



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4217	DISPATCH DATE:			27/8/2014	
2.	RAILWAY	WR	Type:	GS	Coach No.:	144374	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1100	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE			
8.1	PAINT	PU PAINT	VIBGYOR	85/86			
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RAIL FAB			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			ABC,MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATES			
ix)	BIO- TOILET			RAIL FAB			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date		
		4217		WR		GS		144374		25-07-2014		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'											
12.2	Wheel & Axle Details:	PP Side					NPP Side					
	i.	Bogie No.	140917					140916				
	ii.	Frame No.	ASR-162					ASR-142				
	iii.	Axle No.	U-8271		Y-7975		S-5383		0754			
	iv.	Wheel Diameter	915.00	915.00	915.50	915.50	915.00	915.00	915.00	915.00		
	v.	Wheel Disc No.	05892/252	06592/221	06975/238	06317/258	06953/258	05841/218	03680/282	03752/226		
	vi.	R.B. Nos.	E-2334	E-2367	E-2394	E-2395	E-2639	E-2641	E-2178	E-2174		
	vii.	R.B. Make	NBC		NBC		NBC		NBC			
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing									
12.3	Items Traceability:											
	i.	BRAKE CYLINDER (Make)					AJT					
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL					
12.4	i.	Modification/ Trail (if any):					NIL					
	ii.	Deviations (if any):					NIL					

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4212	DISPATCH DATE:			8.8.2014
2.	RAILWAY	WR	Type:	GS	Coach No.:	144344
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		ADVANCE	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			AMIT & RAILFAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			OVPL		
vi.	WINDOWS			ABC & MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4212	WR	GS	144344	18-07-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140894				140870			
	ii. Frame No.	ASR-152				ASR-117			
	iii. Axle No.	8253		0763		3766		3639	
	iv. Wheel Diameter	915.00	915.00	916.00	916.00	915.50	915.00	915.00	915.00
	v. Wheel Disc No.	28324/ 17063	28318/ 16974	52698/ 02988	02578/ 04066	28539/ 17063	28223/ 16974	28268/ 16974	28204/16 974
	vi. R.B. Nos.	E-2501	E-2538	X-1687	X-1900	D-0818	E-2491	E-2858	E-2849
	vii. R.B. Make	NBC		FAG		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				PEW,AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL,ESCORT			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4227	DISPATCH DATE:			8.8.2014	
2.	RAILWAY	WR	Type:	GS	Coach No.:	144384	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		ADVANCE	86/87		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			ABC & MECIDON			
vii.	LAV. DOORS			SAVITRI			
viii.	LP SHEET			PUNJAB LAMINATES			
ix)	BIO- TOILET			M K PRECISION			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



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12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4227		WR		GS		144384		17-07-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	140888				140884				
	ii.	Frame No.	UBLS-1009				UBLS-18808				
	iii.	Axle No.	U-7151		1207		U-6997		3472		
	iv.	Wheel Diameter	916.00	916.00	915.00	915.00	916.00	916.00	916.00	915.50	
	v.	Wheel Disc No.	06938/ 275	06384/ 244	06319/ 232/	06332/ 233	03698/ 278	97397/ 814	00477/ 281	03638/23 8	
	vi.	R.B. Nos.	E-2328	E-2360	E2292	E2321	E2320	E2284	E2286	E2115	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4211	DISPATCH DATE:			31.7.2014
2.	RAILWAY	WR	Type:	GS	Coach No.:	144354
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)	
	ii)	Maximum length over Body			21337 ± 10	
	iii)	Maximum length over Buffer			22297 ± 15	
	iv)	Maximum width over Body			3245 ± 5	
	v)	Maximum width over Flasher light			3402 +0/-5	
	vi)	Minimum height above rail level to the lowest fitting			200 mm	
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104
	viii)	Buffer/CBC (Make)			JLS	
	ix)	Draw Gear (Make)			EMSON	
7.	Air Brake Testing:					
		Description			Specified	
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)	
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)	
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application	
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"	
	7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"	
	7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)	
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	85/86	
	8.2	APPLICATION OF PCN-123			SATISFACTORY	
	8.3	INSUALTION			SATISFACTORY	
9.	Traceability of Furnishing Items:					
	i.	BRAKE EQUIPMENT			Make ESCORTS	
	ii.	SEAT & BERTH			OVPL	
	iii.	WATER TANKS			RUBICON	
	iv.	PVC			RESPONSIVE	
	v.	FLOOR BOARD			TAYAL	
	vi.	WINDOWS			ABC & MECIDON	
	vii.	LAV. DOORS			SAVITRI	
	viii.	LP SHEET			PUNJAB LAMINATES	
	ix)	BIO- TOILET			M K PRECISION	
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4211	WR		GS	144354		02-06-14		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i. Bogie No.	140667				140665				
	ii. Frame No.	ASR-1282				ASR-1193				
	iii. Axle No.	1077		0716		1255		1252		
	iv. Wheel Diameter	911.00	911.00	911.00	911.00	915.50	916.00	916.00	916.00	
	v. Wheel Disc No.	52214/ 07443	63066/ 07360	52814/ 03204	22812/ 12240	24942/ 15035	24904/ 15035	23324/ 14943	24866/15 035	
	vi. R.B. Nos.	Y954	Y994	X1879	X1877	Y1005	Y942	Y-958	Y-1036	
	vii. R.B. Make	FAG		FAG		FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				ESCORT				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				LESS WHEEL DIA				

