



रेल डिब्बा कारखाना, कपूरथला  
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF 9454; Version: 1

1.	SHELL No.	5004	DISPATCH DATE				14.07.2015
2.	Railway	NR	Type	LWSCN1	Coach No.	153261	
3.	Booked to		SSE/C&W/JAT				
4.	Tare Weight of Coach		41.239 T				
5.	Carrying Capacity	Seating	80	Sleeping	80	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
6.1	Leading Dimensions:						
i)	Maximum length over Body		23700+10/-0 mm				
ii)	Maximum width over Body		3240-8/+0 mm, 3050 mm (LWSCZDAC)				
iii)	Max. Height From Rail Level		4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
iv)	Buffer/CBC Height		Specified : 1105 +0 /-15 mm		1105	1104	
v)	Buffer/CBC (Make )		FAIVELEY		Fiba Device	NA	
7.	Air Brake Testing:		Description		Specified	Observed	
7.1	Full Brake Application		Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>		6 –10 sec	6 Sec	
			Max Pressure in BC		3.00 ± 0.15 Kg/cm <sup>2</sup>	3.00	
			All Brake are applied		OK	OK	
7.2	Insensitivity		Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min		No brake application	OK	
7.3	Sensitivity		Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.		Brake must apply	OK	
8.	PAINTING DEATAILS:		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT		PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:				Make		
I	BRAKE EQUIPMENT				FAIVELEY		
li	SEAT & BERTH				SAVITRI		
lii	BODY SIDE DOORS				JBM		
lv	WATER TANKS				SHIVALIK, E C BLADES		
v	FLOOR BOARD				TAYAL		
vi	PVC FLOORING				RESPONSIVE		
vii	UIC VESTIBULE				ELASTOMER		
viii	VESTIBULE SLIDING DOOR				KALSI		
10.							
10.1	Modification / Trail (if any):				NIL		
10.2	Deviations if any:				NIL		



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11.	<b>Bogie Details:</b>		Shell No.	Railway	Type	Coach No.	Dispatch Date			
			5004	NFR	LSCN	153261	12-06-2015			
11.1	<b>Wheel &amp; Axle Details:</b>		PP Side				NPP Side			
	i.	Bogie No.	156404				156405			
	ii.	Frame No.	FIAT-3979				ECBT-936			
	iii.	Bolster No.	4734-VT				4479-GT			
	iv.	Axle No.	A-3246		C-4733		A-3139		129393/982	
	v.	Wheel Dia.	915.00	915.00	916.00	916.00	915.00	915.00	916.00	916.00
	vi.	Wheel Disc No.	261-63305	224-63302	254-10583	043-11611	258-10583	183-63309	325-63302	055-63305
	vii.	R.B. Nos.	04443	04399	03583	03718	04568	04237	03968	04251
	viii.	R.B. Make	TIMKEN		TIMKEN		TIMKEN		TIMKEN	
	ix.	RB Type	UIC CARTRIDGE TAPER ROLLER BEARING							
11.2	<b>Secondary suspension load deflection Values:</b>									
<b>Description</b>		Secondary 1		Secondary 2		Secondary 1		Secondary 2		
		Outer	Inner	Outer	Inner	Outer	Inner	Outer	Inner	
i.	Make & nos.	DN-10-10-490	DN-14-02-321	DN-14-01-593	DN-14-02-424	DN-14-03-614	DN-14-01-211	DN-14-03-682	DN-14-02-440	
ii.	Ht. at test load	512	470	513	471	510	472	510	469	
iii.	Align .deviation	8	3	10	8	12	11	15	11	
11.3	<b>Items traceability:</b>									
	Sno.	Item	PP Side Bogie			NPP side Bogie			Make	
	i.	Primary Outer Spring	G-14-01			G-14-01			GF	
	ii.	Primary inner Spring	G-13-11			G-13-11			GF	
	iii.	Primary Damper	24762,24609,24600,24641			24599,24596,2449,24586			KONI	
	iv.	Secondary damper	946,1006			1229,NIL			GEREP	
	v.	Lateral Damper	2905			2849			KONI	
	vi.	Yaw Damper							NIL	
	vii.	Brake cylinder & Caliper	15046/600,15054/600, E15055/600,E15061/600			E15052/600,E15048/600, E15057/600,E15053/600			FTI	
	viii.	Brake Disc							FTI	
	ix.	Ball joint Control arm							MGN	
	x.	Lateral Bump stop							GMT	
	xi.	Traction center make							EMSON,SAR ITA	
	xii.	Traction lever make							SARITA	
	xiii.	Ball joint traction lever							MGN,GMT	
	xiv.	Traction centre elastic							GMT,MGN	
	xv.	Secondary rubber pad							TESPAK	
	xvi.	Rubber spring							GMT	
	xvii.	Anti roll bar make							EMSON	
	xviii.	Ball joint roll link							SARITA	
	xix.	Fork make							SARITA	
11.4	i.	Modification / Trial (if any):				NIL				
	ii.	Deviations (if any):				NIL				

