



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4192	DISPATCH DATE:			14.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14432
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			AMIT, RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			ABC, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			MK PRECISION		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4192	ECoR	GS	14432	30-06-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140797				140778			
	ii.	Frame No.	ASR-29				ASR-1274			
	iii.	Axle No.	2130		0434		0730		0123	
	iv.	Wheel Diameter	916.00	916.00	917.00	917.00	916.00	916.00	915.00	915.00
	v.	Wheel Disc No.	06986/ 379	06341/ 299	06271/ 232	06954/ 283	06957/ 224	06060/ 286	05873/ 230	06942/22 7
	vi.	R.B. Nos.	D-0838	D-0949	Y-1051	X-1890	X1771	X1722	X2037	X2057
	vii.	R.B. Make	NBC		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

GS-4192



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4213	DISPATCH DATE:			14.8.2014	
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14422	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
	6.1	Leading Dimensions;					
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
	ii)	Maximum length over Body			21337 ± 10		
	iii)	Maximum length over Buffer			22297 ± 15		
	iv)	Maximum width over Body			3245 ± 5		
	v)	Maximum width over Flasher light			3402 +0/-5		
	vi)	Minimum height above rail level to the lowest fitting			200 mm		
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
	viii)	Buffer/CBC (Make)			JLS		
	ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:						
		Description		Specified			
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	VIBGYOR	86/87		
	8.2	APPLICATION OF PCN-123		SATISFACTORY			
	8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:				Make		
	i.	BRAKE EQUIPMENT		ESCORTS			
	ii.	SEAT & BERTH		OVPL			
	iii.	WATER TANKS		AMIT, RUBICONE			
	iv.	PVC		RESPONSIVE			
	v.	FLOOR BOARD		ORIENTAL			
	vi.	WINDOWS		ABC, MECIDON			
	vii.	LAV. DOORS		RCF			
	viii.	LP SHEET		PUNJAB LAMINATE			
	ix)	BIO- TOILET		DARHAN			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4213	ECoR	GS	14422	12-07-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140855				140852			
	ii.	Frame No.	ASR-127				ASR-1316			
	iii.	Axle No.	4988		2166		5035		Y-7988	
	iv.	Wheel Diameter	916.00	915.50	915.00	915.00	916.50	917.00	915.00	915.00
	v.	Wheel Disc No.	06200/ 226	06244/ 216	06298/ 273	06302/ 262	06843/ 225	06950/ 290	06284/ 247	06354/26 9
	vi.	R.B. Nos.	E2222	E2255	D0848	D0821	E2540	E2493	E2853	EE2857
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

GS-4213



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4114	DISPATCH DATE:			14.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14433
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			REPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			AMIT, RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	WINDOWS			ABC, AGF, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date
		4114	ECoR	GS	14433	03-07-2014

