

**SPECIFICATION FOR SET OF PANELS FOR LHB EOG NON-AC COACHES**

**1.0 SCOPE:**

- 1.1 This specification is for design, manufacture, testing and supply of Switch Board Cabinet consisting all the power/control switchgear related to coach lighting, pantry, pump control etc. for LHB EOG NON-AC Coaches suitable for 3 phase, 750 volts, 50 Hz train line system.
- 1.2 The quality, aesthetics, design and overall workmanship of Switchboard cabinet as a whole shall be to international standards and the quality of existing LHB equipment shall be considered prime basis.
- 1.3 Firm shall have adequate in-house infrastructure and experience of design, development and manufacturing of similar complex panels ( stainless steel ) on CNC machines and shall be capable of developing materials to the required quality and standards.
- 1.4 The firm shall maintain date-wise in-house quality control system and in-house quality control records etc. for in stage process inspection and testing and the same shall be made available to the inspecting official during type testing.
- 1.5 It will be the responsibility of the supplier to ensure and confirm that the equipment /part purchase from other vendors are as per relevant standard and original manufacturer last certificate are being obtained by the firm and are tested. Firm shall also keep record of in-house inspection.

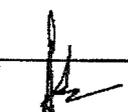
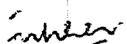
**2.0 SERVICE CONDITIONS:**

**2.1 ENVIRONMENTAL CONDITIONS**

- Ambient Temperature : -5°C to 55°C
- Maximum Relative Humidity : up to 98% during the rainy season
- Altitude : Maximum 1000 Meters

**2.2 WORKING CONDITIONS**

- Train Speed : 160KMPH
- Vibration and Shocks
  - a) Maximum Vertical Acceleration : 3.0g
  - b) Maximum lateral Acceleration : 3.0g
  - c) Maximum longitudinal Acceleration : 3.0g
  - d) Frequency and amplitude : Sinusoidal form of vibration, the frequency 'f' lies between 1 Hz and 100 Hz and their amplitude 'a' expressed in mm is given as function of 'f' by equation  $a=25/f^2$  for values of 'f' between 1 and 10Hz

EDTS-355	01	February 11, 2012				1 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

a=25<sup>2</sup> for values of 'f' between 10 and 100 Hz

**3.0 GOVERNING SPECIFICATIONS:**

3.1 Reference shall be made to following standard/specifications.

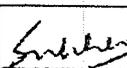
IS:13947(Pt-I)1983	Low voltage switchgear and control gear Part-I General rules
IS:13947(Pt-3)-1993	Part-3 - Switches, disconnectors and fuse combination unit
IS:8623-1993 Pt-1	Low voltage switchgear and control gear assemblies: Part-I Requirements for the type tested and partially type tested assemblies.
IS:10118-1982	Code of practice for selection, Installation and maintenance of the switchgear and the controlgear
IS:13703-1993	Low voltage fuses for voltages not exceeding 1000 volts or 1500 volts DC
IS:1248 Part-II-1983	Direct acting indicating analog electrical measuring instruments and their accessories (ammeter and voltmeters)
IS:8828-1996	Electrical accessories, circuit breakers for over current protection for household and similar installations.
IS:1573-1986	Electroplated coating of Zinc on Iron and Steel
IS:1364-1992	Hexagon head bolts, screws and nuts of product grades A and B
UIC550	Power supply installation for Passenger stock

**4.0 CONSTRUCTIONAL REQUIREMENTS:**

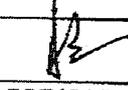
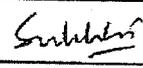
4.1 The set of panels comprises of the various cubicles consisting of power and control switchgear consisting of following

i	H V Cubicle	LS71103	2000(L)x550(D)x525(H)
ii	Battery Charger Box	LS71104	900(L)x750(D)x500(H)
iii	Low Voltage Panel including cable cover for top and bottom as indicated in the drawing	CC72081	500(W)x130(D)x1000(H) with mounting angle of 125mm on top and bottom

No positive tolerances are allowed. However, negative tolerances shall be governed by MDG0008

EDTS-355	01	February 11, 2012				2 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

- 4.2 The cubicles indicated at item i) and ii) above shall consist of welded stainless steel construction TIG welded to make complete frame with dimensions as indicated in the respective drawings.
- 4.2.1 The panel shall be made of stainless steel SS304 grade S2 to IS:6911( Latest Edition ). Welded zones may be given necessary treatment after fabrication and shall not be painted. Thickness of the sheet shall be 2mm and may be increased in some areas for strengthening against vibrations and shocks.
- 4.2.2 The stainless steel sheets shall be of approved makes.
- 4.2.3 Necessary equipment for cutting / welding shall be available with the firm for quality work.
- 4.3 The on-board cabinet shall conform to CRCA sheet of thickness 2 mm conforming to IS:513( Latest Edition ) as indicated in the drawing. The on board panel shall be powder coated to Siemens Grey shade no 6102/08038 of M/s Nerolac Paints or 877 of M/s Berger paints, after giving surface treatment.
- 4.4 The dimensions/mounting/general layout of the switch board cabinet shall be conforming to drawings as indicated in at clause 4.1 of this specification . The drawings annexed are for general guidance only. For change in layout for manufacturing/improving the aesthetics from maintenance point of view, the manufacturer shall take prior approval.
- 4.5 Most critical safety component in the panels is wide-band contactors. No deviation shall be given for these contactors. Inspecting agency shall specifically check this aspect that these contactors regarding make of these.
- 4.6 Suitable PVC alleys/duct with snap-in element of M/s. L&T/AKG shall be provided for cable traversing as indicated in the drawings. Whenever the cables shall cross the door/passage area, the cables shall be covered by self extinguishing and halogen free braiding/nylon jacket (polyamide 6.6) of approved make.
- 4.7 All the devices fitted in the swtch board cabinet shall allow access for easy maintenance of all the equipments from the front of the panel.
- 4.8 The location and size of hinges shall be as per the respective drawing for the cubicles.
- 4.9 The internal wiring shall be done with Halogen free electron beam irradiated cables conforming to RDSO specification no. ELRS/SPEC/ELC/0019 Rev-2. The size/type of cables shall be as indicated in drawing no. LS70117, alt. 'a' (5 sheets). All cables/wiring/Sleeves shall be of color coded according to phases for identification. Control wiring and power cables shall be segregated according to the voltages and adequately secured with cable ties.
- 4.10 All components provided inside the panel shall be identified by screen/photo printed or computer generated designation labels/legend marking plates. These should be mounted near the concerned component duly ensuring visibility. Circuits and components shall also be provided with the name plates indicating the operation/function of the switches/circuits. Contactors and circuit codification diagram (with glass

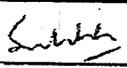
EDTS-355	01	February 11, 2012				3 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

- fuses details) shall be identified by aluminum anodized legend plates by adhesive of approved make on back side of left hand front doors. Balance indicating/measuring switchgear/devices installed on front door shall be identified by aluminum anodized legend plates by adhesive of approved make on the front doors itself. No riveting is allowed on front door.
- 4.11
- a) The outgoing/incoming terminal connections shall be brought out to a adequately rated cage clamp type terminal block/MCB.
  - b) The terminal blocks shall be ocated for easy access as indicated in the drawing.
  - c) Separators/intermediate plates shall be provided between adjacent terminal blocks, wherever required.
  - d) All cables leading to a terminal block shall be properly secured/ clamped before termination.
  - e) It shall be ensured that not more than two wires are terminated at one point.
  - f) The power panel shall be complete with all necessary crimping sockets and ferrules for ready connections. Rings type copper crimping sockets shall be used for cable sizes up to 1.5sqmm otherwise tubular crimping sockets shall be used with suitable palm size to prevent loose connections during vibrations. Only copper crimping sockets of approved make and conforming to the requirements of RCF specification no. EDTS200 and EDTS201 shall be used. Crimping sockets of size smaller than 16sqmm shall be with metal reinforcement.
  - g) Marking ferrules shall be of computer generated type for easy identification of the cables with the help of shrinking sleeves (self extinguishing) of suitable size horizontally printed or with the help of mintmark carrier/label of M/s. Tyco/Penduit/Pheonix only.
  - h) All cut-outs wherein cables enter/exit the switch board cabinet shall be provided with V-grooved fire retardant rubber grommets/edge protection sleeves of reputed make from protection against sharp edges.
- 4.12 Two earthing terminals shall be provided on top and bottom of the panel on diagonally opposite ends. For earthing two braided copper cable of 70sqmm and 300mm in length each duly crimped shall be supplied with the panel. Earthing of the metal parts/sub-assemblies inside the panel shall also be done as indicated with suitable wire size as determined vide clause 7.4.3.1.7 (a) or IS:8623(Pt-I)-1993.
- 4.13 Manufacturer's name plate indicating name and address, Sr. No. of the panel, Specification no. month and year of manufacturer and weight shall be fixed on the front door of the panel.
- 4.14 Danger Notice plate shall be screen printed or sticker shall be provided on front of the lower panel door conforming to IS: 2551-82 for 750V.
- 4.15 The Power/Control connections of the switch board cabinet shall be as per wiring diagram to drawing LS70117, alt. 'a'.
- 4.16 Care shall be taken to achieve a neat and symmetrical layout.

EDTS-355	01	February 11, 2012		Substit		4 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

File name: EDTS-355R-01

- 4.17 Only makes mentioned in the bill of material as per Annexure-A shall be used. For any deviation prior approval from CEE shall be taken.
- 4.18 All the equipment fitted in the panel shall be easily accessible for replacement/checking.
- 4.19 All rotary switches shall conform to IS:13947 (Pt-III)-93 and shall be suitable for universal mounting.
- 4.20 All fasteners used shall be zinc plated and passivated according to IS: 1573-86 and conforming to IS: 1364-92.
- 4.21 All the components/ equipments/ materials including paint shall be fire retardant. Panel manufacturer shall certify this requirement.
- 4.22 General and safety requirements shall be governed by IS: 13947 (Pt-I)-93 and IS: 8623-1993.
- 4.23 The general construction of the switch board cabinet shall be such as to keep the various voltage levels separated against each other as far as possible.
- 4.24 **High Voltage Cubicle:**
  - 4.24.1 A disconnecting and earthing device alongwith high voltage fuses shall be located as indicated in the drawing. The main function of this device is to separate the two feeders ( input supply) and simultaneously earthing 750 volts ac network of the coach. The connections to this device shall be made by removing the top cover on the front of the device
  - 4.24.2 Suitable mounting plate shall be provided on the back of the panel to house the switchgear for main contactors, measuring and monitoring relays, contactors for pump control, MPCB, mounting for pump controller and cage clamp terminals.
  - 4.24.3 The voltmeters and necessary rotary switches as indicated in the drawing shall be mounted on a plate welded or screwed to the top frame as indicated in the drawing.
  - 4.24.4 Wheel slip protection is not in the scope of supply of the panel manufacturer, however suitable angles with terminals for mounting shall be provided in the panel.
- 4.25 **Regulated Battery Charger Cubicle :**
  - 4.25.1 The cubicle shall house the regulated battery charger alongwith the connectors as indicated in the drawing.
  - 4.25.2 The interconnecting cables for the charger shall be supplied alongwith the cubicle.
- 4.26 **On Board Rotary Switch Panel**
  - 4.26.1 The on-board panel shall house the rotary switch panel as used in conventional coaches for distribution of light and fan as per the schematic and wiring diagram
  - 4.26.2 The rotary switch for the feeder selection shall be provided on the panel to select the feeders as provided in the undslung HV cubicle. It may be noted that the control for the feeders selection contactors shall be on 110 volts dc only.
  - 4.26.3 The connectors for the mobile charging socket shall be provided in the panel as indicated in the drawing.

EDTS-355	01	February 11, 2012				5 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

4.26.4 Suitable hat section trays shall be supplied alongwith the panel for covering the conduits/cables coming in/out of the cubicle.

**5.0 TESTS:**

**5.1. TYPE TEST:**

5.1.1 All the type tests mentioned in Clause 5.4 shall be carried out on a prototype unit. The firm manufacturing for the first time shall get the prototype approved from CEE/RCF.

**5.2 ROUTINE TEST:**

5.2.1 Routine tests mentioned in clause 5.5 shall be carried out on each unit by the manufacturer at his works to ensure compliance with the specification and the drawings.

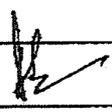
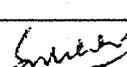
**5.3 ACCEPTANCE TEST:**

5.3.1 Acceptance test mentioned in clause 5.4 are to be carried out by an inspecting authority nominated by the purchase at the works of the manufacturer, on the samples picked up by the inspecting authority.

5.3.2 All the acceptance tests shall be carried out at firm's premises at the manufacturer's cost. Inspecting officer will witness the tests. A copy of the internal tests conducted by the firm shall be supplied to inspection/purchasing authority.

5.4 Tests as mentioned I table below shall be carried out as per respective clause of IS: 8623(Pt-I)-93.

Sr. No.	Clauses of IS:8623	Tests	Type Test	Routine Test	Accept Test
1	8.3.1	Visual inspection, including inspection of wiring and electrical operational test	YES	YES	YES
2	8.2.1	Temperature rise test	YES	NO	NO
3	8.2.6	Mechanical operation and sequence test	YES	YES	YES
4	8.2.5	Test for verification of clearance and creepage distances	YES	NO	NO
5	8.2.2	Test for verification of dielectric properties	YES	YES	YES
6	8.3.4	Test for verification of insulation resistance	YES	YES	YES
7	8.3.3	Checking of electrical continuity	YES	YES	YES
8	8.2.4	Verification for effectiveness of protective circuits	YES	YES	YES
9	--	Check for satisfactory operation of rotary switches by rotating 10 times clockwise and 10 times anti-clockwise. (WTC of rotary switches of OEM shall be checked by inspecting authority	YES	YES	YES
10		Check for BOM and proof of material as per spec. with proof of invoices	YES	YES	YES

EDTS-355	01	February 11, 2012				6 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET

- 5.4 The accuracy of measuring instruments used for both type and routine tests shall be of class-1.5.
- 5.5 For the commissioning of first panel, panel manufacturer shall depute his staff at RCF for interface with respect to items falling in RCF scope of supply.

