping	72	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
	6.1	Leading Dimensions:					
	i)	Maximum length over Body	23700+10/-0 mm				
	ii)	Maximum width over Body	3240-8/+0 mm, 3050 mm (LWSCZDAC)				
	iii)	Max. Height From Rail Level	4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
	iv)	Buffer/CBC Height	Specified : 1105 +0 /-15 mm	1105	1105		
	v)	Buffer/CBC (Make )	ESCORTS	Fiba Device	NIL		
7.	Air Brake Testing:		Description	Specified	Observed		
	7.1	Full Brake Application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>	6 –10 sec	6 Sec		
			Max Pressure in BC	3.80 ± 0.15 Kg/cm <sup>2</sup>	3.80		
			All Brake are applied	OK	OK		
	7.2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min	No brake application	OK		
	7.3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.	Brake must apply	OK		
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	86/85.6		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
	i.	BRAKE EQUIPMENT	FAIVELEY				
	ii.	CDTS/ BIO TOILET	AIKON				
	iii.	SEATS/ BERTHS	AAR KAY FOAMS				
	iv.	BODY SIDE DOOR	SUKATA				
	v.	VESTIBULE SLIDING DOOR	KALSI				
	vi.	SALOON DOOR	NA				
	vii.	WATER TANKS	AMIT & KUTEER				
	viii.	UIC VESTIBULE	KRP				
	ix	FLOOR BOARD	TAYAL				
	X	PVC	RESPONSIVE				
	XI	L P SHEET	NA				
10.							
	10.1	Modification / Trail (if any):			FITTED WITH BIO DIGESTER OF M/s RAIL FAB		
	10.2	Deviations if any:			NIL		



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<b>12.</b>	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			4062		NER		LWACCN		14106		09-07-2014	
<b>12.1</b>	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>					<b>NPP Side</b>				
	i.	<b>Bogie No.</b>	146597					146596				
	ii.	<b>Frame No.</b>	FIAT-3258					FIAT-3050				
	iii.	<b>Bolster No.</b>	3987-VT					3953-P				
	iv.	<b>Axle No.</b>	W-4691		RWF-109801			126517/481		114147/374		
	v.	<b>Wheel Dia.</b>	915.00	915.00	915.50	916.00	915.00	915.00	915.50	915.50		
	vi.	<b>Wheel Disc No.</b>	103-63309	351-63302	250-51912	189-51916	200-10568	339-10568	094-10579	136-10579		
	vii.	<b>R.B. Nos.</b>	36021	35777	36121	35895	34340	34384	36119	36175		
	viii.	<b>R.B. Make</b>	TIMKEN		TIMKEN			TIMKEN		TIMKEN		
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
<b>12.2</b>	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		Secondary 1		Secondary 2		Secondary 1		Secondary 2				
		Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner			
i.	<b>Make &amp; nos.</b>	BPS-2013-10	BPS-2013-07	BPS-2013-92	BPS-2013-220	BPS-2013-32	BPS-2013-126	BPS-2013-29	BPS-2013-013			
ii.	<b>Ht. attest load</b>	514	466	515	467	514	468	513	465			
iii.	<b>Align .deviation</b>	6	16	8	19	3	30	1	36			
<b>12.3</b>	<b>Items traceability:</b>											
	<b>Sno.</b>	<b>Item</b>			<b>PP Side Bogie</b>		<b>NPP side Bogie</b>		<b>Make</b>			
	i.	Primary Outer Spring			BPS-2015		BPS-2015		BPS			
	ii.	Primary inner Spring			BPS-2013		BPS-2013		BPS			
	iii.	Primary Damper							KONI			
	iv.	Secondary damper							SACHS			
	v.	Lateral Damper							SACHS			
	vi.	Yaw Damper							NIL			
	vii.	Brake cylinder & Caliper							FTI			
	viii.	Brake Disc							KBI			
	ix.	Ball joint Control arm							MTC			
	x.	Lateral Bump stop							GMT			
	xi.	Traction center make							SARITA			
	xii.	Traction lever make							SARITA			
	xiii.	Ball joint traction lever							GMT			
	xiv.	Traction centre elastic							SGA			
	xv.	Secondary rubber pad							TESPAK			
	xvi.	Rubber spring							GMT			
	xvii.	Anti roll bar make							SARITA			
	xviii.	Ball joint roll link							SARITA			
	xix.	Fork make							EMSON			
12.4	i.	<b>Modification / Trial (if any):</b>			NIL							
	ii.	<b>Deviations (if any):</b>			NIL							



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**ROLLING STOCK CERTIFICATE**