12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:		PP Side				NPP Side			
	i.	Bogie No.	140816				140815			
	ii.	Frame No.	ASR-12				ASR-13			
	iii.	Axle No.	1757		7643		1955		8548	
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	916.00	916.00	916.00	916.00
	v.	Wheel Disc No.	06987/ 247	06979/ 258	06271/ 274	06309/ 217	06271/ 237	06286/ 209	06949/ 374	05812/20 8
	vi.	R.B. Nos.	X-1371	X-2017	X-1396	X-1326	X-1403	X-1399	X-1193	X-1287
	vii.	R.B. Make	FAG		FAG		FAG		FAG	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4204	DISPATCH DATE:			20.8.2014	
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14437	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator				4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body				21337 ± 10		
iii)	Maximum length over Buffer				22297 ± 15		
iv)	Maximum width over Body				3245 ± 5		
v)	Maximum width over Flasher light				3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting				200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)				JLS		
ix)	Draw Gear (Make)				EMSON		
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:				Make		
i.	BRAKE EQUIPMENT				ESCORTS		
ii.	SEAT & BERTH				OVPL		
iii.	WATER TANKS				RUBICONE		
iv.	PVC				RESPONSIVE		
v.	FLOOR BOARD				TAYAL		
vi.	WINDOWS				AGF, MECIDON		
vii.	LAV. DOORS				RCF		
viii.	LP SHEET				PUNJAB LAM		
ix)	BIO- TOILET				OMAX		
10.	10.1	Modification/ Trial (if any):				NIL	
	10.2	Deviations (if any):				NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4204	ECOR	GS	14437	05-08-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140976				140980			
	ii.	Frame No.	ASR-1175				ASR-161			
	iii.	Axle No.	S-6915		P-1959		S-9005		RWF-91003	
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	917.00	917.00	918.00	918.00
	v.	Wheel Disc No.	06308/ 269	06954/ 212	06931/ 369	06296/ 230	06851/ 290	06295/ 379	06277/ 236	06374/20 5
	vi.	R.B. Nos.	E-2774	E-2793	E-2717	E-2743	E-2824	E-2792	E-2810	E-2847
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4246	DISPATCH DATE:			20.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14431
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			HEPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			AGF, MOHAN, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4246	ECoR	GS	14431	31-07-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140936				140942			
	ii. Frame No.	ASR-68				ASR-193			
	iii. Axle No.	ASR-68		S-7019		U-5016		S-1435	
	iv. Wheel Diameter	916.50	916.00	916.00	916.00	916.00	916.00	916.00	916.00
	v. Wheel Disc No.	08152/ 266	06298/ 260	06282/ 201	05537/ 268	03989/ 295	05801/ 273	06303/ 213	06970/36 6
	vi. R.B. Nos.	E2962	E2955	D0904	D0905	E-2950	E2939	E2929	E2926
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4263	DISPATCH DATE:			21.8.2014
2.	RAILWAY	ECOR	Type:	GS	Coach No.:	14425
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1100	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	WINDOWS			AGF, MOHAN, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			OMAX		
10.	10.1	Modification/ Trial (if any):		NIL		
	10.2	Deviations (if any):		NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4263	ECoR	GS	14425	15-07-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140863				140856			
	ii.	Frame No.	RBO-1011				ASR-121			
	iii.	Axle No.	7637		Y-7794		T-3211		2168	
	iv.	Wheel Diameter	915.00	915.00	918.00	918.00	915.50	915.50	915.00	915.00
	v.	Wheel Disc No.	05800/262	06297/253	06288/280	06949/218	06946/287	06274/232	06824/257	04208/286
	vi.	R.B. Nos.	D-0827	D-0843	D-0975	E-2606	D-0942	E-2496	E-2489	E-2526
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4283	DISPATCH DATE:			22.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14427
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
	6.1	Leading Dimensions;				
	i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)	
	ii)	Maximum length over Body			21337 ± 10	
	iii)	Maximum length over Buffer			22297 ± 15	
	iv)	Maximum width over Body			3245 ± 5	
	v)	Maximum width over Flasher light			3402 +0/-5	
	vi)	Minimum height above rail level to the lowest fitting			200 mm	
	vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104
	viii)	Buffer/CBC (Make)			JLS	
	ix)	Draw Gear (Make)			EMSON	
7.	Air Brake Testing:					
		Description		Specified		
	7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)	
			Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)	
	7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application	
	7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"	
	7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"		
	7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
	8.1	PAINT	PU PAINT	VIBGYOR	86/87	
	8.2	APPLICATION OF PCN-123		SATISFACTORY		
	8.3	INSUALTION		SATISFACTORY		
9.	Traceability of Furnishing Items:				Make	
	i.	BRAKE EQUIPMENT		ESCORTS		
	ii.	SEAT & BERTH		OVPL		
	iii.	WATER TANKS		RUBICONE		
	iv.	PVC		RESPONSIVE		
	v.	FLOOR BOARD		TAYAL		
	vi.	WINDOWS		AGF, ,AGF,ABC		
	vii.	LAV. DOORS		RCF		
	viii.	LP SHEET		PUNJAB LAMINATE		
	ix)	BIO- TOILET		OMEGA ICE HILL		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date					
		4283	ECOR	GS	14427	07-08-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side					NPP Side				
	i.	Bogie No.	140997					141006			
	ii.	Frame No.	RBO-1026					RBO-1037			
	iii.	Axle No.	P-3508		W-2619		T-5136		P-3803		
	iv.	Wheel Diameter	918.00	918.00	916.00	916.00	918.00	918.00	917.00	917.00	
	v.	Wheel Disc No.	06401/ 228	06969/ 245	06969/ 279	06888/ 251	03631/ 286	06950/ 225	06333/ 227	06271/23 7	
	vi.	R.B. Nos.	V1445	V1755	E2745	E2740	E2741	E2751	E2749	E2722,	
	vii.	R.B. Make	FAG		NBC		NBC		NBC		
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4283