**6.0 APPROVALS:**

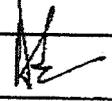
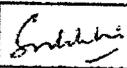
- 6.1 The firm manufacturing for the first time will arrange in stage inspection by the representative of the CEE/RCF at the following stages and get prototype approval for it.
- Manufacture/fabrication of the enclosure of the panel.
  - Structural/dimensional drawing of the switchboard cabinet
  - Mounting/fixing of equipment and layout of the switchgears
  - Power/control wiring
  - Final inspection/testing
- 6.2 The supplier may also be required to attend joint reviews regarding the development of prototype unit and submit the detailed clause by clause comments, bill of material, in-house test results before asking for prototype inspection by CEE office.
- 6.3 The tenderer may seek technical clarifications, if any, in writing 30 days before opening the tenders.

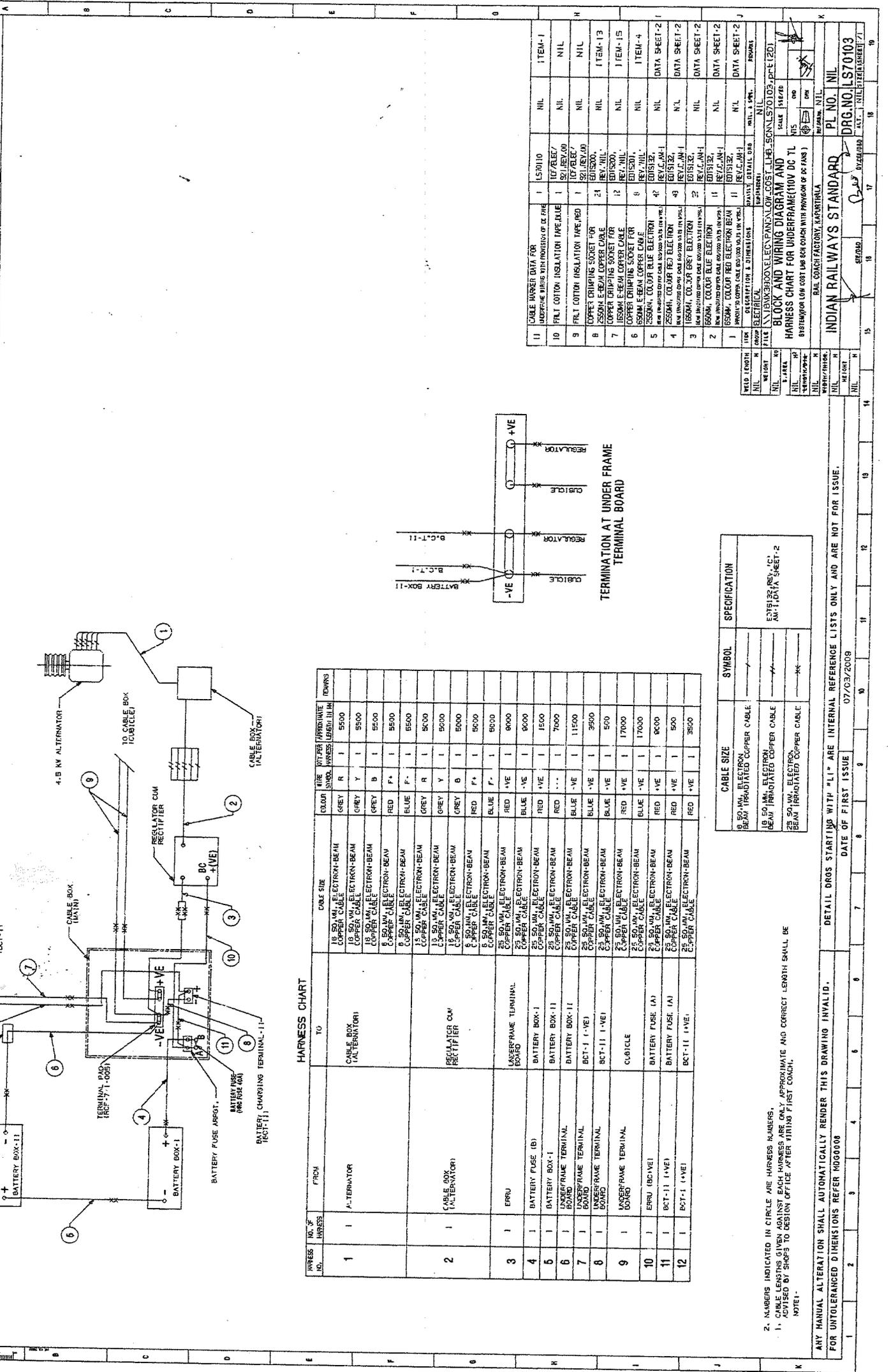
**7.0 COMMISSIONING:**

- 7.1 The panel manufacturer shall associate with RCF during fitment and commissioning of the panels at RCF.

**8.0 ENCLOSURES:**

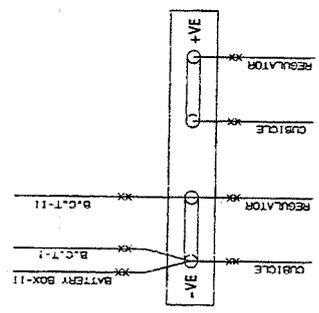
Sr. No.	Drawing/ Document No.	Description
1.	LS71103	H V Cubide
2.	LS71104	Regulated Battery Charger Cubicle
3.	LS71105	Terminal codification for Battery charger cubicle
4.	CC72081	Low voltage on-board Rotary switch Panel
5.	CC72082, alt. 'a'	Fuse and Terminal panel
6.	LS70117, alt. 'a' (5 sheets)	Schematic wiring diagram for Switch Board Cabinet for LHB EOG Non-AC coaches
7.	Annexure-A	Bill of material
8.	Annexure-B	Terminals for HV cubide
9.	EDTS-200, Rev. 'NIL', Am-1	Specification for Tubular Crimping Sockets' for E-beam cables
10.	EDTS-201, Rev. 'A', Am-1	Specification for 'Ring Tongue type' crimping sockets for E-beam cables

EDTS-355	01	February 11, 2012				7 of 7
SPEC. NO.	REV	DATE	SSE/CAD	SEE/D&D	DY.CEE/D&D	SHEET



HARNESS CHART

HARNESS NO.	NO. OF HARNESS	FROM	TO	CABLE SIZE	COLOR SYMBO.	WIRE SYMBO.	APPROXIMATE LENGTH (MM)	REMARKS
1	1	ALTERNATOR	CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	R	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	Y	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	B	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	F+	5500	
			CABLE BOX (ALTERNATOR)	15 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	BLUE	F-	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	R	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	Y	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	GREY	B	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	F+	5500	
			CABLE BOX (ALTERNATOR)	18 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	BLUE	F-	5500	
3	1	ERRU	UNDERFRAME TERMINAL BOARD	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	9000	
4	1	BATTERY FUSE (B)	BATTERY BOX-1	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	BLUE	-VE	9000	
5	1	BATTERY BOX-1	BATTERY BOX-11	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	1500	
6	1	UNDERFRAME TERMINAL BOARD	BATTERY BOX-11	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	-VE	11500	
7	1	UNDERFRAME TERMINAL BOARD	BCT-1 (+VE)	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	BLUE	+VE	3500	
8	1	UNDERFRAME TERMINAL BOARD	BCT-11 (+VE)	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	BLUE	+VE	17000	
9	1	UNDERFRAME TERMINAL BOARD	C/CIRCLE	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	17000	
10	1	ERRU (DC+VE)	BATTERY FUSE (A)	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	8000	
11	1	BCT-1 (+VE)	BATTERY FUSE (A)	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	500	
12	1	BCT-1 (+VE)	BCT-11 (+VE)	25 50 MM <sup>2</sup> ELECTRON-BEAM COPPER CABLE	RED	+VE	3500	



TERMINATION AT UNDER FRAME TERMINAL BOARD

CABLE SIZE	SYMBOL	SPECIFICATION
18 50 MM <sup>2</sup> ELECTRON-BEAM IRRADIATED COPPER CABLE	---	ES 1133 BS 1514 PART 1 DATA SHEET-2
18 50 MM <sup>2</sup> ELECTRON-BEAM IRRADIATED COPPER CABLE	---	ES 1133 BS 1514 PART 1 DATA SHEET-2
25 50 MM <sup>2</sup> ELECTRON-BEAM IRRADIATED COPPER CABLE	---	---

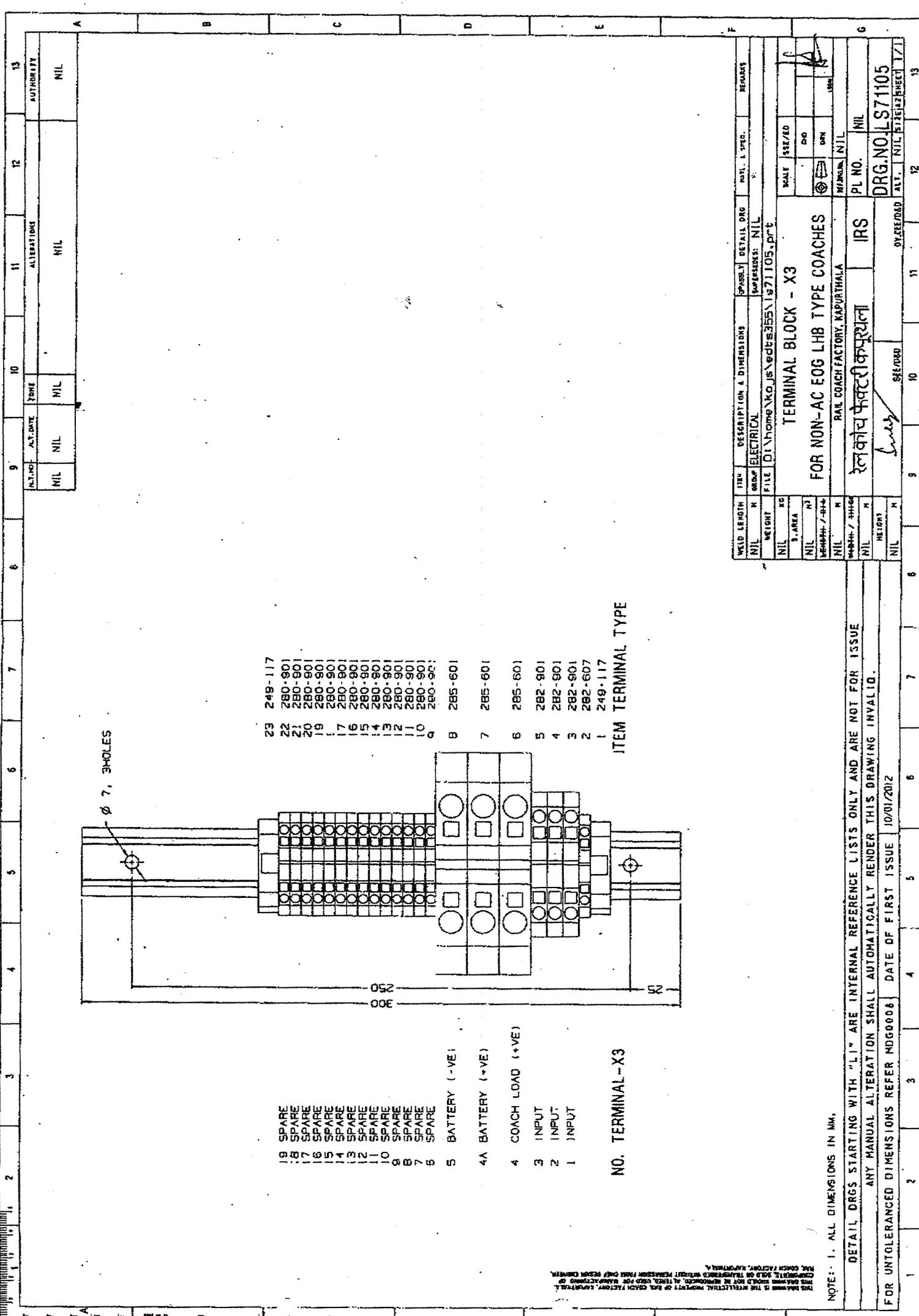
ITEM NO.	GROUP	DESCRIPTION	REV.	DATE	BY	CHKD.	APP.	PL. NO.	PL. REV.
11		CABLE MARKER DATA FOR UNDERFRAME WIRING WITH PROVISION OF DC FANS	1	15/01/10				NIL	ITEM-1
10		FULL COLOUR ISOLATION TAPE FOR REGULATOR	1	16/7/07				NIL	NIL
9		FULL COLOUR ISOLATION TAPE FOR REGULATOR	1	16/7/07				NIL	NIL
8		COPPER DRIPPING SOCKET FOR 250MM <sup>2</sup> E-BEAM COPPER CABLE	21	REV. 'NIL'				NIL	ITEM-13
7		COPPER DRIPPING SOCKET FOR 1650MM <sup>2</sup> E-BEAM COPPER CABLE	12	REV. 'NIL'				NIL	ITEM-15
6		COPPER DRIPPING SOCKET FOR 650MM <sup>2</sup> E-BEAM COPPER CABLE	6	REV. 'NIL'				NIL	ITEM-4
5		250MM <sup>2</sup> COLOUR BLUE ELECTRON-BEAM IRRADIATED COPPER CABLE	42	REV. 'NIL'				NIL	DATA SHEET-1
4		250MM <sup>2</sup> COLOUR RED ELECTRON-BEAM IRRADIATED COPPER CABLE	43	REV. 'NIL'				NIL	DATA SHEET-2
3		1650MM <sup>2</sup> COLOUR GREY ELECTRON-BEAM IRRADIATED COPPER CABLE	22	REV. 'NIL'				NIL	DATA SHEET-2
2		650MM <sup>2</sup> COLOUR BLUE ELECTRON-BEAM IRRADIATED COPPER CABLE	11	REV. 'NIL'				NIL	DATA SHEET-2
1		650MM <sup>2</sup> COLOUR GREY ELECTRON-BEAM IRRADIATED COPPER CABLE	11	REV. 'NIL'				NIL	DATA SHEET-2

2. NUMBERS INDICATED IN CIRCLE ARE HARNESS NUMBERS.  
 1. CABLE LENGTHS GIVEN AGAINST EACH HARNESS ARE ONLY APPROXIMATE AND CORRECT LENGTH SHALL BE ADVISED BY SHOPS TO DESIGN OFFICE AFTER FITTING FIRST COUCH.  
 NOTE-1.

