



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4024	DISPATCH DATE:			17.7.2014
2.	RAILWAY	NE	Type:	GSLRD	Coach No.:	14701
3.	Booked to	SSE/C&W/GKP				
4.	Tare Weight of Coach :	37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions:					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm 9AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT & RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			OVPL		
vi.	UIC VESTIBULE			NA		
vii.	LAV. DOORS			SAVITRI, AMIR CHAND & ANKUR		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):		NIL		
	10.2	Deviations (if any):		NIL		



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
				GSLRD		14-07-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140843				140838			
	ii.	Frame No.	ASR-16				ASR-62			
	iii.	Axle No.	W-2718		8083		7646		4894	
	iv.	Wheel Diameter	916.50	916.50	915.00	915.00	917.00	917.00	916.00	916.00
	v.	Wheel Disc No.	02346/ 237	06358/ 244	06302/ 231	06302/ 371	06305/ 205	06313/ 208	06295/ 284	06295/27 8
	vi.	R.B. Nos.	E-2818	E-2831	D-0993	E-2828	X-1037	X1030	X-1050	X1057
	vii.	R.B. Make	NBC		NBC		FAG		FAG	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



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Form No. : QMF4254; Version: 05

1.	SHELL No:	4017	DISPATCH DATE:			18.7.2014
2.	RAILWAY	NE	Type:	GSLRD	Coach No.:	14702
3.	Booked to	SSE/C&W/GKP				
4.	Tare Weight of Coach :	37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm 9AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86	
8.2	APPLICATION OF PCN-123	SATISFACTORY				
8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			OVPL		
vi.	UIC VESTIBULE			NA		
vii.	LAV. DOORS			SAVITRI, AMIR CHAND & ANKUR		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			DARSHAN		
10.	10.1	Modification/ Trial (if any):		NIL		
	10.2	Deviations (if any):		NIL		



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4017	NER	GSLRD	14702	27-06-14				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140771				140773			
	ii.	Frame No.	ASR-23				ASR-17			
	iii.	Axle No.	1960		1549		1917		1747	
	iv.	Wheel Diameter	917.00	917.00	915.00	915.00	917.00	917.00	915.50	916.00
	v.	Wheel Disc No.	06949/254	06702/282	06942/252	06945/233	06269/286	06323/224	06946/221	06377/208
	vi.	R.B. Nos.	Y1052	X1385	X662	X1116	X-2032	X195	X2011	X2029
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

DSL-4017