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4285	DISPATCH DATE:		22.8.2014		
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14430	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			AGF, ,AGF,ABC			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			OMEGA ICE HILL			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4285	ECOR	GS	14430	07-08-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141000				140998			
	ii.	Frame No.	UBLS-542				UBLS-1046			
	iii.	Axle No.	S-1473		W-3070		8713		V-9139	
	iv.	Wheel Diameter	918.00	918.00	917.00	917.00	918.00	918.00	918.00	918.00
	v.	Wheel Disc No.	06954/202	06862/205	06838/254	06845/286	05624/206	05736/331	06969/248	05744/377
	vi.	R.B. Nos.	E2804	E2790	E2798	E2800	E2712	E2715	E2785	E2781
	vii.	R.B. Make	NBC		NBC		NBC		NBC	
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
ii.	SECONDARY Shock Absorber (Make)				GABRIEL					
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				

GS-4285



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

ROLLING STOCK CERTIFICATE

1.	SHELL No:	4264	DISPATCH DATE:			23.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14426
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123			SATISFACTORY		
8.3	INSUALTION			SATISFACTORY		
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			ORIENTAL		
vi.	WINDOWS			AGF,ABC, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			M K PRECISION		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date
------------	-----------------------	------------------	----------------	-------------	------------------	----------------------

		4264	ECOR	GS	14426	04-08-2014					
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:	PP Side				NPP Side					
	i.	Bogie No.	140975				140974				
	ii.	Frame No.	ASR-230				ASR-312				
	iii.	Axle No.	S-1552		S-7264		W-2430		S-5493		
	iv.	Wheel Diameter	917.00	917.00	917.50	917.50	918.00	918.00	917.50	917.50	
	v.	Wheel Disc No.	06971/273	06182/204	06932/368	06362/299	06940/249	06964/232	06969/240	06970/210	
	vi.	R.B. Nos.	E-2888	E-2899	E-2738	E-2736	E-2816	E-2829	E-2727	E-2733	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4264



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4262	DISPATCH DATE:			23.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14424
3.	Booked to	SSE/C&W/VSKP				

4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104		1104/1104	
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	85/86		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			ORIENTAL			
vi.	WINDOWS			AGF,ABC, MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			NA			
ix)	BIO- TOILET			OMAX			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date
		4262	ECOR	GS	14424	04-08-2014
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'					

12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	140965				140951				
	ii.	Frame No.	ASR-214				RBO-1018				
	iii.	Axle No.	T-0111		T-5031		Y-6811		7635		
	iv.	Wheel Diameter	918.00	918.00	917.00	917.00	910.00	910.00	911.00	911.00	
	v.	Wheel Disc No.	06966/202	06965/278	06936/369	06971/230	57541/294	03624/250	06162/278	06352/287	
	vi.	R.B. Nos.	E2825	E2802	E2786	E2773	E2290	E2269	D1004	D-0999	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					LESS WHEEL DIA				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4270	DISPATCH DATE:			25.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14428
3.	Booked to	SSE/C&W/WSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1103	
viii)	Buffer/CBC (Make)			HEPL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	86/87	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			SIL		
ii.	SEAT & BERTH			SAVITRI		
iii.	WATER TANKS			RUBICONE		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	WINDOWS			AGF,ABC, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NK		
ix)	BIO- TOILET			MK PRECISION		
10.	10.1	Modification/ Trial (if any):			NIL	
	10.2	Deviations (if any):			NIL	