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.  
 FOR UNTOLERANCED DIMENSIONS REFER M000008

DETAIL DROS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.  
 DATE OF FIRST ISSUE 07/03/2009





13	12	11	10	9	8	7	6	5	4	3	2	1
AUTHORITY		ALTERATIONS		ALT. DATE	TIME	ALTERNATIVE		ALTERNATIVE		ALTERNATIVE		ALTERNATIVE
NIL		NIL		NIL	NIL	NIL		NIL		NIL		NIL

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	SPARELY	RETAIL DRG	DATE	ISSUED	REMARKS
NIL	M	ELECTRICAL					
WEIGHT	FILE	DRG. NO. LS71105, part					
NIL	AS	TERMINAL BLOCK - X3					
S. AREA	FOR NON-AC EGG LHB TYPE COACHES						
LENGTH / DIA	RAIL COACH FACTORY, KAPURTHALA						
NIL	M	रेल कोच कारखाना, कपूरथला					
HEIGHT	M	PL NO. NIL					
NIL	M	DRG. NO. LS71105					
NIL	M	DATE OF FIRST ISSUE 10/01/2012					
NIL	M	DATE OF REVISION 1/1					

- ITEM TERMINAL TYPE
- 23 249-117
  - 22 280-901
  - 21 280-901
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  - 4 282-901
  - 3 282-901
  - 2 282-607
  - 1 249-117

- 18 SPARE
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- 15 SPARE
- 14 SPARE
- 13 SPARE
- 12 SPARE
- 11 SPARE
- 10 SPARE
- 9 SPARE
- 8 SPARE
- 7 SPARE
- 6 SPARE
- 5 BATTERY (-VE)
- 4A BATTERY (+VE)
- 4 COACH LOAD (+VE)
- 3 INPUT
- 2 INPUT
- 1 INPUT

NO. TERMINAL-X3

NOTE: 1. ALL DIMENSIONS IN MM.

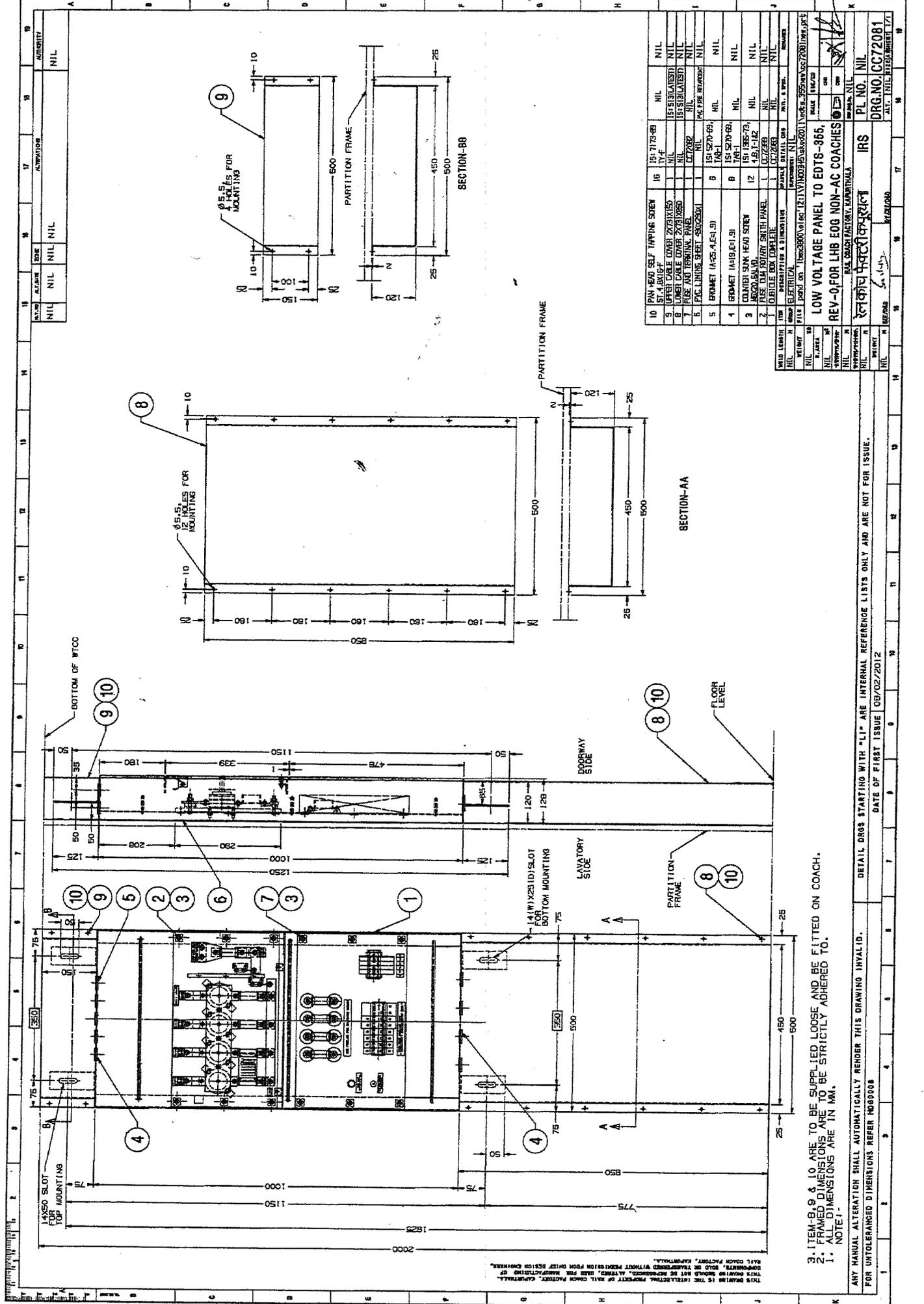
DETAIL DRGS STARTING WITH "L1" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE

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FOR UNTOLERANCED DIMENSIONS REFER MDG0006 DATE OF FIRST ISSUE 10/01/2012

RAIL COACH FACTORY, KAPURTHALA

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10	PAN HEAD SELF TAPPING SCREW	16	IS-7175-4B	NIL	NIL
9	WATER TIGHT COVER (2X) (15)	17	IS-1501-20	NIL	NIL
8	WATER TIGHT COVER (2X) (15)	18	IS-1501-20	NIL	NIL
7	WATER TIGHT COVER (2X) (15)	19	IS-1501-20	NIL	NIL
6	PVC LINING SHEET (300X200)	20	IS-1501-20	NIL	NIL
5	SPRINET (425.4x41.5)	21	IS-1501-20	NIL	NIL
4	SPRINET (425.4x41.5)	22	IS-1501-20	NIL	NIL
3	COUNTER SINK HEAD SCREW	23	IS-1501-20	NIL	NIL
2	WATER TIGHT COVER (2X) (15)	24	IS-1501-20	NIL	NIL
1	WATER TIGHT COVER (2X) (15)	25	IS-1501-20	NIL	NIL
WELD LENGTH		DESCRIPTION		MATERIAL	
NIL		ELECTRICAL		NIL	
NIL		FILE		NIL	
NIL		DATE		NIL	
NIL		DRAWN		NIL	
NIL		CHECKED		NIL	
NIL		APPROVED		NIL	
NIL		SCALE		NIL	
NIL		SHEET NO.		NIL	
NIL		SHEET TOTAL		NIL	
NIL		PL NO.		NIL	
NIL		ORG. NO.		NIL	
NIL		ACT. TITLE		NIL	

LOW VOLTAGE PANEL TO EDTS-866,  
REV-0, FOR LHB EGG NON-AC COACHES

DATE OF FIRST ISSUE 09/02/2012

DETAIL DRS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

- 3. ITEM-9, 9 & 10 ARE TO BE SUPPLIED LOOSE AND BE FITTED ON COACH.
- 2. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO.
- 1. ALL DIMENSIONS ARE IN MM.

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.

FOR UNTOLERANCED DIMENSIONS REFER H080008

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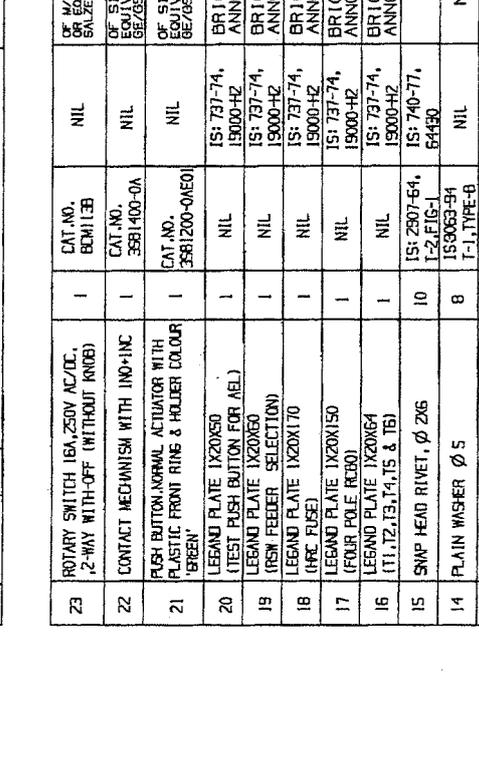
ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	11	12	13
0	10/02/2012	ALL	1 DRAWING MODIFIED 2 HAVING BEING USED TO ITEM NO. 10 CHANGED FOR 2A TO 6A. 3 DETAIL DRG. FOR ITEM NO. 23 CHANGED FROM 60A113B TO 60A113B.			

ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MTL. & SPC.	REMARKS
23	ROTARY SWITCH 16A, 250V AC/DC, 2-WAY WITH-OFF (WITHOUT KNOB)	1	CAT. NO. BOMI-3B	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
22	CONTACT MECHANISM WITH IMV+INC	1	CAT. NO. 35B1400-0A	NIL	OF STEVENS OR EQUIVALENT APPROVED MAKE
21	FLUSH BUTTON-MATERIAL ACTUATOR WITH PLASTIC FRONT RING & HOLDER COLOUR 'GREEN'	1	CAT. NO. 35B1200-0AEO1	NIL	OF STEVENS OR EQUIVALENT APPROVED MAKE
20	LEGAND PLATE 1X20X50 (TEST PUSH BUTTON FOR ABL)	1	NIL	IS: 737-74, 19000-H2	BRIGHT ANNOIDISED
19	LEGAND PLATE 1X20X60 (RSM FEEDER SELECTION)	1	NIL	IS: 737-74, 19000-H2	BRIGHT ANNOIDISED
18	LEGAND PLATE 1X20X170 (HFC FUSE)	1	NIL	IS: 737-74, 19000-H2	BRIGHT ANNOIDISED
17	LEGAND PLATE 1X20X150 (FOUR POLE REBO)	1	NIL	IS: 737-74, 19000-H2	BRIGHT ANNOIDISED
16	LEGAND PLATE 1X20X64 (T1, T2, T3, T4, T5 & T6)	1	NIL	IS: 737-74, 19000-H2	BRIGHT ANNOIDISED
15	SNAP HEAD RIVET, $\phi$ 2X6	10	IS: 2507-64, T-2, F16-1	IS: 740-77, 64450	NIL
14	PLAIN WASHER $\phi$ 5	8	IS: 9063-94 F-1, TYPE-B	NIL	NIL
13	SPRING WASHER M5	8	IS: 9063-94 T-1, TYPE-B	NIL	NIL
12	INSULATING SPACER	8	NOVAREV/BINAME	NIL	OF ANY OTHER REF. APPROVED MAKE
11	CHEESE HEAD SCREW M5X20, GALVD.	8	IS: 1366-62, 4.8, TAB-1	NIL	NIL
10	HFC FUSE 6A (BOULTED CONNECTIONS)	4	NIL	IS: 1366-62, 4.8, TAB-1	NIL
9	PLAIN WASHER 5.5, GALVD.	2	IS: 2016-67, T3, TY-B	NIL	NIL
8	SPRING WASHER M5, GALVD.	2	IS: 3063-94, TY-B	NIL	NIL
7	CHEESE HEAD SCREW M5X16, GALVD.	2	IS: 1366-62, 4.8, TAB-1	NIL	NIL
6	DIN 35 RAIL FOR TERMINAL BLOCKS	1	CAT. NO. 210-162	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
5	FOUR POLE REBO, (PA, 240V/415V AC WITH SENSITIVITY 30mA)	1	CAT. NO. 6033-95	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
4	SCREWLESS END STOP FOR DIN 35 RAIL	1	CAT. NO. 249-117	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
3	END AND INTERMEDIATE PLATE	1	CAT. NO. 283-308	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
2	3-CONDUCTOR THROUGH TERMINAL BLOCK (T1, T2, T3 & T4)	4	CAT. NO. 282-681	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
1	BASE PLATE FOR FUSE AND TERMINAL PANEL 3.25X45X300	1	IS: 513-94	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE

ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MTL. & SPC.	REMARKS
28	3-CONDUCTOR GROUND (EARTH) TERMINAL BLOCK (T5 & T6)	2	CAT. NO. 282-687	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
27	PLAIN WASHER 5.5, GALVD.	2	IS: 2016-67, T3, TY-B	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
26	SPRING WASHER M5, GALVD.	2	IS: 3063-94, TY-B	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
25	CHEESE HEAD SCREW M5X16, GALVD.	2	IS: 1366-62, 4.8, TAB-1	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
24	DIN 35 RAIL FOR TERMINAL BLOCKS	1	CAT. NO. 210-162	NIL	OF M/S WAGO OR EQUIVALENT APPROVED MAKE



3. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO. LETTERS OR 3MM HEIGHT SHALL BE DEEP ETCHED AND NEATLY APPLIED WITH BLACK ENAMEL PAINT.

