



रेल डिब्बा कारखाना, कपूरथला
Rail Coach Factory , Kapurthala

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	6021	DISPATCH DATE:			23.5.2016
2.	RAILWAY	NF	Type:	GSLRD	Coach No.:	15705
3.	Booked to			SSE/C&W/GHY		
4.	Tare Weight of Coach :			37.10 T		
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			ATUL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT		PU PAINT	VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123					
8.3	INSUALTION					
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			AMIR CHAND		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vii.	LAV. DOORS			GANDHI,ANUKUR,		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			RAIL FAB		
10.	10.1	Modification/ Trial (if any):				
	10.2	Deviations (if any):				



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11.	Bogie Details:	Shell No.	Railway		Type	Coach No.	Dispatch Date		
		6021	NF		GSLRD	15705	23-04-2016		
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
11.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	160432				160430			
	ii. Frame No.	ASR-224				UBLS-1952			
	iii. Axle No.	Y-7640		726		732		Y-7605	
	iv. Wheel Diameter	917.00	917.00	916.00	916.00	916.00	916.00	916.00	916.00
	v. Wheel Disc No.	16627/327	18407/310	16667/223	16654/219	18188/253	18188/394	16668/230	16655/379
	vi. R.B. Nos.	X0183	R0647	X0074	X0164	R0223	R0627	X0143	X0188
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
11.3	<u>Items Traceability:</u>				PP SIDE		NPP SIDE		
	i.	BRAKE CYLINDER Make & NO.			PEW-E10230,E10236		PEW-E1371,E1357		
	ii.	SECONDARY Shock Absorber Make &NO.			ESCORTS-1209,0852		ESCORTS-1169,1249		
11.4	i.	Modification/ Trail (if any):			NIL				
	ii.	Deviations (if any):			NIL				

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ROLLING STOCK CERTIFICATE

Form No. : QMF4254; Version: 05

1.	SHELL No:	6017	DISPATCH DATE:			27.5.2016
2.	RAILWAY	NF	Type:	GSLRD	Coach No.:	15706
3.	Booked to			SSE/C&W/GHY		
4.	Tare Weight of Coach :			37.10 T		
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			ATUL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
			Description	Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm ² of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm ²		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm ² n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm ² in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT	PU PAINT		VIBGYOR	85/86	
8.2	APPLICATION OF PCN-123					
8.3	INSUALTION					
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			AMIR CHAND		
iii.	WATER TANKS			AMIT,RAIL FAB		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			TAYAL		
vii.	LAV. DOORS			GANDHI,ANUKUR,		
viii.	LP SHEET			PUNJAB LAMINATE		
ix)	BIO- TOILET			RAIL tech		
10.	10.1	Modification/ Trial (if any):				
	10.2	Deviations (if any):				



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11.	Bogie Details:	Shell No.	Railway	Type	Coach No.	Dispatch Date			
		6017	NF	GSLRD	15706	14-05-2016			
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'								
11.2	Wheel & Axle Details:	PP Side				NPP Side			
	i. Bogie No.	160537				160539			
	ii. Frame No.	ASR-258				ASR-235			
	iii. Axle No.	K-7436		U-4840		V-9196		1521	
	iv. Wheel Diameter	916.00	916.00	917.00	917.00	917.00	917.00	917.00	917.00
	v. Wheel Disc No.	18400/337	18397/287	18398/380	18103/328	18308/269	18336/217	16648/205	16671/277
	vi. R.B. Nos.	X0296	X0269	X0889	X0847	X0735	X0825	X0965	X0877
	vii. R.B. Make	FAG		FAG		FAG		FAG	
	viii. R.B. Type	Direct Mounted Spherical Roller Bearing							
11.3	<u>Items Traceability:</u>				PP SIDE		NPP SIDE		
	i.	BRAKE CYLINDER Make & NO.			PEW-E10132,E10100			PEW-E10185,E10197	
	ii.	SECONDARY Shock Absorber Make &NO.			IAI-147576,147666			IAI-147552,147644	
11.4	i.	Modification/ Trail (if any):			NIL				
	ii.	Deviations (if any):			NIL				

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Form No. : QMF4254; Version: 05