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4270	ECoR	GS	14428	06-08-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140995				140990			
	ii. Frame No.	RBO-1025				RBO-1035			
	iii. Axle No.	S-7229		Y-6501		Y-6603		Y-6847	
	iv. Wheel Diameter	918.00	918.00	918.00	918.00	918.00	918.00	918.00	918.00
	v. Wheel Disc No.	06865/ 275	06364/ 215	06306/ 387	06846/ 233	06367/ 209	06952/ 387	06940/ 259	06934/38 0
	vi. R.B. Nos.	E-2708	E-2719	E-2839	E-2775	E-2845	E-2757	E-2821	E-2854
	vii. R.B. Make	NBC		NBC		NBC		NBC	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				KNORR BREMSE			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4247	DISPATCH DATE:			28.8.2014	
2.	RAILWAY	ECOR	Type:	GS	Coach No.:	14423	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions:						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORT			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			AGF,ABC, MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			VICTORIA AUTO			
10.	10.1	Modification/ Trial (if any):		NIL			
	10.2	Deviations (if any):		NIL			



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4247		ECoR		GS		14423		04-08-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	140957				140958				
	ii.	Frame No.	ASR-201				ASR-208				
	iii.	Axle No.	S-6835		S-1692		Y-6156		V-9601		
	iv.	Wheel Diameter	918.00	918.00	918.00	918.00	916.00	916.00	917.00	917.00	
	v.	Wheel Disc No.	06969/ 273	06955/ 237	05864/ 224	06967/ 245	06348/ 205	05734/ 254	05653/ 266	05821/23 9	
	vi.	R.B. Nos.	E-2273	E-2312	E-2275	E-2283	E-2225	E-2233	E-2338	E-2326	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4247



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4241	DISPATCH DATE:			04.9.2014	
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14429	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			SIL			
ii.	SEAT & BERTH			SAVITRI			
iii.	WATER TANKS			AMIT			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			ORIENTAL			
vi.	WINDOWS			AGF,ABC, MECIDON			
vii.	LAV. DOORS			SAVITRI			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			OMAX			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4241	ECOR	GS	14429	14-08-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	141032				141011			
	ii.	Frame No.	ASR-209				ASR-218			
	iii.	Axle No.	U-7015		T-4970		RWF-105163		T-5164	
	iv.	Wheel Diameter	916.00	916.00	917.00	917.50	918.00	918.00	918.00	918.00
	v.	Wheel Disc No.	06339/ 226	06398/ 258	06325/ 374	06955/ 204	06344/ 228	06332/ 221	06933/ 374	06934/27 4
	vi.	R.B. Nos.	E-2358	E-2593	U-1493	U-1636	U-2008	U-2053	U-1479	U-2007
	vii.	R.B. Make	NBC		FAG		FAG		FAG	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				PEW				
	ii.	SECONDARY Shock Absorber (Make)				KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4229	DISPATCH DATE:		12.8.2014		
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14421	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE			
8.1	PAINT	PU PAINT	ADVANCE	85/86			
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT, RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			OVPL			
vi.	WINDOWS			ABC & MECIDON			
vii.	LAV. DOORS			SAVITRI			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			OMAX			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date				
		4229	ECOR	GS	14421	16-07-2014				
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140866				140869			
	ii.	Frame No.	ASR-1191				UBLS-18843			
	iii.	Axle No.	3866		Y-6235		74		9187	
	iv.	Wheel Diameter	915.00	915.00	916.50	917.00	915.00	915.00	915.00	915.00
	v.	Wheel Disc No.	06339/ 268	06299/ 262	06297/ 250	06306/ 287	06301/ 239	06339/ 255	06150/ 276	06314/21 5
	vi.	R.B. Nos.	D-0980	D-0984	E-2822	E-2848	D-0828	D-0800	E-2514	E-2536
	vii.	R.B. Make	FAG		FAG		NBC		NBC	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4239	DISPATCH DATE:		12.8.2014		
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14420	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT, RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			OVPL			
vi.	WINDOWS			AGF, MECIDON, MOHAN			
vii.	LAV. DOORS			SAVITRI			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			OMAX			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4239		ECOR		GS		14420		30-07-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	140939				140896				
	ii.	Frame No.	ASR-186				UBLS-18845				
	iii.	Axle No.	W-2621		Y-6474		V-9967		V-0885		
	iv.	Wheel Diameter	917.00	917.00	917.00	917.00	915.00	915.00	915.00	915.00	
	v.	Wheel Disc No.	06971/ 255	06966/ 233	06955/ 264	06952/ 381	05739/ 368	05657/ 229	06305/ 314	99107/22 7	
	vi.	R.B. Nos.	E2164	E2168	E2205	E2196	E2609	E2625	E2627	E2645	
	vii.	R.B. Make	NBC		NBC		NBC		NBC		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4239