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ROLLING STOCK CERTIFICATE

Form No. : QMF 9454; Version: 1

1.	SHELL No.	5021	DISPATCH DATE				14.07.2015
2.	Railway	NR	Type	LWSCN1	Coach No.	153262	
3.	Booked to		SSE/C&W/JAT				
4.	Tare Weight of Coach		41.239 T				
5.	Carrying Capacity	Seating	80	Sleeping	80	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
6.1	Leading Dimensions:						
i)	Maximum length over Body		23700+10/-0 mm				
ii)	Maximum width over Body		3240-8/+0 mm, 3050 mm (LWSCZDAC)				
iii)	Max. Height From Rail Level		4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
iv)	Buffer/CBC Height		Specified : 1105 +0 /-15 mm		1105	1105	
v)	Buffer/CBC (Make )		FAIVELEY		Fiba Device	NA	
7.	Air Brake Testing:		Description		Specified	Observed	
7.1	Full Brake Application		Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>		6 –10 sec	6 Sec	
			Max Pressure in BC		3.00 ± 0.15 Kg/cm <sup>2</sup>	3.00	
			All Brake are applied		OK	OK	
7.2	Insensitivity		Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min		No brake application	OK	
7.3	Sensitivity		Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.		Brake must apply	OK	
8.	PAINTING DEATAILS:		TYPE OF PAINT		MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT		PU PAINT		ADVANCE	87/88	
8.2	APPLICATION OF PCN-123		SATISFACTORY				
8.3	INSUALTION		SATISFACTORY				
9.	Traceability of Furnishing Items:					Make	
I	BRAKE EQUIPMENT					KBI	
li	SEAT & BERTH					SAVITRI	
lii	BODY SIDE DOORS					JBM	
lv	WATER TANKS					SHIVALIK, E C BLADES, MANOJ	
v	FLOOR BOARD					TAYAL	
vi	PVC FLOORING					RESPONSIVE	
vii	UIC VESTIBULE					ELASTOMER	
viii	VESTIBULE SLIDING DOOR					KALSI	
10.							
10.1	Modification / Trail (if any):				NIL		
10.2	Deviations if any:				NIL		



