



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4030	DISPATCH DATE:			25.9.2014
2.	RAILWAY	CR	Type:	GSLRD	Coach No.:	14703
3.	Booked to			SSE/C&W/CSTM		
4.	Tare Weight of Coach :			37.10 T		
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			RAIL FAB+AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			NA		
vii.	LAV. DOORS			SAVITRI, RCF & ANKUR		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			DARSHAN		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4030	CR		GSLRD		14703		10-09-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141142				141150			
	ii.	Frame No.	ASR-199				ASR-346			
	iii.	Axle No.	U-8652		W-2234		Y-6758		T-0154	
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	912.00	912.00	912.00	912.00
	v.	Wheel Disc No.	41800/ 05136	41289/ 03349	41537/ 03604	41826/ 05136	41791/ 05136	41732/ 03624	41839/ 05136	41705/03 624
	vi.	R.B. Nos.	U-1417	U-1398	T-1358	T-1386	U-449	U-393	U-417	U-456
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				LESS WHEEL DIA.				

GSLRD-4030



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4046	DISPATCH DATE:			26.9.2014
2.	RAILWAY	CR	Type:	GSLRD	Coach No.:	14704
3.	Booked to			SSE/C&W/CSTM		
4.	Tare Weight of Coach :			37.10 T		
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	UIC VESTIBULE			NA		
vii.	LAV. DOORS			SAVITRI, RCF & ANKUR		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4046	CR	GSLRD	14704	17-08-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	141156					141157			
	ii.	Frame No.	ASR-330					ASR-315			
	iii.	Axle No.	T-5039		T-3952		S-3535		V-0279		
	iv.	Wheel Diameter	917.50	918.00	918.00	917.50	917.00	917.00	918.00	918.00	
	v.	Wheel Disc No.	07356/ 272	08097/ 385	07031/ 202	07112/ 282	07132/ 290	07032/ 286	08016/ 249	07099/27 3	
	vi.	R.B. Nos.	T-2185	U-1699	T-1419	T-2186	U-1401	U-1676	T-2201	T-1633	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				