Form No. : QMF 9454; Version: 1

1.	SHELL No.	4070	DISPATCH DATE			11.10.2014	
2.	Railway	NER	Type	LWACCN	Coach No.	14105	
3.	Booked to	SSE/C&W/NDLS					
4.	Tare Weight of Coach	45.6 T					
5.	Carrying Capacity	Seating	72	Sleeping	72	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
	6.1	Leading Dimensions:					
	i)	Maximum length over Body	23700+10/-0 mm				
	ii)	Maximum width over Body	3240-8/+0 mm, 3050 mm (LWSCZDAC)				
	iii)	Max. Height From Rail Level	4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
	iv)	Buffer/CBC Height	Specified : 1105 +0 /-15 mm	1105	1105		
	v)	Buffer/CBC (Make )	ESCORTS	Fiba Device	NIL		
7.	Air Brake Testing:		Description	Specified	Observed		
	7.1	Full Brake Application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>	6 -10 sec	6 Sec		
			Max Pressure in BC	3.80 ± 0.15 Kg/cm <sup>2</sup>	3.80		
			All Brake are applied	OK	OK		
	7.2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min	No brake application	OK		
	7.3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.	Brake must apply	OK		
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	86/86		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:				Make		
	i.	BRAKE EQUIPMENT			KBI		
	ii.	CDTS/ BIO TOILET			DARSHAN		
	iii.	SEATS/ BERTHS			AAR KAY FOAMS		
	iv.	BODY SIDE DOOR			SUKATA		
	v.	VESTIBULE SLIDING DOOR			JBM		
	vi.	SALOON DOOR			NA		
	vii.	WATER TANKS			AMIT & KUTEER		
	viii.	UIC VESTIBULE			KRP		
	ix	FLOOR BOARD			TAYAL		
	X	PVC			RESPONSIVE		
10.							
	10.1	Modification / Trail (if any):			FITTED WITH BIO DIGESTER OF M/s RAIL FAB		
	10.2	Deviations if any:			NIL		



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12.	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			4070		NER		LWACCN		14105		01-08-2014	
12.1	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>					<b>NPP Side</b>				
	i.	<b>Bogie No.</b>	146666					146667				
	ii.	<b>Frame No.</b>	FIAT-3342					FIAT-3275				
	iii.	<b>Bolster No.</b>	4063-VT					3995-VT				
	iv.	<b>Axle No.</b>	126425/481		128845/990		128677/989		Z-3013			
	v.	<b>Wheel Dia.</b>	917.50	917.50	917.00	917.00	917.00	916.50	917.00	917.00		
	vi.	<b>Wheel Disc No.</b>	007-11600	017-11605	177-11607	063-11605	016-11605	006-11605	054-10568	072-11605		
	vii.	<b>R.B. Nos.</b>	35841	35752	36294	36100	36207	36128	36032	36111		
	viii.	<b>R.B. Make</b>	TIMKEN		TIMKEN		TIMKEN		TIMKEN			
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
12.2	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		<b>Secondary 1</b>		<b>Secondary 2</b>		<b>Secondary 1</b>		<b>Secondary 2</b>				
		<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>			
i.	<b>Make &amp; nos.</b>	G-12-9-272	G-12-11-3890	G-12-9-407	G-12-11-3879	G-12-9-503	G-12-11-3865	G-12-9-405	G-12-11-3909			
ii.	<b>Ht. attest load</b>	513	465	513	465	513	467	513	466			
iii.	<b>Align .deviation</b>	19	5	21	7	19	12	21	12			
12.3	<b>Items traceability:</b>											
	<b>Sno.</b>	<b>Item</b>			<b>PP Side Bogie</b>			<b>NPP side Bogie</b>			<b>Make</b>	
	i.	Primary Outer Spring			L&S-03-13			L&S-03-13			L&S	
	ii.	Primary inner Spring			L&S-05-12			L&S-05-12			L&S	
	iii.	Primary Damper									KONI	
	iv.	Secondary damper									SACHS	
	v.	Lateral Damper									SACHS	
	vi.	Yaw Damper									NIL	
	vii.	Brake cylinder & Caliper									KBI	
	viii.	Brake Disc									KBI	
	ix.	Ball joint Control arm									SGA	
	x.	Lateral Bump stop									GMT	
	xi.	Traction center make									SARITA	
	xii.	Traction lever make									SARITA	
	xiii.	Ball joint traction lever									GMT	
	xiv.	Traction centre elastic									SGA	
	xv.	Secondary rubber pad									TESPAK	
	xvi.	Rubber spring									GMT	
	xvii.	Anti roll bar make									EMSON	
	xviii.	Ball joint roll link									SARITA	
	xix.	Fork make									SARITA	
12.4	i.	<b>Modification / Trial (if any):</b>			NIL							
	ii.	<b>Deviations (if any):</b>			NIL							

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