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4197	DISPATCH DATE:			18.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14439
3.	Booked to	SSE/C&W/VSKP				
4.	Tare Weight of Coach :	36.99T				
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage: NIL
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			JLS		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123		SATISFACTORY			
8.3	INSUALTION		SATISFACTORY			
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORTS		
ii.	SEAT & BERTH			OVPL		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vi.	WINDOWS			ABC, AGF, MECIDON		
vii.	LAV. DOORS			RCF		
viii.	LP SHEET			NA		
ix)	BIO- TOILET			DARSHAN		
10.	10.1	Modification/ Trial (if any):		NIL		
	10.2	Deviations (if any):		NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

12.	Bogie Details:	Shell No.	Railway		Type	Coach No.	Dispatch Date			
		4197	ECOR		GS	14439	26-06-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side				NPP Side				
	i.	Bogie No.	140768				140751			
	ii.	Frame No.	ASR-1253				ASR-1364			
	iii.	Axle No.	2177		1952		0380		1761	
	iv.	Wheel Diameter	916.00	916.00	917.00	917.00	917.00	917.00	917.00	917.00
	v.	Wheel Disc No.	06152/ 271	06948/ 235	06987/ 279	06973/ 206	06933/ 258	06950/ 202	05860/ 273	06984/27 3
	vi.	R.B. Nos.	X-1768	X-1746	X-667	X-425	D-0885	D-0857	X-2407	X-2355
	vii.	R.B. Make	FAG		FAG		NBC		NBC	
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	Items Traceability:									
	i.	BRAKE CYLINDER (Make)				AJT,PEW				
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL				
12.4	i.	Modification/ Trail (if any):				NIL				
	ii.	Deviations (if any):				NIL				



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form QMF4254; Version: 05
No. :