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11.	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			5021		NR		LWSCN		153262		24-06-2015	
11.1	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>						<b>NPP Side</b>			
	i.	<b>Bogie No.</b>	156373						156376			
	ii.	<b>Frame No.</b>	FIAT-3977						FIAT-4041			
	iii.	<b>Bolster No.</b>	4320-GT						09/GT/ASR			
	iv.	<b>Axle No.</b>	C-4763			126703/468			C-4107		B-9846	
	v.	<b>Wheel Dia.</b>	915.00	915.50	915.50	915.50	915.00	915.00	917.00	917.00		
	vi.	<b>Wheel Disc No.</b>	171-63305	038-63305	168-10582	228-63309	041-10582	179-10579	187-10579	163-10568		
	vii.	<b>R.B. Nos.</b>	03501	04254	03518	04536	03664	04584	04310	04107		
	viii.	<b>R.B. Make</b>	TIMKEN			TIMKEN			TIMKEN		TIMKEN	
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
11.2	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		<b>Secondary 1</b>		<b>Secondary 2</b>		<b>Secondary 1</b>		<b>Secondary 2</b>				
		<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>			
i.	<b>Make &amp; nos.</b>	G-14-11-021	G-14-11-164	G-14-11-094	G-14-11-166	G-14-12-042	G-14-12-134	G-14-12-095	G-14-12-081			
ii.	<b>Ht. at test load</b>	515	471	516	471	515	467	516	468			
iii.	<b>Align .deviation</b>	3	5	8	15	3	16	3	11			
11.3	<b>Items traceability:</b>											
	<b>Sno.</b>	<b>Item</b>			<b>PP Side Bogie</b>			<b>NPP side Bogie</b>			<b>Make</b>	
	i.	Primary Outer Spring			G-14-3			G-14-3			GF	
	ii.	Primary inner Spring			G-14-12			G-14-12			GF	
	iii.	Primary Damper			2536,1848,1875,1884			1872,1853,1949,1645			GEREP	
	iv.	Secondary damper			983,888			321,256			GEREP	
	v.	Lateral Damper			2878			2815			KONI	
	vi.	Yaw Damper									NIL	
	vii.	Brake cylinder & Caliper			1066/691,1083/691,1069/691,1082/691			1068/691,1084/691,1067/691,1801/691			KBI	
	viii.	Brake Disc									KBI,FTI	
	ix.	Ball joint Control arm									MGN	
	x.	Lateral Bump stop									GMT	
	xi.	Traction center make									SARITA	
	xii.	Traction lever make									SARITA	
	xiii.	Ball joint traction lever									MGN	
	xiv.	Traction centre elastic									GMT	
	xv.	Secondary rubber pad									TESPAK	
	xvi.	Rubber spring									GMT	
	xvii.	Anti roll bar make									EMSON	
	xviii.	Ball joint roll link									SARITA	
	xix.	Fork make									SARITA	
11.4	i.	<b>Modification / Trial (if any):</b>						NIL				
	ii.	<b>Deviations (if any):</b>						NIL				

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ROLLING STOCK CERTIFICATE

Form No. : QMF 9454; Version: 1

1.	SHELL No.	5006	DISPATCH DATE				04.08.2015
2.	Railway	NR	Type	LWSCN1	Coach No.	153268	
3.	Booked to	SSE/C&W/NDLS					
4.	Tare Weight of Coach	41.239 T					
5.	Carrying Capacity	Seating	80	Sleeping	80	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
	6.1	Leading Dimensions:					
	i)	Maximum length over Body	23700+10/-0 mm				
	ii)	Maximum width over Body	3240-8/+0 mm, 3050 mm (LWSCZDAC)				
	iii)	Max. Height From Rail Level	4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
	iv)	Buffer/CBC Height	Specified : 1105 +0 /-15 mm	1105	1105		
	v)	Buffer/CBC (Make )	FAIVELEY	Fiba Device	NA		
7.	Air Brake Testing:		Description	Specified	Observed		
	7.1	Full Brake Application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>	6 –10 sec	6 Sec		
			Max Pressure in BC	3.00 ± 0.15 Kg/cm <sup>2</sup>	3.00		
			All Brake are applied	OK	OK		
	7.2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min	No brake application	OK		
	7.3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.	Brake must apply	OK		
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	APEX	90/91		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
	i	BRAKE EQUIPMENT		KBI			
	ii	SEAT & BERTH		SAVITRI			
	iii	BODY SIDE DOORS		JBM, SUKATA			
	iv	WATER TANKS		E C BLADES, SHIVALIK			
	v	FLOOR BOARD		TAYAL			
	vi	PVC FLOORING		RESPONSIVE			
	vii	UIC VESTIBULE		KRP			
	viii	VESTIBULE SLIDING DOOR		JBM			
	ix	CDTS		NA			
10.							
	10.1	Modification / Trail (if any):			NIL		
	10.2	Deviations if any:			NIL		



