



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4330	DISPATCH DATE:			10.10.2014
2.	RAILWAY	NWR	Type:	GS	Coach No.:	14420
3.	Booked to		SSE/C&W/All			
4.	Tare Weight of Coach :		36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5mm(AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1103/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL, EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT, RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			AGF, MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			VICTORA		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4330	NWR		GS		14420		27-09-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141187				141224			
	ii.	Frame No.	ASR-381				RBO-1116			
	iii.	Axle No.	S-7077		S-7072		RWF-107920		5306	
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	918.00	918.00	918.00	918.00
	v.	Wheel Disc No.	08073/268	08071/201	06953/284	08081/246	08314/246	05806/272	08078/278	07150/379
	vi.	R.B. Nos.	T-483	T-748	T-1367	T-1411	T-744	T-605	T-757	T-502
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4327	DISPATCH DATE:			11.10.2014
2.	RAILWAY	NWR	Type:	GS	Coach No.:	14423
3.	Booked to			SSE/C&W/JU		
4.	Tare Weight of Coach :		36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5mm(AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT	VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			AGF, MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date		
		4327	NWR		GS		14423		27-09-2014		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	141135				141119				
	ii.	Frame No.	RBO-1058				RBO-1071				
	iii.	Axle No.	M-0919		943		4700		4873		
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	918.00	918.00	917.50	917.50	
	v.	Wheel Disc No.	08771/252	08763/225	08762/259	08762/351	08782/262	08762/385	08800/201	08800/218	
	vi.	R.B. Nos.	T-2043	T-2091	T-765	T-2041	T-2315	T-2324	T-2286	T-2086	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4336	DISPATCH DATE:			14.10.2014
2.	RAILWAY	NWR	Type:	GS	Coach No.:	14422
3.	Booked to			SSE/C&W/JU		
4.	Tare Weight of Coach :		36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5mm(AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT	VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			ABC, AGF, MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4336	NWR	GS	14422	26-09-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	141108				141126			
	ii. Frame No.	RBO-1083				RBO-1049			
	iii. Axle No.	4297		5153		2278		3763	
	iv. Wheel Diameter	916.00	916.00	916.00	916.00	918.00	918.00	918.00	918.00
	v. Wheel Disc No.	08795/246	08796/254	08769/373	08796/216	08756/256	08809/266	08798/218	08883/263
	vi. R.B. Nos.	E-2460	E-2482	E-2476	E-2456	E-2447	E-2439	E-2261	E-2449
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

GS-4336



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4338	DISPATCH DATE:			01.10.2014
2.	RAILWAY	NWR	Type:	GS	Coach No.:	14419
3.	Booked to		SSE/C&W/All			
4.	Tare Weight of Coach :		36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5mm(AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1103	1104/1104	
viii)	Buffer/CBC (Make)			REPL, JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT	VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			AGF, MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):		NIL		
	10.2	Deviations (if any):		NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway		Type		Coach No.		Dispatch Date	
		4338	NWR		GS		14419		15-09-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141139				141193			
	ii.	Frame No.	ASR-317				ASR-235			
	iii.	Axle No.	Y-8539		U-4298		Y-6247		S-1815	
	iv.	Wheel Diameter	917.00	917.00	915.00	915.00	916.00	916.00	916.00	916.00
	v.	Wheel Disc No.	45371/04936	45357/04936	41620/03620	41628/03624	35924/02190	41775/05130	41153/03489	38266/03027
	vi.	R.B. Nos.	U-360	T2196	U1638	U1662	U1856	U1897	U1862	U1793
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

GS-4338



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4339	DISPATCH DATE:			09.10.2014
2.	RAILWAY	NWR	Type:	GS	Coach No.:	14421
3.	Booked to	SSE/C&W/JP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator	4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
	ii)	Maximum length over Body	21337 ± 10			
	iii)	Maximum length over Buffer	22297 ± 15			
	iv)	Maximum width over Body	3245 ± 5			
	v)	Maximum width over Flasher light	3402 +0/-5			
	vi)	Minimum height above rail level to the lowest fitting	200 mm			
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm	1104/1104	1104/1104	
	viii)	Buffer/CBC (Make)	REPL			
	ix)	Draw Gear (Make)	EMSON			
7.	Air Brake Testing:					
		Description	Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC	Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm2	Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec	No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec	Brakes "ON"		
	7.4	Passenger alarm by pulling chain	BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only	19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	85/86	
	8.2	APPLICATION OF PCN-123	SATISFACTORY			
	8.3	INSUALTION	SATISFACTORY			
9.	Traceability of Furnishing Items:					
	i.	BRAKE EQUIPMENT	SIL			
	ii.	SEAT & BERTH	SAVITRI			
	iii.	WATER TANKS	AMIT			
	iv.	PVC	RESPONSIVE			
	v.	FLOOR BOARD	ORIENTAL			
	vi.	WINDOWS	AGF, MECIDON			
	vii.	LAV. DOORS	SAVITRI			
	viii.	LP SHEET	NK			
	ix)	BIO- TOILET	OMAX			
10.	10.1	Modification/ Trial (if any):	NIL			
	10.2	Deviations (if any):	NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4339		NWR		GS		14421		26-09-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	141118				141133				
	ii.	Frame No.	RBO-1054				ASR-1379				
	iii.	Axle No.	4989		3860		S-7230		Y-6757		
	iv.	Wheel Diameter	916.00	916.00	915.00	915.00	916.00	916.00	916.00	916.00	
	v.	Wheel Disc No.	08845/219	08801/369	08797/273	08795/204	08072/284	06967/224	06552/279	08074/203	
	vi.	R.B. Nos.	T534	T536	T676	T541	T1513	T2251	T1650	T1656	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4339