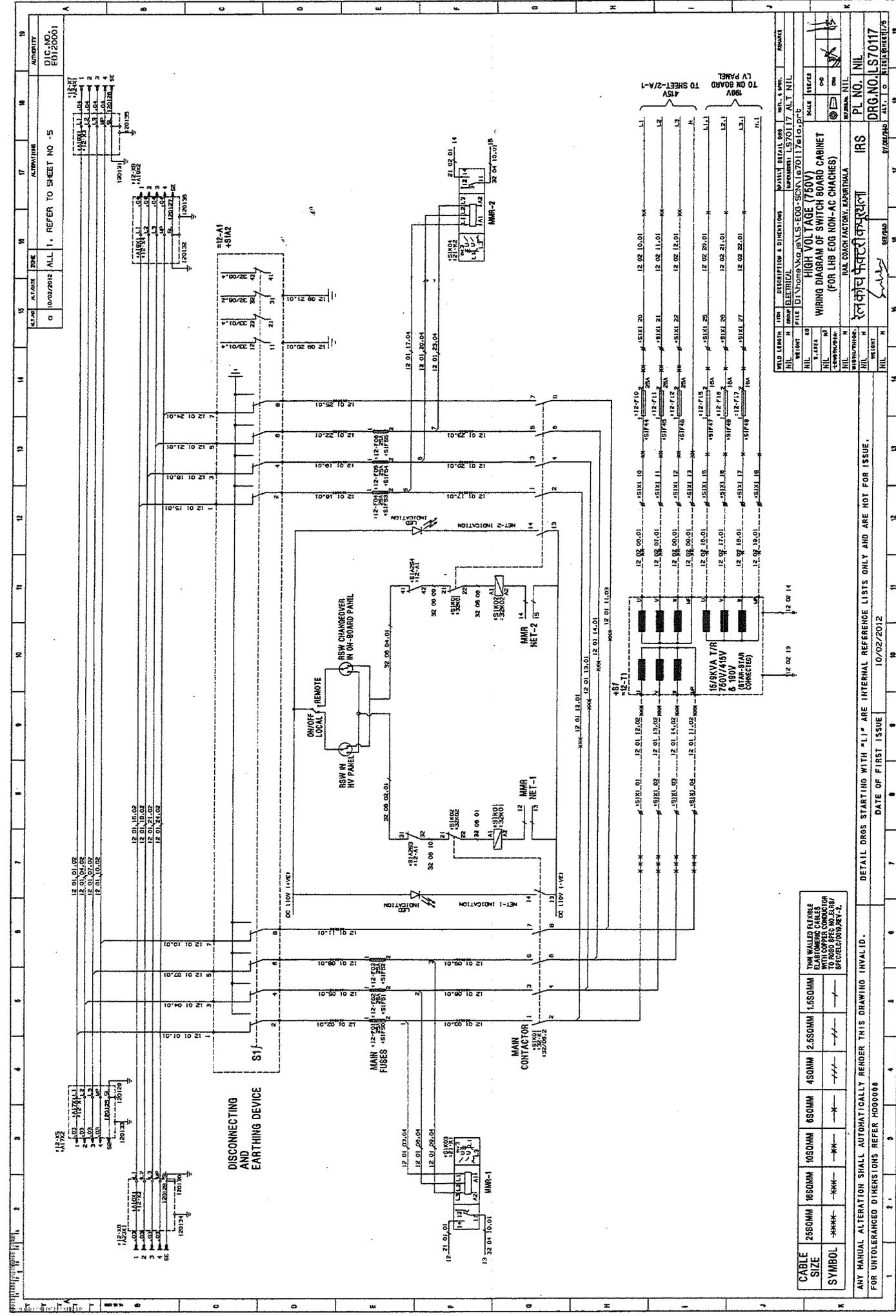
1. ALL DIMENSIONS IN MM.

NOTE:-

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DRG. NO. ICC72082

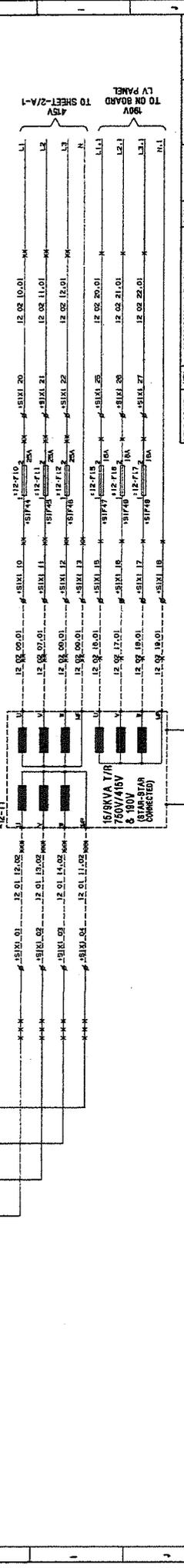
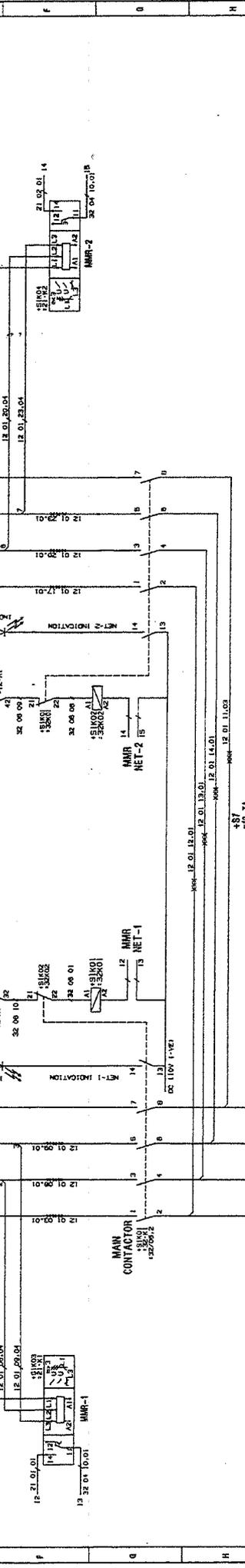
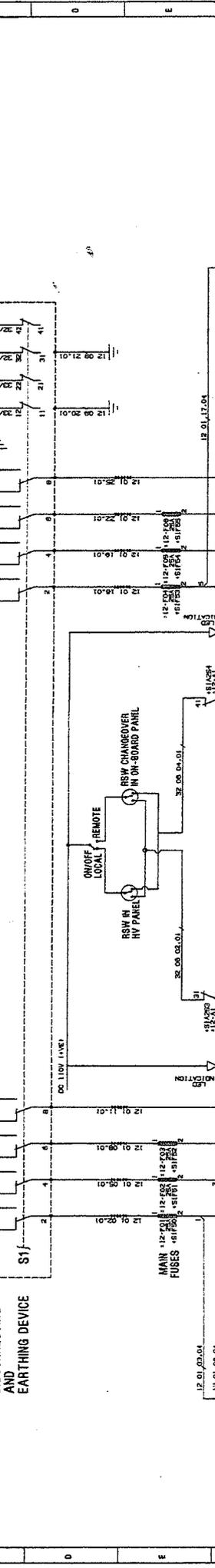
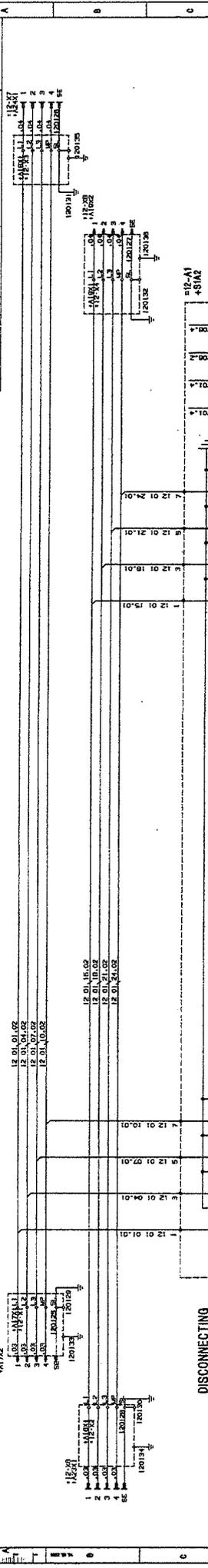


AUTHORITY  
 D/C NO.  
 EOI/20001

ALL I REFER TO SHEET NO -5

12.01.01.02  
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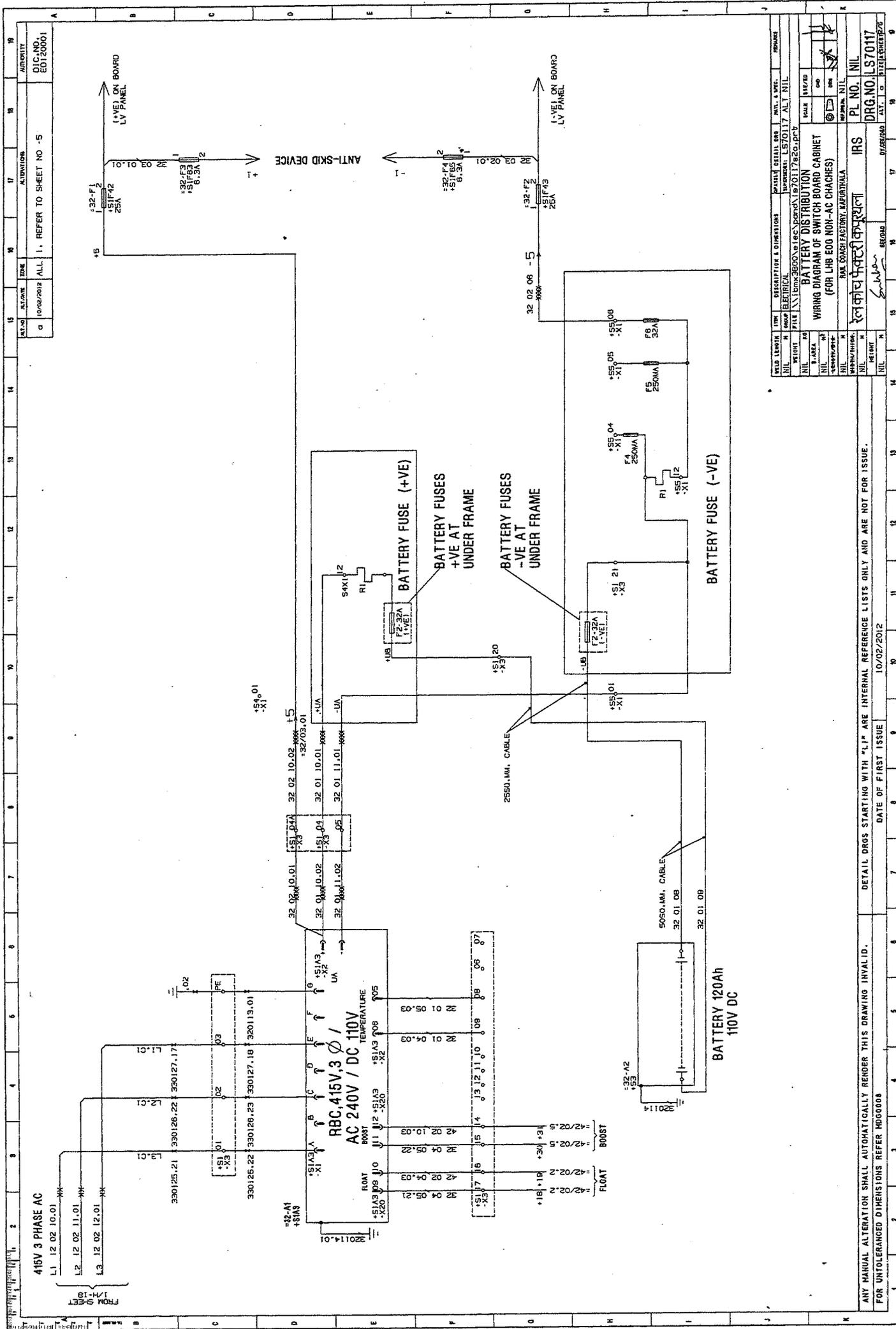
WELD LENGTH	NO.	DESCRIPTION & DIMENSIONS	UNIT & QTY.	PROVIDE
10	1	12.01.01.01	1	1
10	2	12.01.01.02	1	1
10	3	12.01.01.03	1	1
10	4	12.01.01.04	1	1
10	5	12.01.01.05	1	1
10	6	12.01.01.06	1	1
10	7	12.01.01.07	1	1
10	8	12.01.01.08	1	1
10	9	12.01.01.09	1	1
10	10	12.01.01.10	1	1
10	11	12.01.01.11	1	1
10	12	12.01.01.12	1	1
10	13	12.01.01.13	1	1
10	14	12.01.01.14	1	1
10	15	12.01.01.15	1	1
10	16	12.01.01.16	1	1
10	17	12.01.01.17	1	1
10	18	12.01.01.18	1	1
10	19	12.01.01.19	1	1

