

For our file in record section

S. no. 18

MDTS 018

YEAR - 1996

Schedule of requirements for Draw gears with components made out of steel to 35Mn6Mo3.

The draw gear general arrangement will be as per drawing no ICF/SK-2-1-011 alt 'hr'. However additional marking requirement for 5 of the components required to be made from steel to grade 35Mn6Mo3 to IS 5517 - 78 as per this Schedule of technical are given below:

Description	Drawing no	alt	Material specification	Marking drawing
Draw hook	ICF/SK-2-1-017	h	IS:5517-78 Gr 35mn6Mo3	CC21143 alt 'nil'
Draft key	ICF/SK-2-1-010 item 2	1	IS:5517-78 Gr 35mn6Mo3	CC21144 alt 'nil'
Draw gear pin	ICF/SK-2-1-016 item 1	d	IS:5517-78 Gr 35mn6Mo3	CC21142 alt 'nil'
Draw bar	ICF/SK-2-1-010 item 1	1	IS:5517-78 Gr 35mn6Mo3	CC21140 alt 'nil'
castle nut	T-2-1-502 item 2	1	IS:5517-78 Gr 35mn6Mo3	CC21141 alt 'nil'