



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4016	DISPATCH DATE:			12.7.2014
2.	RAILWAY	ECoR	Type:	GSLRD	Coach No.:	14705
3.	Booked to	SSE/C&W/SBP				
4.	Tare Weight of Coach :	37.10 T				
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm 9AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1099/1095	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT & RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			OVPL		
vi.	UIC VESTIBULE			NA		
vii.	LAV. DOORS			SAVITRI, AMIR CHAND & ANKUR		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4016	ECOR	GSLRD	14705	30-06-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140783				140786			
	ii. Frame No.	ASR-11				ASR-47			
	iii. Axle No.	1754		1895		1893		78	
	iv. Wheel Diameter	917.50	917.00	915.00	915.00	915.50	915.50	916.50	916.00
	v. Wheel Disc No.	06270/ 371	06307/ 267	06341/ 384	06377/ 277	06945/ 376	06944/ 377	06948/ 221	09777/28 2
	vi. R.B. Nos.	X-1813	X-1911	X-1704	X-338	X-1711	X-2009	X-2012	X-1300
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			