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4233	DISPATCH DATE:			11.8.2014
2.	RAILWAY	WR	Type:	GS	Coach No.:	144484
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT	ADVANCE	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RUBICON		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			ABC,AGF,MECDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4233	WR	GS	144484	28-07-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140927				140926			
	ii. Frame No.	ASR-175				ASR-126			
	iii. Axle No.	S-6833		U-8513		V-0056		U-4100	
	iv. Wheel Diameter	916.00	916.00	917.00	917.00	915.00	915.00	915.00	915.00
	v. Wheel Disc No.	05793/ 240	03904/ 288	05910/ 256	06357/ 369	06318/ 208	05892/ 276	06319/ 274	06270/25 5
	vi. R.B. Nos.	E-2664	E-2682	E-2966	E-2942	E-2972	E-2954	E-2942	E-2969
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i. BRAKE CYLINDER (Make)					AJT			
	ii. SECONDARY Shock Absorber (Make)					GABRIEL			
12.4	i. Modification/ Trail (if any):					NIL			
	ii. Deviations (if any):					NIL			



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Form No. : QMF4254; Version: 05

1.	SHELL No:	4232	DISPATCH DATE:			02/09/2014	
2.	RAILWAY	WR	Type:	GS	Coach No.:	144364	
3.	Booked to	SSE/C&W/IND					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		ADVANCE	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT, RAIL FAB			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			ORIENTAL			
vi.	WINDOWS			ABC,MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATES			
ix)	BIO- TOILET			M K PRECISION			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



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12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date	
		4232	WR		GS	144364		18-07-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140885				140890			
	ii. Frame No.	ASR-96				UBLS-18841			
	iii. Axle No.	S-1598		S-1867		U-6638		V-9410	
	iv. Wheel Diameter	916.00	916.00	916.00	916.00	915.00	915.00	915.00	915.00
	v. Wheel Disc No.	05758/ 297	05727/ 241	06302/ 331	06319/ 279	05985/ 295	06280/ 314	05754/ 228	05558/22 0
	vi. R.B. Nos.	E-2352	E-2375	D-0895	D-087	E-2379	E-2416	E-2409	E-2403
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				PEW,AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			



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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4206	DISPATCH DATE:			03/09/2014
2.	RAILWAY	WR	Type:	GS	Coach No.:	144334
3.	Booked to	SSE/C&W/IND				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1100/1101	1103/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			AMIT, RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			ABC,MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4206	WR	GS	144334	25-07-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140914				140915			
	ii.	Frame No.	ASR-159				ASR-164			
	iii.	Axle No.	V-9354		S-1515		S-1620		V-0915	
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	917.50	917.00	917.50	917.00
	v.	Wheel Disc No.	06338/289	05919/230	06860/267	06971/371	06305/221	06158/236	06987/252	06306/378
	vi.	R.B. Nos.	E-2472	E-2461	E-2653	E-2678	E-2675	E-2672	E-2698	E-2695
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

GS-4206