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11.	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			5006		NR		LSCN		153268/C		26-06-2015	
11.1	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>						<b>NPP Side</b>			
	i.	<b>Bogie No.</b>	156386						156387			
	ii.	<b>Frame No.</b>	FIAT-3966						FIAT-4012			
	iii.	<b>Bolster No.</b>	4718						4722-P			
	iv.	<b>Axle No.</b>	Z-3144			C-4521			C-4816		B-9728	
	v.	<b>Wheel Dia.</b>	916.00	916.50	915.00	915.00	916.00	916.00	917.00	917.00		
	vi.	<b>Wheel Disc No.</b>	109-63301	169-63301	003-10568	080-63301	008-10579	065-10559	023-63302	219-63309		
	vii.	<b>R.B. Nos.</b>	03838	03970	04229	04397	03715	04437	03863	04325		
	viii.	<b>R.B. Make</b>	TIMKEN			TIMKEN			TIMKEN		TIMKEN	
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
11.2	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		<b>Secondary 1</b>		<b>Secondary 2</b>		<b>Secondary 1</b>		<b>Secondary 2</b>				
		<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>			
i.	<b>Make &amp; nos.</b>	DN-14-01-667	DN-13-11-243	DN-14-01-407	DN-14-01-476	DN-14-01-687	DN-14-01-455	DN-14-01-735	DN-14-01-504			
ii.	<b>Ht. at test load</b>	516	471	514	470	516	470	516	469			
iii.	<b>Align .deviation</b>	10	10	11	13	8	10	9	11			
11.3	<b>Items traceability:</b>											
	<b>Sno.</b>	<b>Item</b>			<b>PP Side Bogie</b>			<b>NPP side Bogie</b>			<b>Make</b>	
	i.	Primary Outer Spring			G-14-03			G-14-03			GF	
	ii.	Primary inner Spring			G-14-12			G-14-12			GF	
	iii.	Primary Damper			1611,1622,1855,1884			2538,1843,2414,1841			GEREP	
	iv.	Secondary damper			812,867			820,808			GEREP	
	v.	Lateral Damper			2338			2814			KONI	
	vi.	Yaw Damper									NIL	
	vii.	Brake cylinder & Caliper			1034/691,1140/691 1020/691,1116/691			1082,691,1134/691 005/691,1133/691			KBI	
	viii.	Brake Disc									KBI	
	ix.	Ball joint Control arm									MGN	
	x.	Lateral Bump stop									GMT	
	xi.	Traction center make									SARITA	
	xii.	Traction lever make									SARITA	
	xiii.	Ball joint traction lever									MGN	
	xiv.	Traction centre elastic									MGN	
	xv.	Secondary rubber pad									TESPAK	
	xvi.	Rubber spring									GMT	
	xvii.	Anti roll bar make									EMSON	
	xviii.	Ball joint roll link									SARITA	
	xix.	Fork make									SARITA	
11.4	i.	<b>Modification / Trial (if any):</b>										NIL
	ii.	<b>Deviations (if any):</b>										NIL

LSCN-5006



**ROLLING STOCK CERTIFICATE**

Form No. : QMF 9454; Version: 1

1.	SHELL No.	5017	DISPATCH DATE				03.08.2015
2.	Railway	NR	Type	LWSCN1	Coach No.	153267	
3.	Booked to	SSE/C&W/NDLS					
4.	Tare Weight of Coach	41.239 T					
5.	Carrying Capacity	Seating	80	Sleeping	80	Luggage	NIL
6.	Shell Details: (LW90023 alt 'a', LE90009 alt 'nil', LD9009 alt 'b')						
	6.1	Leading Dimensions:					
	i)	Maximum length over Body	23700+10/-0 mm				
	ii)	Maximum width over Body	3240-8/+0 mm, 3050 mm (LWSCZDAC)				
	iii)	Max. Height From Rail Level	4250 (LWACCN), 4039 (LWACCW, LS, LWSCN), 4366 (LWSCZDAC)				
	iv)	Buffer/CBC Height	Specified : 1105 +0 /-15 mm	1105	1103		
	v)	Buffer/CBC (Make )	FAIVELEY	Fiba Device	NA		
7.	Air Brake Testing:		Description	Specified	Observed		
	7.1	Full Brake Application	Reduce pressure of BP from 5.0 to 3.4 kg/cm <sup>2</sup>	6 –10 sec	6 Sec		
			Max Pressure in BC	3.00 ± 0.15 Kg/cm <sup>2</sup>	3.00		
			All Brake are applied	OK	OK		
	7.2	Insensitivity	Exhaust BP @ 0.3 kg/cm <sup>2</sup> /min	No brake application	OK		
	7.3	Sensitivity	Exhaust BP @ 0.1 kg/cm <sup>2</sup> /Sec, After 02 Sec.	Brake must apply	OK		
8.	PAINTING DEATAILS:		TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE		
	8.1	PAINT	PU PAINT	ADVANCE	86/88		
	8.2	APPLICATION OF PCN-123	SATISFACTORY				
	8.3	INSUALTION	SATISFACTORY				
9.	Traceability of Furnishing Items:			Make			
	i	BRAKE EQUIPMENT		FAIVELEY			
	ii	SEAT & BERTH		SAVITRI			
	iii	BODY SIDE DOORS		JBM			
	iv	WATER TANKS		AMIT ,SHIVALIK, E C BLADES			
	v	FLOOR BOARD		TAYAL			
	vi	PVC FLOORING		RESPONSIVE			
	vii	UIC VESTIBULE		ELASTOMER			
	viii	VESTIBULE SLIDING DOOR		kalsi			
10.							
	10.1	Modification / Trail (if any):				NIL	
	10.2	Deviations if any:				NIL	