WIRING DIAGRAM OF SWITCH BOARD CABINET  
 (FOR LHB EGG NON-AC CHACHES)  
 PL. NO. NIL  
 DRO. NO. LS7017

CABLE SIZE	SYMBOL	2.5SQMM	10SQMM	6SQMM	4SQMM	2.5SQMM	1.5SQMM
2.5SQMM	---	---	---	---	---	---	---
10SQMM	---	---	---	---	---	---	---
6SQMM	---	---	---	---	---	---	---
4SQMM	---	---	---	---	---	---	---
2.5SQMM	---	---	---	---	---	---	---
1.5SQMM	---	---	---	---	---	---	---

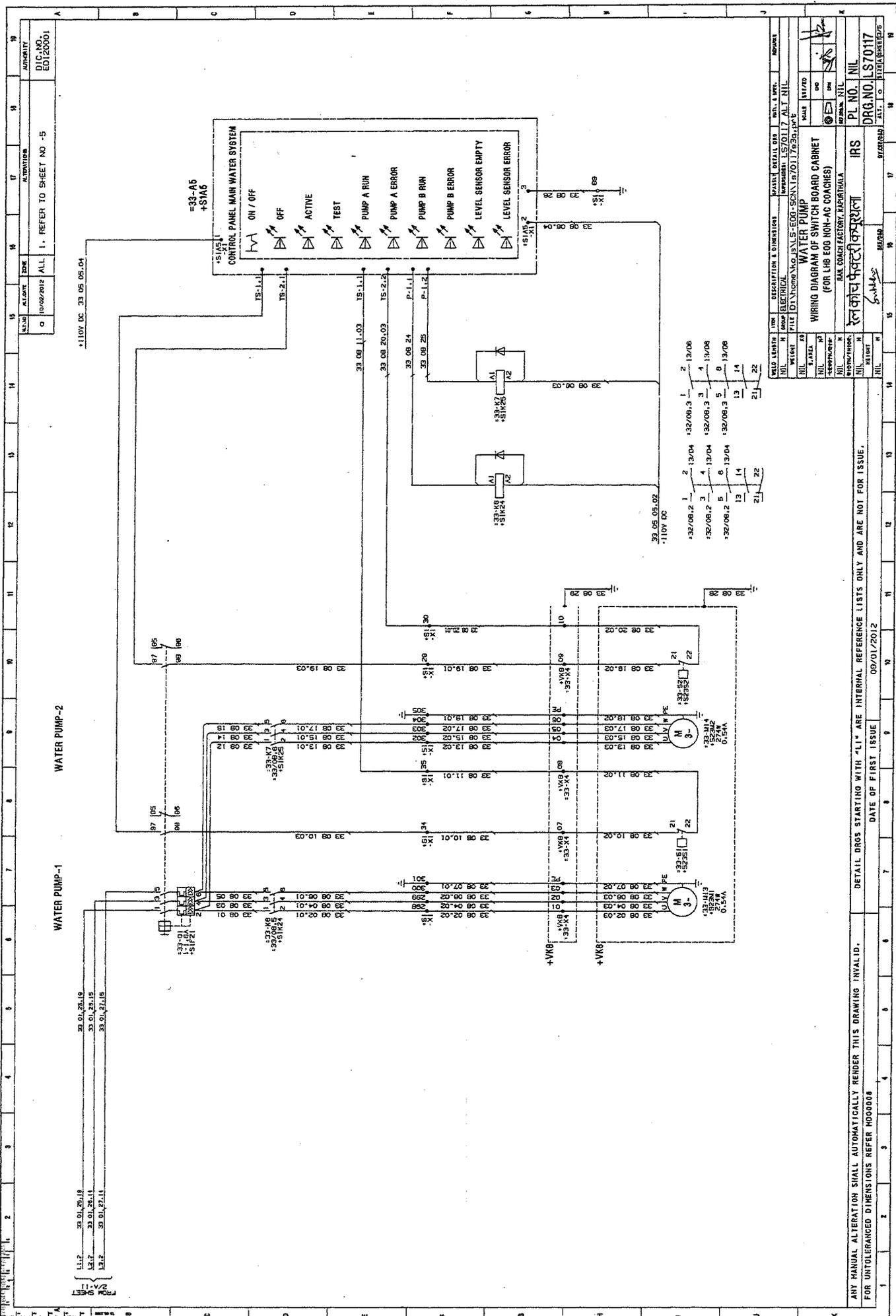
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 FOR UNTOLEERANCED DIMENSIONS REFER H000008

DATE OF FIRST ISSUE: 10/02/2012



ITEM	DESCRIPTION & DIMENSIONS	QUANTITY	DETAILS	REV.	DATE	BY	CHKD.
1	ELECTRICAL	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
2	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
3	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
4	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
5	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
6	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
7	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
8	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
9	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
10	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
11	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
12	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
13	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
14	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
15	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
16	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
17	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
18	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS
19	WIRING	1	WIRING DIAGRAM	1	10/02/2012	RS	RS

PL NO. NIL  
 DRG. NO. LS70117  
 RAIL COACH FACTORY, KAPRATHALA  
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 FOR UNTOLERANCED DIMENSIONS REFER HDG0008  
 DATE OF FIRST ISSUE 10/02/2012  
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 FOR UNTOLERANCED DIMENSIONS REFER HD000008

DATE OF FIRST ISSUE: 09/01/2012

DETAIL DRS STARTING WITH "L1" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

FILE NO.	1570117	ALT.	NIL
SCALE	AS SHOWN	DATE	13/08/08
PROJECT	WATER PUMP		
DESCRIPTION	WIRING DIAGRAM OF SWITCH BOARD CABINET (FOR LHB EGG NON-AC COACHES)		
DESIGNER	RAN COACH FACTORY, KARUR/MALAI		
CHECKED	[Signature]		
APPROVED	[Signature]		
PL NO.	NIL		
DRG NO.	LS70117		





Sr. No.	Item	Term function Technical data	Drawing No	Manufacture supplier	Place of install- ation
<b>HIGH VOLTAGE CUBICLE</b>					
1	12 F01	High voltage fuse (with holder) net1 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F50
2	12 F02	High voltage fuse (with holder) net1 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F51
3	12 F03	High voltage fuse (with holder) net1 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F52
4	12 F04	High voltage fuse (with holder) net2 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F53
5	12 F05	High voltage fuse (with holder) net2 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F54
6	12 F06	High voltage fuse (with holder) net2 Gr.00C 1000V/25A AC: qB	2038603 2138601	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F55
7	12 F10	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912,03760 of M/s Wohner	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F44
8	12 F11	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912,03760 of M/s Wohner	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F45
9	12 F12	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912,03760 of M/s Wohner	Siba/EFEN/ Ferraz/ETI/ Siemens/Bussmann/ Schneider/GE/L&T	S1F46
10	12 F13	Fuse 5 x 20mm (fuse clamp) net-1 control 1 amps	282-122(clamp)	Wago/Wickmann/ RS/ Ferraz/Phoenix /Weidmuller	-
11	12 F14	Fuse 5 x 20mm (fuse clamp) net-1 control 1 amps	282-122(clamp)	Wago/Wickmann/ RS/ Ferraz/Phoenix /Weidmuller	-
12	12 F15	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909,03760 of M/s Wohner	Siemens/ WOHNER- ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F47
13	12 F16	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909,03760 of M/s Wohner	Siemens/ WOHNER- ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F48
14	12 F17	Low voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909,03760 of M/s Wohner	Siemens/ WOHNER- ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F49
15	12 A1	Disconnecting and earthing device,8 pole,2 way, no-OFF on load,63A 750V AC (1000V insulation), 2NO+2NC with heavy handle and pad locking arrgt. In earth position, mounted in a stainless steel enclosure suitable for AC23 duty conforming to .IS:13947/IEC947	M137.0827407 of M/s Schaltbau or cat. No. 733425LB321 O6B of M/s L&T	Schaltbau L&T	S1A2
16	21 F01	Fuse fuse for voltage control 1A; 1.2kV	70 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F90

17	21 F02	Fuse fuse for voltage control 1A; 1.2kV	71 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F91
18	21 F03	Fuse fuse for voltage control 1A; 1.2kV	72 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F93
19	21 F04	Fuse fuse for voltage control 1A; 1.2kV	73 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F94
20	21 F05	Fuse fuse for voltage control 1A; 1.2kV	74 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F95
21	21 F06	Fuse fuse for voltage control 1A; 1.2kV	75 034 049/1 71 034 01	Siba/Wohner/ Ferraz/GE/Schneider/ Bussmann/L&T	S1F96
22	21 K01	Voltage phase control net1 3AC,750V, aux. Voltage 24-60V AC/DC	BD 9080	Dold/ Gavazzi/ABB	S1K03
23	21 K02	Voltage phase control net1 3AC,750V, aux. Voltage 24-60V AC/DC	BD 9080	Dold/ Gavazzi/ABB	S1K04
24	21 P01	item deleted	-	-	S1P2
25	21 P02	item deleted	-	-	S1P3
26	21 S01	item deleted	-	-	S1S13 (RSW-V1)
27	21 S02	item deleted	-	-	S1S143 (RSW-V2)
28	28 K01	Drop out delay time relay ARS time tron, UC 24...240V anti skld	2430 120 01	GE/ABB/SchiElcher	S1K5
29	29 F01	Low voltage fuse (with holder) switch cabinet Gr.00 25A	03912,03760 of M/s Wohner	Siemens/ WOHNER- ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F42
30	30 F02	Low voltage fuse (with holder) switch cabinet Gr.00 25A	03912,03760 of N/s Wohner	Siemens/ WOHNER- ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F43
31	31 F03	Fuse 5 x 20mm (fuse clamp at the X1.2) anti skid device T6, 3A	282-128/281-418(clamp)	Wago/Wickmann/ RS/ Ferraz/Phoenix /Weidmuller	S1F63
32	32 F04	Fuse 5 x 20mm (fuse clamp at the X1.2) anti skid device T6, 3A	282-128/281-418(clamp)	Wago/Wickmann/ RS/ Ferraz/Phoenix /Weidmuller	S1F65
33	32 K01	Contactor LS 45K4.00 DC 110V net1,aux.contact HS8K11(2nos.) aux.contact HS7K10(1nos.) AC3; 750V RC Unit	-	-	AEG or equivalent of Siemens
			AF 50-40-00 DC 1:0V RC5 CA5-22E	-	ABB or equivalent of Siemens/L&T/ Schneider
34	32 K02	Contactor LS 45K4.00 DC 110V net1,aux.contact HS8K11(2nos.) aux.contact HS7K10(1nos.) AC3; 750V RC Unit	-	-	AEG or equivalent of Siemens
			AF 50-40-00 DC 110V RC5 CA5-22E	-	ABB or equivalent of Siemens/L&T/ Schneider

*Sukhvi*

35	32 S01	Rotary switch with marking "I-0-II" net1-off-net2 (change over switch with 0-position 3- pole)	3SB3 000-0DA11 3SB3 901-0AW 3SB3 400-0A	Siemens L&T (SALZER) TEKNIC/ GE/KAYCEE	S1S02 (RSW-1)	
36	33 Q1	Motor protective relay water pump MBS 25, 1-1.6 A with aux.. Contact HS9:11 and terminal block db	910-201-205 910-292-130 910-293-209	AEG	S1F21	
				L&T/Group schneider/ABB		
			3RV1021 1AA10 +3RV 1901 1E	SIEMENS		
37	32 S07	Toggle switch 0-1 power supply on-off with socket and 2 NC	3SB3 000-2KA11 3SB3 901-0AC 3SB3 400-0D, 61006-S6-B19-400-FH-BB-OFF-ON	Siemens L&T (SALZER) TEKNIC SALZER	S1S01	
38	32 S08	Rotary switch 3-pole, 2-way with OFF		Siemens SALZER Kaycee		
39	93 A1	Item deleted			S1A6	
40	93 F01	Fuse 5 x 20mm (fuse clamp at the X1.2) insulation control TZA	282-128/281-413(clamp)	Wago/Wickmann/ RS/Ferraz/Phoenix/ Weidmuller	S1F58	
41	93 F02	Fuse 5 x 20mm (fuse clamp at the X1.2) insulation control TZA	282-128/281-413(clamp)	Wago/Wickmann/ RS/Ferraz/Phoenix/ Weidmuller	S1F59	
42	X1	Terminal block for High voltage Box			S1X1.1	
43	33 K06	Auxiliary contactor SH5.31, DC110V with diode water pump 110V DC	SH5.31,DC110V	AEG	S1K24	
			TKC631-Z,110VDC	GJH1213061R6312 3RH1131-BF40 3RT1916-1DG00		ABB Siemens/L&T/ Schneider
				AEG		
44	33 K07	Auxiliary contactor SH5.31, DC110V with diode water pump 110V DC	SH5.31,DC110V	AEG	S1K25	
			TKC631-Z,110VDC	GJH1213061R6312 3RH1131-BF40 3RT1916-1DG00		ABB Siemens/L&T/ Schneider
<b>REGULATED BATTERY CHARGER CUBICLE</b>						
45	X3	Terminal block X3	Drawing no. LS70105	Wago/Phoenix/ Weidmuller	S1X3	
<b>ON-BOARD LV CUBICLE</b>						
46		RCBO suitable for 10 amps , 30 mAmps		Siemens MDS/Legrand		
47		Rotary switch panel for Non-AC coaches	CC72399	RDSO/RCF approved sources		
48		Rotary Switch for Mobile charging socket		Siemens SALZER Kaycee		
49		Rotary Switch for feeder changeover 16 Amps 6 way with off		Siemens SALZER Kaycee		
<b>MISCELLANEOUS</b>						
50		PVC alleys	L&T/AKG			
51		Halogen free electron beam irradiated cables of various sizes	RDSO specification no. ELRS/SPEC/ELC/0019, Rev-2	RDSO/RCF approved sources		
52		Multiple accessories like locks, hinges, handles etc.	Dirac/Hafele/equivalent imported make			
53		Computer Generated Ferrules	Tyco/Phoenix/Penduit			
54		Cable Jackets	PMA Jack,Fedral Mogul, Werner Hahm	PMA/ Fedral Mogul/ Werner Hahm		
		Note: 1. Inspecting agency will check all the components above and maintain record for future reference. No deviation in above will be acceptable. 2. Calibration certificate of measuring instruments i.e voltmeter,ammeter to be submitted during inspection. 3. Coloured heat shrinkable sleeves shall be provided as per phase for easy identification.				

