



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4326	DISPATCH DATE:			04.10.2014
2.	RAILWAY	NER	Type:	GS	Coach No.:	14494
3.	Booked to		SSE/C&W/RAMNAGAR			
4.	Tare Weight of Coach :		36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			181.5 mm (AE63143)		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			CFPL		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	87/88	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	WINDOWS			AGF & MECIDON		
vii.	LAV. DOORS			SAVITRI		
viii.	LP SHEET			PUNJAB LAMINATES		
ix)	BIO- TOILET			VICTORA		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



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12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4326	NER	GS	14494	13-09-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	141138				141165				
	ii.	Frame No.	ASR-1260				ASR-357				
	iii.	Axle No.	T-5082		U-3971		V-9764		U-3884		
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	917.50	917.00	918.00	917.50	
	v.	Wheel Disc No.	08058/ 272	07028/ 202	05531/ 218	06930/ 269	07132/ 376	08077/ 233	03077/ 260	07023/28 7	
	vi.	R.B. Nos.	T-1198	T-1631	U-1405	U-1520	T-1416	T-1863	T-2132	T-2209	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4326