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11.	<b>Bogie Details:</b>		<b>Shell No.</b>		<b>Railway</b>		<b>Type</b>		<b>Coach No.</b>		<b>Dispatch Date</b>	
			5017		NR		LGS		153267/C		13-06-2015	
11.1	<b>Wheel &amp; Axle Details:</b>		<b>PP Side</b>						<b>NPP Side</b>			
	i.	<b>Bogie No.</b>	156378						156379			
	ii.	<b>Frame No.</b>	FIAT-2943						FIAT-3956			
	iii.	<b>Bolster No.</b>	4784-P						4778-P			
	iv.	<b>Axle No.</b>	125999/475		C-4430		127801/987		126698/468			
	v.	<b>Wheel Dia.</b>	915.00	915.00	915.00	915.00	915.00	915.00	916.00	916.00		
	vi.	<b>Wheel Disc No.</b>	205-10559	102-10559	217-63309	149-63307	017-63309	336-10582	116-10559	293-63301		
	vii.	<b>R.B. Nos.</b>	04789	04157	04053	04752	04314	04257	03609	04113		
	viii.	<b>R.B. Make</b>	TIMKEN		TIMKEN		TIMKEN		TIMKEN			
	ix.	<b>RB Type</b>	UIC CARTRIDGE TAPER ROLLER BEARING									
11.2	<b>Secondary suspension load deflection Values:</b>											
<b>Description</b>		<b>Secondary 1</b>		<b>Secondary 2</b>		<b>Secondary 1</b>		<b>Secondary 2</b>				
		<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>	<b>Outer</b>	<b>Inner</b>			
i.	<b>Make &amp; nos.</b>	G-14-11-101	G-14-11-011	G-14-11-051	G-14-11-056	G-14-12-025	G-14-12-192	G-14-12-024	G-14-12-204			
ii.	<b>Ht. at test load</b>	516	470	515	472	516	471	516	470			
iii.	<b>Align .deviation</b>	2	4	4	9	4	11	4	8			
11.3	<b>Items traceability:</b>											
	<b>Sno.</b>	<b>Item</b>			<b>PP Side Bogie</b>			<b>NPP side Bogie</b>			<b>Make</b>	
	i.	Primary Outer Spring			G-14-3			G-14-3			GF	
	ii.	Primary inner Spring			G-14-12			G-14-12			GF	
	iii.	Primary Damper			1860,1854,1866,2528			1609,2441,1613,1600			GEREP	
	iv.	Secondary damper			1095,239			374,809			GEREP	
	v.	Lateral Damper			2859			2803			KONI	
	vi.	Yaw Damper									NIL	
	vii.	Brake cylinder & Caliper			N-14013/600,A15003/600 N14015/600,15026/600			D15029/600,D15031/600 D15026/600,D15019/600			FTI	
	viii.	Brake Disc									KBI,FTI	
	ix.	Ball joint Control arm									MGN	
	x.	Lateral Bump stop									GMT	
	xi.	Traction center make									SARITA	
	xii.	Traction lever make									SARITA	
	xiii.	Ball joint traction lever									GMT	
	xiv.	Traction centre elastic									GMT	
	xv.	Secondary rubber pad									TESPAK	
	xvi.	Rubber spring									GMT	
	xvii.	Anti roll bar make									EMSON	
	xviii.	Ball joint roll link									SARITA	
	xix.	Fork make									SARITA	
11.4	i.	<b>Modification / Trial (if any):</b>						NIL				
	ii.	<b>Deviations (if any):</b>						NIL				

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