1.	SHELL No:	6023	DISPATCH DATE:			27.5.2016
2.	RAILWAY	NF	Type:	GSLRD	Coach No.:	15707
3.	Booked to			SSE/C&W/GHY		
4.	Tare Weight of Coach :			37.10 T		
5.	Carrying Capacity :	Seating:	20	Sleeping:	4	Luggage: 8T
6.	Shell Details: (SG-90004 alt 'b')					
6.1	Leading Dimensions;					
i)	Maximum height above rail to top of Roof ventilator			4100 ± 5 (for NAC) 4250 +0/-5 (for WGACCN only)		
ii)	Maximum length over Body			21337 ± 10		
iii)	Maximum length over Buffer			22297 ± 15		
iv)	Maximum width over Body			3245 ± 5		
v)	Maximum width over Flasher light			3402 +0/-5		
vi)	Minimum height above rail level to the lowest fitting			200 mm		
vii)	Buffer/CBC Height	Specified : 1104 +0 /-10 mm		1104/1104	1104/1104	
viii)	Buffer/CBC (Make)			ATUL		
ix)	Draw Gear (Make)			EMSON		
7.	Air Brake Testing:					
	Description			Specified		
7.1	Emergency Application	Time for 0 to 3.6 Kg/cm2 of BC		Less than 05 Sec (for BMBC type) 3 to 5 Sec (for Non BMBC type)		
		Brake release time to reach .4 Kg/cm2		Less than 20 Sec (for BMBC type) 15 to 20 Sec (for Non BMBC type)		
7.2	Insensitivity	BP dipped @ 0.30 Kg/cm2 n 60 sec		No brake application		
7.3	Sensitivity	BP dipped @ 0.60 Kg/cm2 in 6 sec		Brakes "ON"		
7.4	Passenger alarm by pulling chain			BP Blasts out, Brakes "ON"		
7.5	Piston stroke for BMBC type coach only			19 +10/-0 mm (NAC)		
8.	PAINTING DEATAILS:					
			TYPE OF PAINT	MAKE	AVERAGE GLOSS VALUE	
8.1	PAINT		PU PAINT	VIBGYOR	85/85	
8.2	APPLICATION OF PCN-123					
8.3	INSUALTION					
9.	Traceability of Furnishing Items:			Make		
i.	BRAKE EQUIPMENT			ESCORT		
ii.	SEAT & BERTH			AMIR CHAND		
iii.	WATER TANKS			AMIT		
iv.	PVC			RESPONSIVE		
v.	FLOOR BOARD			HIGH FAB		
vii.	LAV. DOORS			TWPL,DHINJAN,ANUKUR,		
viii.	LP SHEET					
ix)	BIO- TOILET			RAIL tech		
10.	10.1	Modification/ Trial (if any):				
	10.2	Deviations (if any):				



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11.	Bogie Details:	Shell No.		Railway		Type		Coach No.		Dispatch Date	
		6023		NF		GSLRD		15707		24-05-2016	
11.1	BOGIE GENERAL ARRANGEMENT DRAWING NO.: CC00002 Alt 'a'										
11.2	Wheel & Axle Details:		PP Side				NPP Side				
	i.	Bogie No.	160564				160562				
	ii.	Frame No.	ASR-330				ASR-340				
	iii.	Axle No.	RWF-97864		RWF-97844		W-2982		RWF-98356		
	iv.	Wheel Diameter	917.00	917.00	918.00	918.00	916.50	916.50	916.50	916.50	
	v.	Wheel Disc No.	18376/382	18390/269	18357/338	18388/338	18209/396	18357/265	18375/218	18382/332	
	vi.	R.B. Nos.	X0989	X0959	X0413	X0560	X0555	X0546	X0771	X0947	
	vii.	R.B. Make	FAG		FAG		FAG		FAG		
	viii.	R.B. Type	Direct Mounted Spherical Roller Bearing								
11.3	Items Traceability:					PP SIDE			NPP SIDE		
	i.	BRAKE CYLINDER Make & NO.				PEW-10618,16753			PEW-10332,10751		
	ii.	SECONDARY Shock Absorber Make &NO.				IAI-144770,144647			IAI-144578,144765		
11.4	i.	Modification/ Trail (if any):				NIL					
	ii.	Deviations (if any):				NIL					

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