*Suh*

## TERMINAL BLOCK IN HV PANEL

S1 X1	1	283-901	TRANSFORMER INPUT
	2	283-901	
	3	283-901	
	4	283-901	
	5		
	6		
	7		
	8		
	9		
	10	284-681	TRANSFORMER OUTPUT 415V
	11	284-681	TRANSFORMER OUTPUT 415V
	12	284-681	TRANSFORMER OUTPUT 415V
	13	284-681	TRANSFORMER OUTPUT 415V
	14	284-681	
	15	284-681	TRANSFORMER OUTPUT 190 V
	16	284-681	TRANSFORMER OUTPUT 190 V
	17	284-681	TRANSFORMER OUTPUT 190 V
	18	284-681	TRANSFORMER OUTPUT 190 V
	19	284-681	
	20	284-681	BATTERY CHARGER INPUT
	21	284-681	BATTERY CHARGER INPUT
	22	284-681	BATTERY CHARGER INPUT
	23	284-681	
	24	284-681	
	25	284-681	MOBILE CHARGING
	26	284-681	MOBILE CHARGING
	27	284-681	MOBILE CHARGING
	28		
	29		
	30	280-833	DC +VE
	31	280-833	DC +VE
	32	280-833	DC -VE
	33	280-833	DC -VE
	34	280-833	pump control
	35	280-833	pump control
	36		
	37		
	38		
	39		
	40		
	41	280-833	anti skid
	42	280-833	anti skid
	43	280-833	anti skid
	44	280-833	anti skid
	45	280-833	anti skid
	46	280-833	anti skid
	47	280-833	anti skid
	48	280-833	anti skid
	49	280-833	anti skid
	50	280-833	anti skid
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	52	280-833	anti skid
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	54	280-833	anti skid
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	56	280-833	anti skid
	57	280-833	anti skid
	58	280-833	anti skid
	59	280-833	anti skid
	60	280-833	anti skid
	61	280-833	anti skid

	62	280-833	anti skic
	63	280-833	anti skic
	298	280-833	PUMP
	299	280-833	PUMP
	300	280-833	PUMP
	301	PE	PUMP
	302	280-833	PUMP
	303	280-833	PUMP
	304	280-833	PUMP
	305	PE	PUMP

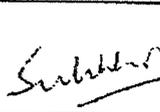
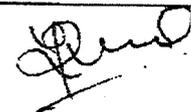


*Suber*

## Amendment-1 to specification no. EDTS-355, Rev-01 for Set of Panels for LHB EOG Non-AC coaches

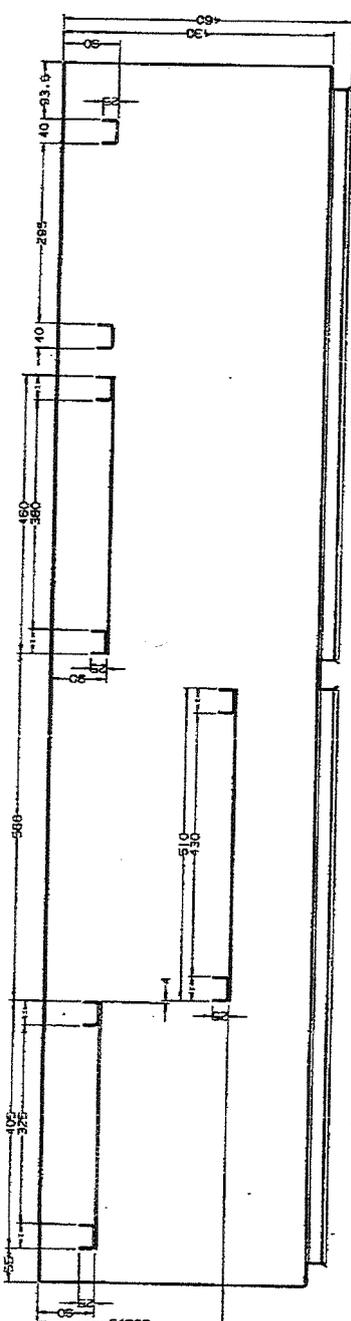
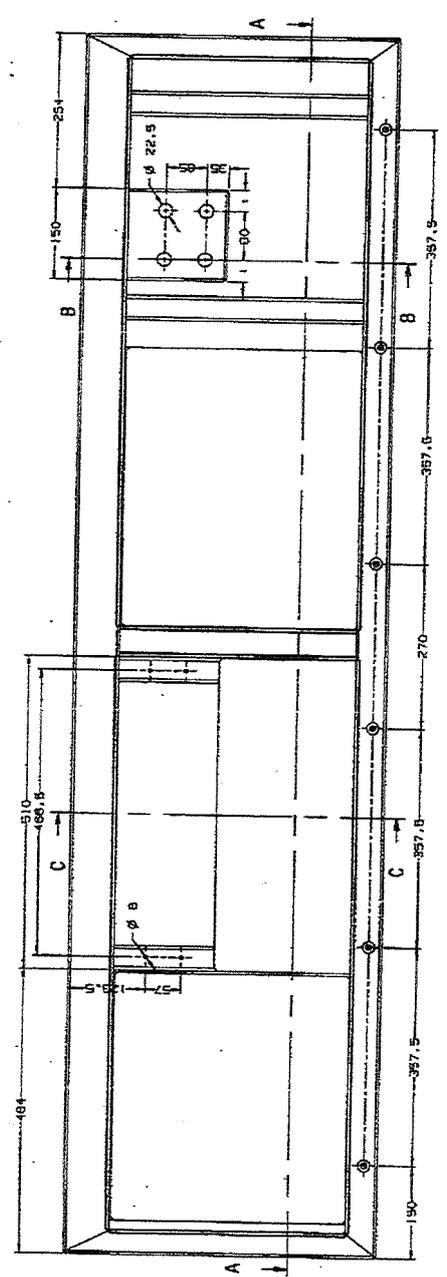
Sr. No.	Clause No.	Existing	Revised
1	4.24.3	The voltmeter and necessary rotary switches as indicated in the drawing shall be mounted on a plate welded or screwed to the top frame as indicated in the drawing	Rotary switches as indicated in the drawing shall be mounted on a plate welded or screwed to the top frame as indicated in the drawing
2	4.27 (new clause added)	---	Regulated Battery Charger (excluding top openings) and HV Panel shall be IP65 protected as per IS:13947 (latest edition). Suitable gaskets shall be provided on the lower openings.
3	5.4 (Sr.No.11) (test added)	---	Test for verification of degree of protection as per IS:13947 (latest edition) (Applicable for type test only)
4	8.0 (Sr.No.1)	LS71103 (HV Cubicle)	LS71103 Alt. 'a' (3 sheets) (HV Cubicle)
5	8.0 (Sr.No.2)	LS71104 (Regulated battery Charger Cubicle)	LS71104 Alt. 'a' (3 sheets) (Regulated battery Charger Cubicle)
6	Annexure-A (BOM) Sr.No.48	Rotary Switch for Mobile charging Socket	Rotary Switch for Mobile charging Socket 10A, 4 Pole ON/OFF
7	Annexure-A (BOM) Sr.No.49	Rotary Switch for Feeder Changeover 16A, 6 way with OFF	Rotary Switch for Feeder Changeover 16A, 2 way with OFF

- RCBO shall be shifted to the HV Panel and wiring shall be modified accordingly. ON/OFF Rotary Switch for Mobile charging Socket shall be mounted in the space released by RCBO (Ref. drawing no. CC72082 Alt. 'a').

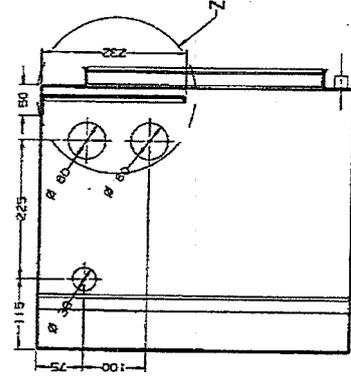
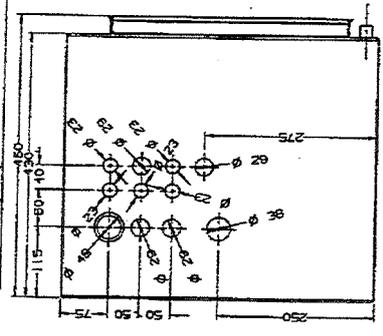
EDTS-355	01	1	23.2.12				1 of 1
Spec. No.	Rev	Am	Date	SSE/CAD	SEE/D&D	Dy.CEE/D&D	Page



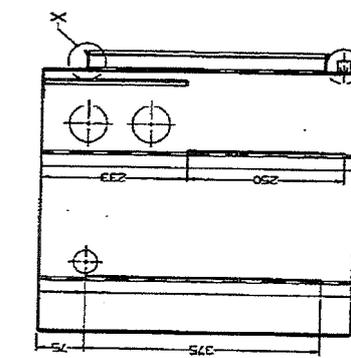




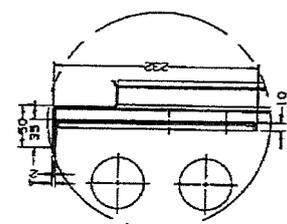
SECTION A-A



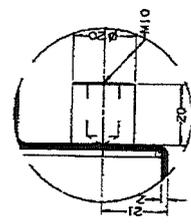
SECTION B-B



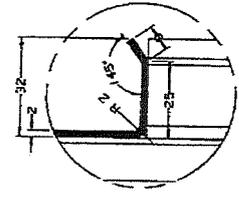
SECTION C-C



DETAIL AT - Z



DETAIL AT - Y



DETAIL AT - X

NOTE: 2. THE CUBICLE SHALL BE IP-65 PROTECTED,  
 ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.  
 FOR UNTOLERANCED DIMENSIONS REFER H0200008

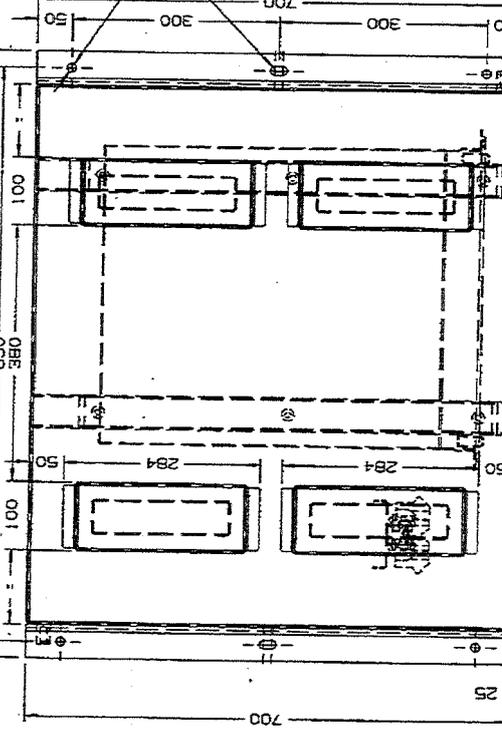
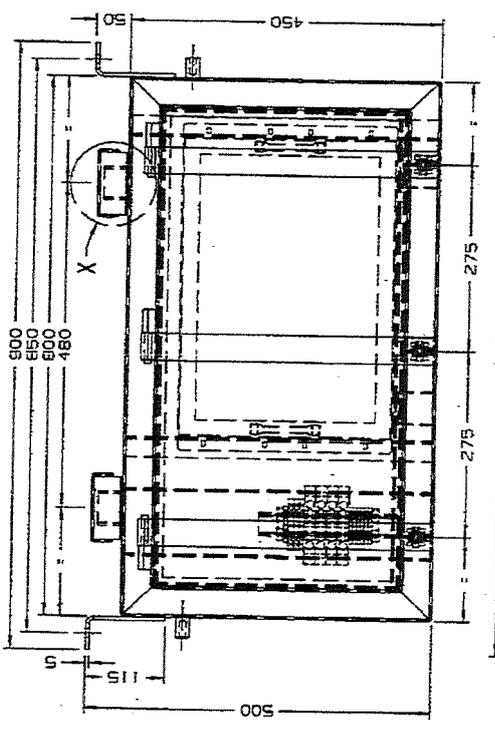
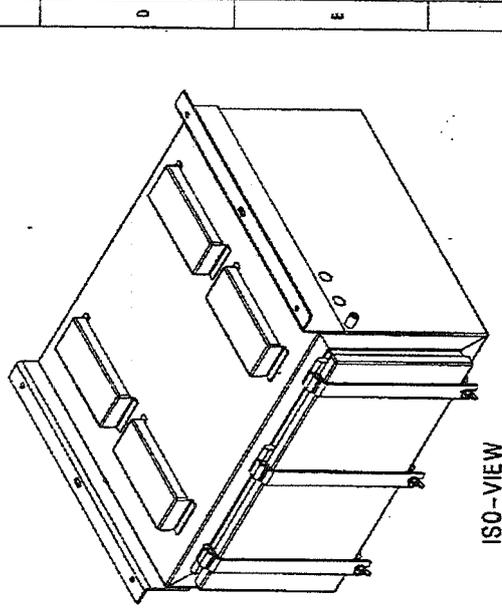
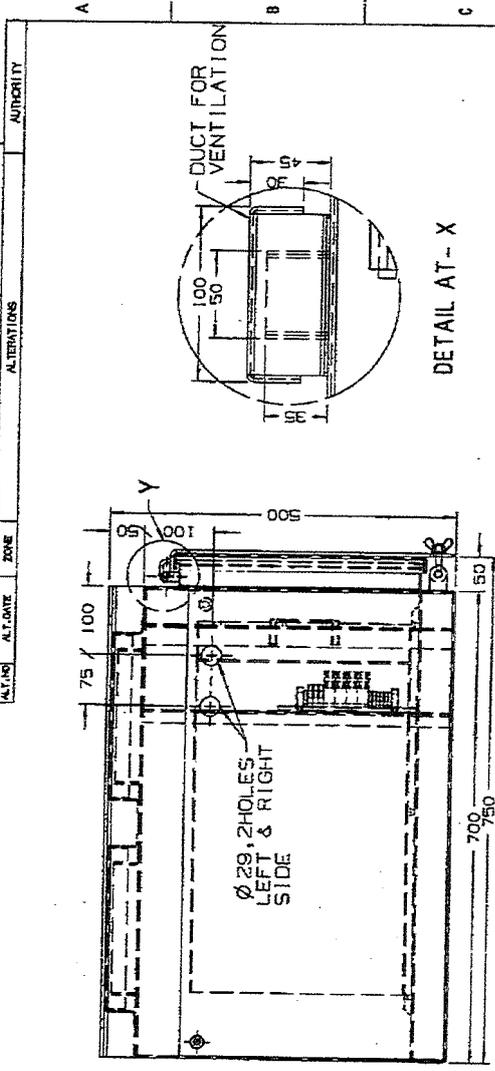
NO. 1	DATE	BY	REVISION
1	22/02/2012	ALL	1. VOLT METERS FOR FEEDER-1 & 2 DELETED.
2	22/02/2012	ALL	2. NOTES 2 AMENDED.