1.	SHELL No:	4193	DISPATCH DATE:		18.8.2014
2.	RAILWAY	ECoR	Type:	GS	Coach No.: 14435
3.	Booked to	SSE/C&W/VSKP			
4.	Tare Weight of Coach :	36.99T			
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL
6.	Shell Details: (SG-90004 alt 'b')				
6.1	Leading Dimensions;				
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)	
ii)	Maximum length over Body			21337 ± 10	
iii)	Maximum length over Buffer			22297 ± 15	
iv)	Maximum width over Body			3245 ± 5	
v)	Maximum width over Flasher light			3402 +0/-5	
vi)	Minimum height above rail level to the lowest fitting			200 mm	
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104
viii)	Buffer/CBC (Make)			JLS	
ix)	Draw Gear (Make)			EMSON	
7.	Air Brake Testing:				
	Description			Specified	
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)	
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)	
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application	
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"	
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"	
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)	
8.	PAINTING DEATAILS:				
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT	VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123	SATISFACTORY			
8.3	INSUALTION	SATISFACTORY			
9.	Traceability of Furnishing Items:			Make	
i.	BRAKE EQUIPMENT			ESCORTS	
ii.	SEAT & BERTH			OVPL	
iii.	WATER TANKS			RUBICONE	
iv.	PVC			RESPONSIVE	
v.	FLOOR BOARD			TAYAL	
vi.	WINDOWS			ABC, AGF, MECIDON	
vii.	LAV. DOORS			SAVITRI	
viii.	LP SHEET			PUNJAB LAM	
ix)	BIO- TOILET			DARSHAN	
10.	10.1	Modification/ Trial (if any):			NIL
	10.2	Deviations (if any):			NIL



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway		Type	Coach No.		Dispatch Date		
		4193	ECOR		GS	14435		07-07-2014		
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'									
12.2	Wheel & Axle Details:	PP Side					NPP Side			
	i. Bogie No.	140833					140832			
	ii. Frame No.	ASR-1256					ASR-238			
	iii. Axle No.	7297		5032		8580		8220		
	iv. Wheel Diameter	915.00	915.00	915.00	915.00	917.00	916.50	916.00	916.00	
	v. Wheel Disc No.	28300/ 16974	28323/ 16972	28526/ 17063	28497/ 17063	28179/ 16013	28340/ 16974	28207/ 16974	28338/16 974	
	vi. R.B. Nos.	X-1255	X-1303	X-1008	X-1060	Y-1030	Y-987	Y-1021	Y-1026	
	vii. R.B. Make	FAG		FAG		FAG		FAG		
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	<u>Items Traceability:</u>									
	i.	BRAKE CYLINDER (Make)					AJT			
	ii.	SECONDARY Shock Absorber (Make)					GABRIEL			
12.4	i.	Modification/ Trail (if any):					NIL			
	ii.	Deviations (if any):					NIL			

GS-4193



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4208	DISPATCH DATE:			18.8.2014	
2.	RAILWAY	ECoR	Type:	GS	Coach No.:	14438	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			AGF, MECIDON			
vii.	LAV. DOORS			SAVITRI			
viii.	LP SHEET			PUNJAB LAM			
ix)	BIO- TOILET			OMAX			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		4208		ECOR		GS		14438		08-08-2014	
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
12.2	Wheel & Axle Details:		PP Side					NPP Side			
	i.	Bogie No.	141007					141001			
	ii.	Frame No.	ASR-06					RBO-1034			
	iii.	Axle No.	S-5626		S-6994		2180		U-4211		
	iv.	Wheel Diameter	915.00	915.00	917.00	917.00	916.00	916.00	915.00	915.00	
	v.	Wheel Disc No.	04197/ 213	97331/ 305	06955/ 375	06943/ 233	06138/ 278	06368/ 282	05816/ 209	06975/24 5	
	vi.	R.B. Nos.	E2589	E2592	V925	V-978	D-0984	E2617	X-2000	X-1998	
	vii.	R.B. Make	NBC		FAG		NBC		FAG		
	viii	R.B. Type	Direct Mounted Spherical Roller Bearing								
12.3	Items Traceability:										
	i.	BRAKE CYLINDER (Make)					AJT				
	ii.	SECONDARY Shock Absorber (Make)					KNORR-BREMSE				
12.4	i.	Modification/ Trail (if any):					NIL				
	ii.	Deviations (if any):					NIL				

GS-4208



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	4178	DISPATCH DATE:		18.8.2014		
2.	RAILWAY	ECOR	Type:	GS	Coach No.:	14434	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			EMSON			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"			
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)			
8.	PAINTING DEATAILS:						
		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE			
8.1	PAINT	PU PAINT	VIBGYOR	86			
8.2	APPLICATION OF PCN-123			SATISFACTORY			
8.3	INSUALTION			SATISFACTORY			
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT, RUBICONE			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			ABC, AGF, MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			RAIL FAB			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला

Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4178	ECOR	GS	14434	02-07-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140801				140796			
	ii. Frame No.	ASR-1223				ASR-1358			
	iii. Axle No.	639		8583		1894		71	
	iv. Wheel Diameter	916.00	916.00	915.50	915.00	915.00	915.50	915.50	915.50
	v. Wheel Disc No.	28041/15580	27968/15580	25631/01476	28322/16974	28575/17063	28133/16013	28556/16974	28142/16013
	vi. R.B. Nos.	Y1331	X2389	X1947	X2040	X1949	X2051	X2048	X1991
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

GS-4178



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 1 of 3

ROLLING STOCK CERTIFICATE

Form No. :

QMF4254;
Version: 05

1.	SHELL No:	4189	DISPATCH DATE:			18.08.2014	
2.	RAILWAY	ECOR	Type:	GS	Coach No.:	14436	
3.	Booked to	SSE/C&W/VSKP					
4.	Tare Weight of Coach :	36.99T					
5.	Carrying Capacity :	Seating:	90	Sleeping:	NIL	Luggage:	NIL
6.	Shell Details: (SG-90004 alt 'b')						
6.1	Leading Dimensions;						
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)			
ii)	Maximum length over Body			21337 ± 10			
iii)	Maximum length over Buffer			22297 ± 15			
iv)	Maximum width over Body			3245 ± 5			
v)	Maximum width over Flasher light			3402 +0/-5			
vi)	Minimum height above rail level to the lowest fitting			200 mm			
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104 /1102	1104/1104		
viii)	Buffer/CBC (Make)			JLS			
ix)	Draw Gear (Make)			RK			
7.	Air Brake Testing:						
	Description			Specified			
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)			
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)			
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application			
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"			
7.4	Passenger alarm by pulling chain		BP Blasts out, Brakes "ON"				
7.5	Piston stroke for BMBC type coach only		19 +10/-0 mm (NAC)				
8.	PAINTING DEATAILS:						
		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE		
8.1	PAINT	PU PAINT		VIBGYOR	86/87		
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
i.	BRAKE EQUIPMENT			ESCORTS			
ii.	SEAT & BERTH			OVPL			
iii.	WATER TANKS			AMIT			
iv.	PVC			RESPONSIVE			
v.	FLOOR BOARD			TAYAL			
vi.	WINDOWS			ABC, AGF, MECIDON			
vii.	LAV. DOORS			RCF			
viii.	LP SHEET			PUNJAB LAMINATE			
ix)	BIO- TOILET			M K PRECISION			
10.	10.1	Modification/ Trial (if any):			NIL		
	10.2	Deviations (if any):			NIL		



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

Page 2 of 3

12.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		4189	ECOR	GS	14436	28-06-2014			
12.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
12.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	140780				140772			
	ii. Frame No.	ASR-05				ASR-1320			
	iii. Axle No.	1756		2264		636		1763	
	iv. Wheel Diameter	917.00	916.50	917.00	917.00	915.50	915.50	916.50	916.50
	v. Wheel Disc No.	06954/ 205	06309/ 208	06977/ 245	06843/ 253	08274/ 280	06846/ 284	06293/ 269	06307/20 6
	vi. R.B. Nos.	X-1892	X-1919	X-2004	X-672	D-0526	D-0489	X-670	X-669
	vii. R.B. Make	FAG		FAG		NBC		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
12.3	<u>Items Traceability:</u>								
	i.	BRAKE CYLINDER (Make)				AJT			
	ii.	SECONDARY Shock Absorber (Make)				GABRIEL			
12.4	i.	Modification/ Trail (if any):				NIL			
	ii.	Deviations (if any):				NIL			

GS-4189