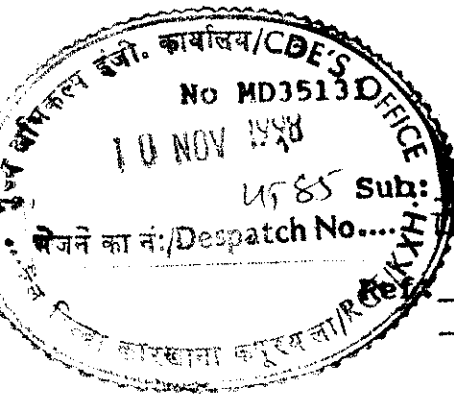


RAIL COACH FACTORY, KAPURTHALA

Dated 9-11-98



Please find enclosed herewith a copy of the specn.no
M.D.T.S. ~~056~~ ⁰⁵⁷ Revn. MIL Specification.
TECHNICAL REQUIREMENT FOR FASTENERS.

You are requested to:

- (a) Confirm the applicability of this Spec./Revn. NA
- (b) Cut in point for revised/updated specs. NA
- (c) Carry corrections in the Master List with effect from dated NA
- (d) Send feed back NA
- (e) TO USE THIS SPECN. FOR PROCUREMENT OF FASTENERS

Encl: As above

[Signature]
DY. CME/TOT

COM, CPLE, CMT, CWE(Shell), CWE(Fur)
CME (MT. SSE/REORD, SSE/LIB.

Copy for kind information to:
DY. CME/D
DY. CME/DEY
CDE.

[Signature]
9.11.98
SSE/Specs

(N.A FOR NOT APPLICABLE)

SCANNED

057

Raw

MDTS ~~006~~ REV. NIL

DATED 9-11-98

NAME	DESIGNATION	SIGNATURE	DATE	LEVEL
G.S. KOHLI	SSE/SPECH	<i>[Signature]</i>	9-11-98	PREPARE
S. SHARMA	DYCMED	<i>[Signature]</i>	9-11-98	AGREE
		<i>[Signature]</i>	9.11.	REVIEW
<i>A. Khanna</i>	CJE	<i>[Signature]</i>	9.11.98	APPROVE

ISSUE	DETAILS OF CHANGE	DATE

[Signature]
SSE/SPECH.
PREPARED BY

[Signature]
9/11/98
AGREED BY



TECHNICAL SCHEDULE OF REQUIREMENT FOR
FASTENERS

Asst
MDTS. 005 057
REV: NIL
SHEET 1 OF 1
DATE: 09 11 98

1.0 SCOPE

This standard covers requirements of Electrodeposited Zinc Coatings on Fasteners.

2.0 COATING

Zinc coating to IS:1573-86 service Grade No. 2, Table 2 to be followed (Fe/zn 7.5) coating material, thickness and luster to be followed as below:-

- 2.1 Zinc coating as per table D.1 of IS:1367 (Part 11) 1996 Designation symbol "A".
- 2.2 Coating metal thickness as per table D.2 of IS:1367 (Part 11) 1996 Designation symbol 3.
- 2.3 The luster finish as "bright" to designation symbol 'L' as per table D.3 of IS:1367 (Part 11) 1996.

IMPACT TEST:

HIGH TENSILE

Bolts, Screws & Studs with thread diameters 16 mm and above are required to be impact tested as per IS:1367 (Part 3) 1991, Table 5 test programme 'A'

Asst
Spec
PREPARED BY

Asst
Spec
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