WELD SYMBOL	TYPE	REGISTRATION & DURATION	WORKSHEET NO.	DATE	BY	CHK	APP
NIL	GROUP ELECTRICAL		LS71103	ALT	NIL		
FILE NO.	DATE	BY	CHK	APP	DATE	BY	CHK
NIL	22/02/2012	ALL					
PL NO.	NIL	PL NO.	NIL	PL NO.	NIL	PL NO.	NIL
DRG. NO.	LS71103	DRG. NO.	LS71103	DRG. NO.	LS71103	DRG. NO.	LS71103

TENTATIVE

DETAIL DRGS STARTING WITH "L1" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.

DATE OF FIRST ISSUE 29/02/2012

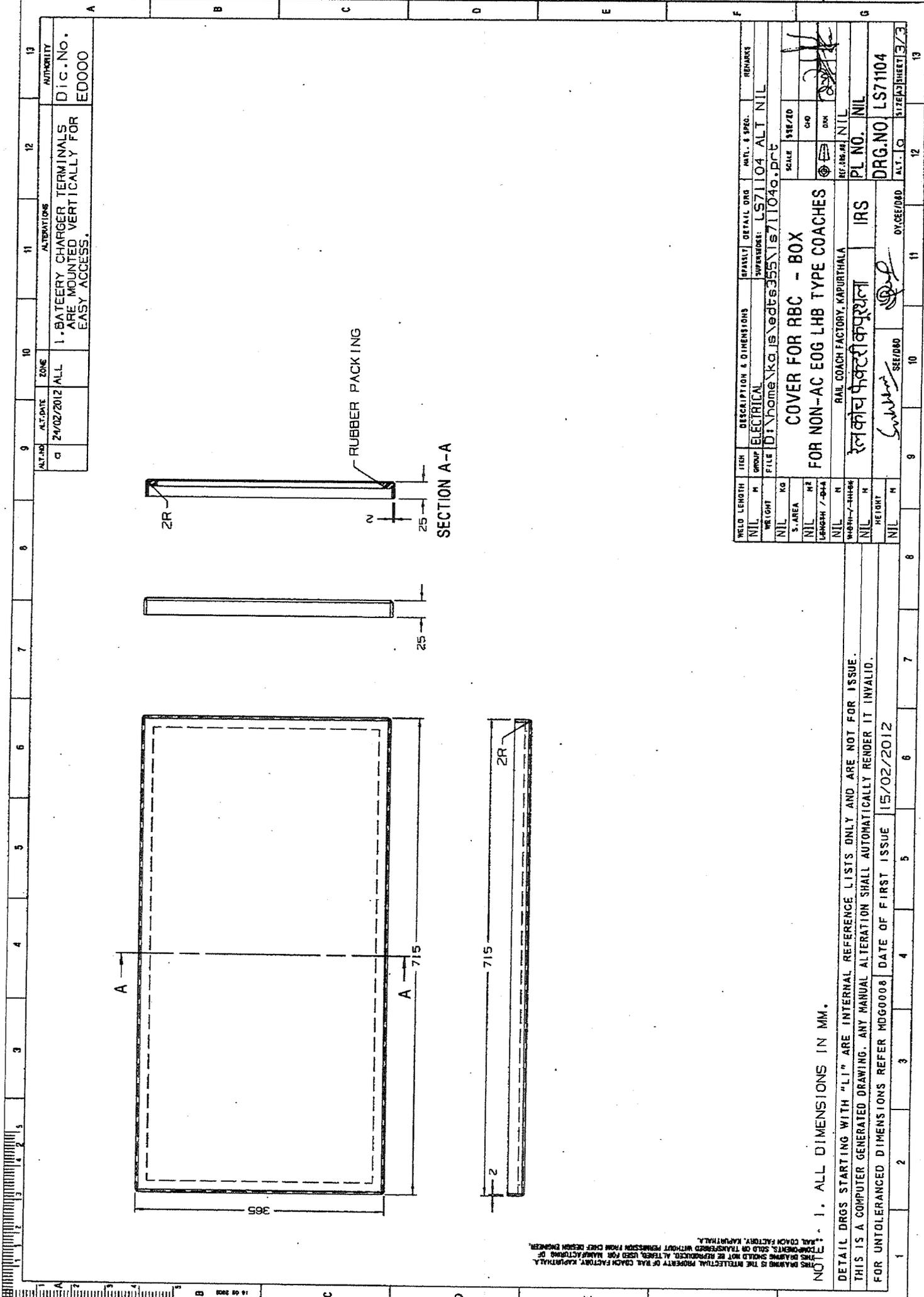


WELD LENGTH		ITEM		DESCRIPTION & DIMENSIONS		DRAUGHTSMAN		DATE		REMARKS	
NIL	N	GROUP	FILE	ELECTRICAL		SUPERVISOR: LS71104		ALT: NIL		REMARKS	
NIL	N	NO	NO							SCALE: 1:1	
NIL	N	S. AREA	M <sup>2</sup>							Dwg. No. 123	
NIL	N	LENGTH	M							PL. NO. NIL	
NIL	N	WIDTH	M							DRG. NO. LS71104	
NIL	N	HEIGHT	M							ALT. 1:1	
NIL	N	NO	NO							SIZE: A3 SHEET: 1/3	

TENTATIVE

NOTE:- 1. ALL DIMENSIONS IN MM.  
 2. DETAIL DRS STARTING WITH "L1" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.  
 3. THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.  
 4. FOR UNTOLERANGED DIMENSIONS REFER MDG0008 DATE OF FIRST ISSUE 15/02/2012

1	2	3	4	5	6	7	8	9	10	11	12	13
ALTERNATIONS												
AUTHORITY												
SECTION A-A												
SECTION B-B												
<p>WELD LENGTH: NIL</p> <p>ITEM: H</p> <p>GROUP: ELECTRICAL</p> <p>FILE: D:\home\kga\sk\ed\355\1571104.dwg</p> <p>WEIGHT: NIL</p> <p>S.AREA: NIL</p> <p>W2: NIL</p> <p>W3: NIL</p> <p>W4: NIL</p> <p>W5: NIL</p> <p>W6: NIL</p> <p>W7: NIL</p> <p>W8: NIL</p> <p>W9: NIL</p> <p>W10: NIL</p> <p>W11: NIL</p> <p>W12: NIL</p> <p>W13: NIL</p> <p>W14: NIL</p> <p>W15: NIL</p> <p>W16: NIL</p> <p>W17: NIL</p> <p>W18: NIL</p> <p>W19: NIL</p> <p>W20: NIL</p> <p>W21: NIL</p> <p>W22: NIL</p> <p>W23: NIL</p> <p>W24: NIL</p> <p>W25: NIL</p> <p>W26: NIL</p> <p>W27: NIL</p> <p>W28: NIL</p> <p>W29: NIL</p> <p>W30: NIL</p> <p>W31: NIL</p> <p>W32: NIL</p> <p>W33: NIL</p> <p>W34: NIL</p> <p>W35: NIL</p> <p>W36: NIL</p> <p>W37: NIL</p> <p>W38: NIL</p> <p>W39: NIL</p> <p>W40: NIL</p> <p>W41: NIL</p> <p>W42: NIL</p> <p>W43: NIL</p> <p>W44: NIL</p> <p>W45: NIL</p> <p>W46: NIL</p> <p>W47: NIL</p> <p>W48: NIL</p> <p>W49: NIL</p> <p>W50: NIL</p> <p>W51: NIL</p> <p>W52: NIL</p> <p>W53: NIL</p> <p>W54: NIL</p> <p>W55: NIL</p> <p>W56: NIL</p> <p>W57: NIL</p> <p>W58: NIL</p> <p>W59: NIL</p> <p>W60: NIL</p> <p>W61: NIL</p> <p>W62: NIL</p> <p>W63: NIL</p> <p>W64: NIL</p> <p>W65: NIL</p> <p>W66: NIL</p> <p>W67: NIL</p> <p>W68: NIL</p> <p>W69: NIL</p> <p>W70: NIL</p> <p>W71: NIL</p> <p>W72: NIL</p> <p>W73: NIL</p> <p>W74: NIL</p> <p>W75: NIL</p> <p>W76: NIL</p> <p>W77: NIL</p> <p>W78: NIL</p> <p>W79: NIL</p> <p>W80: NIL</p> <p>W81: NIL</p> <p>W82: NIL</p> <p>W83: NIL</p> <p>W84: NIL</p> <p>W85: NIL</p> <p>W86: NIL</p> <p>W87: NIL</p> <p>W88: NIL</p> <p>W89: NIL</p> <p>W90: NIL</p> <p>W91: NIL</p> <p>W92: NIL</p> <p>W93: NIL</p> <p>W94: NIL</p> <p>W95: NIL</p> <p>W96: NIL</p> <p>W97: NIL</p> <p>W98: NIL</p> <p>W99: NIL</p> <p>W100: NIL</p>												
<p>DESCRIPTION &amp; DIMENSIONS: RBC-BOX DETAILS</p> <p>DETAIL DRG: LS71104</p> <p>UNIT. &amp; SPEC. ALT: NIL</p> <p>REMARKS: SUPPLIER: LS71104,prt</p> <p>SCALE: 1:1</p> <p>DATE: 15/02/2012</p> <p>DESIGNER: [Signature]</p> <p>CHECKER: [Signature]</p> <p>APPROVER: [Signature]</p> <p>PL NO.: NIL</p> <p>DRG. NO.: LS71104</p> <p>ALT. NO.: 0</p> <p>SIZE: A3</p> <p>SHEET: 1/3</p>												
<p>NOTE: - 1. ALL DIMENSIONS IN MM.</p> <p>DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.</p> <p>THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID.</p> <p>FOR UNTOLERANCED DIMENSIONS REFER MD00006 DATE OF FIRST ISSUE 15/02/2012</p>												



SECTION A-A

ITEM	DESCRIPTION & DIMENSIONS	QUANTITY	DETAIL DRG	M.T. & S.P.R.	REMARKS
NIL	ELECTRICAL		LS71104	ALT	NIL
FILE	D:\home\kaj\edts\355\ls71104.dwg				
WELD LENGTH					
WEIGHT					
S. AREA					
LENGTH / DIA					
NIL					
HEIGHT					
NIL					
PL NO.					
DRG. NO.	LS71104				
ALT. / Q					
SIZE / SHEET	E / 3				

COVER FOR RBC - BOX  
FOR NON-AC EOG LHB TYPE COACHES

RAIL COACH FACTORY, KAPURTHALA

रजिस्ट्रार फ़ैक्टरी कार्यालय

Subhanshu

NOTE: 1. ALL DIMENSIONS IN MM.

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE. THIS IS A COMPUTER GENERATED DRAWING. ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER IT INVALID. FOR UNTOLERANCED DIMENSIONS REFER MDG0008 DATE OF FIRST ISSUE 15/02/2012

THIS DRAWING IS THE INTELLECTUAL PROPERTY OF RAIL COACH FACTORY, KAPURTHALA. COMPONENTS SOLD OR TRANSFERRED WITHOUT PERMISSION FROM CHIEF DESIGN ENGINEER, RAIL COACH FACTORY, KAPURTHALA.

1	2	3	4	5	6	7	8	9	10	11	12	13
ALT. NO. 24/02/2012 ZONE ALL ALTERATIONS 1. BATTERY CHARGER TERMINALS ARE MOUNTED VERTICALLY FOR EASY ACCESS.										AUTHORITY D.C. No. E0000		

## Amendment No. 2

This Amendment is issued to Spec NO.- EDTS 355 Rev. 1, Am-1 for specification for set of panels for 1300 EOG Non AC Coaches to change the control supply of feeder contactors 51K01 and 51K02 from 110V AC to 110V AC as per Drg. No. L570117 Alt. 'C'

The following modifications shall be carried out: -

**1. HV Panel**

2 nos. 100 VA, 750/110 V transformers (H class insulation, suitable for rolling stock application) with 1 A fuse in primary side as well as in secondary side shall be provided in the under slung HV Panel on HV-750 V side of the cubicle (Drg. No. L571103 Alt. 'A'). The Switch Gear provided i.e. HV fuses, feeder contactors and MVR's may be suitably relocated to accommodate these step down transformers.

**2. LV on board Rotary Switch Panel**

As per Drg. No. L570117 Alt. 'C' one additional ON-OFF Rotary Switch shall be provided in the on board LV Panel and shall be housed in fuse and terminal panel to Drg. No. CC72082 Alt. 'a'

**3. Additional Material Required:**

S.N	Item Description	Specification	Manufacturer/Supplier	Qty
1.0	Step down 100 VA, 750/110V transformers	H class insulation suitable for rolling stock application	M/s. Bhasin Packard, Chandigarh M/s. Vimal Transformers, Moradabad M/s. Pantronics, Mumbai M/s. NACEI, Ambala M/s. Ranyaa Electro Gear Private Limited, Chennai	2
2.0	HV fuses with fuse base. 1A, 1.2 KV AC	70034049/1 7103401 of M/s. Siba or equivalent	M/s. Siba/ Wohner/ Ferraz / GE/ Schneider / Bussmann / L&I	4
3.0	LV fuses with fuse base. 1A, 250 V AC			4
4.0	Cam Operated ON OFF Rotary Switch Toggle switch. 0.1 power supply ON OFF, 2 pole	CAT No. 61198 S6 of M/s. Salzer or equivalent	SALZER, Siemens, ILKNIC	1

**Note:** Firms shall get layout/Drawing approved for location of the additional items before supply of the set of panels.

EDTS-355	01	2	10.06.2014	SSE/CAD	AEE/D	DY.CEE/D&D	1 of 1
Spec. No.	Rev.	Am.	Date				Page

**APPROVED**

Drg. No. EL/7.1103/SBC Date 15.10.2014

For Director General (S/P) 14  
GDSO No. 226011  
M.S.

R.C.F.

2

Tele / Fax : 91-0522- 2465738/2465717

Telegram : 'RAILMANAK', Lucknow

Email [dsesystem@gmail.com](mailto:dsesystem@gmail.com)



भारत सरकार रेल मंत्रालय  
अनुसंधान अभिकल्प और मानक संगठन

लखनऊ - २२६०११

Government of India

Ministry of Railways

Research, Designs & Standards Organization,  
LUCKNOW - 226011

140328/1  
08-11-14

15<sup>th</sup> October 2014

No. EL/7.1.108/SBC

1. मेसर्स एस0एस0कं0 इंजीनियरिंग कं0 लिमिटेड, फॅक्टरी एरिया, पी.ओ. बॉक्स-8, कपूरथला-144 601
2. मेसर्स इन्स्ट्रुमेन्टेशन लि0, आलाबाद रोड, कोटा-324 005 (राजस्थान)
3. मेसर्स इण्टरनशनल स्वीचगीयर्स प्रा10 लि0 925-ए, इ0 एरिया, फेस.11, चंडीगढ़ -160 002
4. मेसर्स एबरोल इंजीनियरिंग कं0, प्रा10 लि0 पी.ओ. बॉक्स-2, एबरोल हाउस, इ0 एरिया, कपूरथला-144 601, पंजाब
5. मेसर्स अमित इन्जीनीयर्स, विलज जूटी कालन, जिला सालन, तह: नालागढ़, बंदी, हिमाचल प्रदेश-173205
6. मेसर्स ट्रिनीट्रान कंट्रोल सिस्टमस प्रा लि0 02 83 84, द्रनाग सिटी, इकोटेक III, ग्रेटर नोएडा, गाँवम बुध नगर, यू.पी.-201 308
7. मेसर्स एन.ई.सी. स्विचगीयर्स एंड कंट्रोलस, ई 254, इन्डस्ट्रियल एरिया, फेस 7, बी, मोहाली - 160 071

Sub: Amendment No.2 to RDSO specification No. EDTS-355, Rev.1 of set of panels of non AC LHB coaches.

Ref : RCF's letter no. ED-2009/RDSO dtd. 29.09.2014.

Amendment No.2 of specification No. EDTS-355, Rev.1 of set of panels of non AC LHB coaches has been issued by RDSO. The salient features of amendment no.2 are as follows:-

1. Introduction of 2 nos. 100VA, 750/110 V step down transformers with fuses of 1 Amp. in primary & secondary.
2. Cam operated ON/OFF rotary switch toggle switch.

Copy of the amendment along with revised drawings are enclosed for reference. All vendors are advised to implement the same & submit the compliance to the RDSO at the earliest.

This is for your information & record.

DA : As above

Copy to:-

1. Chief Electrical Engineer,  
Integral Coach Factory,  
Perumbur, Chennai- 600 038  
For kind information please.
- ✓ 2. Chief Electrical Engineer,  
Rail Coach Factory,  
Hussainpur, Kapurthala- 144 602  
For kind information please.
3. Chief Electrical Engineer,  
Rail Coach Factory,  
Lalganj, Raibareilly  
For kind information please.
4. सचिव विद्युत रेल बोर्ड, रेल मंत्रालय, नयी दिल्ली - 110 001  
Kind attn.: Sri Vinayak Garg (DEE/G) For kind information please.  
Secretary (Electrical)/G, Railway Board, Rail Bhawan, New Delhi-110001

*R.A. Jamali*  
(R.A. Jamali)

DSE(TL-AC System Design)  
For Director General/PS&EMU

*R.A. Jamali*  
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DSE(TL-AC System Design)  
For Director General/PS&EMU

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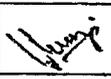
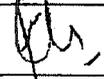
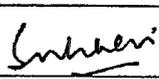
- B. RDSO vide letter no. EL/7.10.1/LHB/1 dated 12.10.2017 has issued specification no. RDSO/PE/SPEC/AC/0183-2015 (Rev-'0') for 4.5 KW underslung type constant voltage regulated battery charger for LHB coaches. The design of the battery charger is without the requirement of additional battery charger box, therefore the existing battery charger box to drawing no. LS71104 shall not be required. In view of above, the following amendment is issued:

Clause 4.1 of the specification amended as follows:

- 4.1 The set of panels comprises of the various cubicles consisting of power and control switchgears consisting of following:

i	H V Cubicle	LS71103	2000(L)x550(D)x525(H)
li	Low Voltage Panel including cable cover for top and bottom as indicated in the drawing	CC72081	500(W)x130(D)x1000(H) with mounting angle of 125 mm on top and bottom.

No positive tolerances are allowed. However, negative tolerances shall be governed by MDG0008

EDTS-355	01	3	15/01/2018				2 of 2
Spec. No.	Rev.	Am.	Date	SSE/NAC	SEE/D	DY.CEE/D&D	Page

**Amendment No-3 to specification for set of panels for LHB EOG Non-AC Coaches no. - EDTS-355,  
Rev-1, Am-2**

- A. This Amendment is issued to specification for set of panels for LHB EOG Non-AC Coaches to specification no. EDTS-355, Rev-1, Am-2, to incorporate the modifications required as per RDSO letter No. EL/7.1.108/SBC/Policy, dt.21/08/2017. for provision of RC filters in secondary windings of 9/15 KVA transformers to comply with HOG system requirements according to amendment -1 to Modification sheet RDSO/PE/MS/AC/0051-2011 (Rev-2) issued by RDSO in march2017.

As per the modification issued by RDSO , 2 nos. of RC filters shall be provided in High Voltage (HV) Panel i.e one RC filter will be provided between phase and neutral and other RC filter will be provided between phase and earth of each of the secondary windings i.e 415V and 190V windings of 9/15 KVA transformers, to improve voltage waveform.

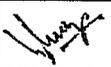
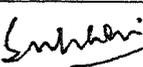
RDSO drawing no. RDSO/PE/SK/AC/0197-2016(Rev-0) for General Schematic diagram of Power and Control circuit of Non AC LHB EOG coaches with two numbers of RC Filters to make them HOG compliant enclosed as Annexure-E in the Am-1 of modification sheet Rev-2 shall be followed.

The following material shall be required for implementation of this amendment:

**1. Material Required:-**

S. No.	Item Description	Specification	Qty.	Remarks
1	RC filter	Each RC filter consists of 1ohm , 6/10W resistance connected in series with parallel connected 1.5 MFD 850/1000V range capacitors (EPCOS /VISHAY or equivalent make capacitor with prior approval of RDSO ) in each arm of star connected to be provided between phase and neutral and phase and earth of each secondary winding of 9/15 KVA transformer. The RC filter shall be of M/s Siemens / M/s Medha or any equivalent make. The mounting arrangement of RC filter shall be as per sheet 2 of 2 of RDSO drg. No. RDSO/PE/SK/AC/0188 2015 Rev.0.and RDSO drg. No. RDSO/PE/SK/AC/0197-2016,Rev-0.	4 nos.  (2 nos. 415V side and 2nos.190V side windings)	Item-12 of Cl. 5.1 of modification sheet no. RDSO/PE/MS/AC/0051-2011(Rev-2)

**Note:-Firms shall get drawings approved for location of the additional item before supply of the set of panels.**

EDTS-355	01	3	15/01/2018				1 of 2
Spec. No.	Rev.	Am.	Date	SSE/NAC	S&E/D	DY.CEE/D&D	Page

**Amendment No. - 4 to Specification No. EDTS-355, Rev. 01, Amendment - 1, 2 & 3**

This amendment is issued to specification no. EDTS-355, Rev.01, Amendment-1, 2 & 3 for Set of Panels for LHB EOG Non-AC coaches to shift RCBO from underslung HV Panel to Onboard LV Panel for ease of trouble shooting by users railway during the coach run accordingly "Fuse and Terminal Panel" to drawing no. CC72082, alt.'a' revised to CC72082, alt.'b'.

EDTS-355, Rev.01, Am- 1,2 & 3	4	30.07.2020				Page 1 of 1 pages
Spec. No.	Amendment No.	Date	SSE/CAD	SEE/D	DY.CEE/D&D	Page No.



**Amendment No.-5 to specification for "Set of panels for LHB EOG Non-AC Coaches without LV panel for LVPH coaches only": EDTS-355, Rev-1, Am-1, 2, 3 & 4**

This Amendment is issued to specification for set of panels for LHB EOG Non-AC Coaches to specification no. EDTS-355, Rev-1, AM-1, 2, 3 & 4 to incorporate the requirements/modifications required for LVPH coaches only. Coach Light control is being done through Rotary switches provided at End-wall and as a result LV panel become redundant, hence, LV panel is not used in LVPH coaches.

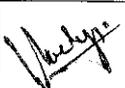
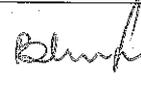
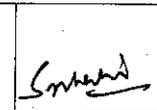
Further, for weight reduction of the coach and keeping in view, the Electrical load of LVPH coaches, specification of Electrical equipments has been updated. 9kVA transformer has been replaced with 3kVA transformer and 4.5kW Regulated Battery Charger cum Emergency Battery Charger has been replaced with 2.5kW underslung Battery charger for LVPH coaches.

As a result, Fuse rating of output side of 3kVA transformer shall be modified in line with actual load. Further, LVPH coaches are not equipped with Monoblock pump assembly, therefore, Pump controller with other associated accessories i.e. MPCBs, Contactors and Electrical Wiring shall also be removed from existing HV panel.

The following changes shall be incorporated in Bill of Material of specification:

**Existing:**

Sr. No.	Item	Term Function Technical Data	Drawing No.	Manufacturer supplier	Place of Installation
1	12 F01	High Voltage fuse (with holder) net1 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann /Schneider/GE/L&T	S1F50
2	12 F02	High Voltage fuse (with holder) net1 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F51
3	12 F03	High Voltage fuse (with holder) net1 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F52
4	12 F04	High Voltage fuse (with holder) net2 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F53
5	12 F05	High Voltage fuse (with holder) net2 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F54
6	12 F06	High Voltage fuse (with holder) net2 Gr.00C 1000V/25A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F55
7	12 F10	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912, 03760 of M/s Wohner	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F44

EDTS-355, Rev-1, AM-1, 2, 3 & 4	5	29/11/2021				1 of 4
Spec. No.	Am.	Date	SSE/CAD	SEE/D&D	DY.CEE/D&D	Page

4/1

**Amendment No. - 5**

8	12 F11	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912, 03760 of M/s Wohner		Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F45
9	12 F12	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/25A GL/GG	03912, 03760 of M/s Wohner		Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F46
12	12 F15	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909, 03760 of M/s Wohner		Siemens/WOHNER ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F47
13	12 F16	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909, 03760 of M/s Wohner		Siemens/WOHNER ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F48
14	12 F17	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	03909, 03760 of M/s Wohner		Siemens/WOHNER ITALWEBER/ Ferraz/Bussmann/ Schneider/GE/L&T	S1F49
36	33 Q1	Motor protective relay water pump MBS 25, 1-1.6 A with aux. Contact HS9.11 and terminal block db	910-201-205 910-292-130 910-293-209		AEG	S1F21
					L&T/Group Schneider/ ABB	
			3RV1021 1AA10 +3RV 1901 1E		SIEMENS	
43	33 K06	Auxiliary contactor SH5.31, DC110V with diode water pump 110VDC	SH5.31 DC110V		AEG	S1K24
			TKC631- Z, 110VDC	GJH12130 61R6312	ABB	
				3RH1131- BF40	Siemens/L&T/ Schneider	
				3RT1916- 1DG00		
44	33 K07	Auxiliary contactor SH5.31, DC110V with diode water pump 110VDC	SH5.31 DC110V		AEG	S1K25
			TKC631- Z, 110VDC	GJH12130 61R6312	ABB	
				3RH1131- BF40	Siemens/L&T/ Schneider	
				3RT1916- 1DG00		

EDTS-355, Rev-1, AM-1, 2, 3 & 4	5	29/11/2021				2 of 4
Spec. No.	Am.	Date	SSE/CAD	SEE/D&D	DY.CEE/D&D	Page

**Revised:**

Sr. No.	Item	Term Function Technical Data	Drawing No.	Manufacturer supplier	Place of Installation
1	12 F01	High Voltage fuse (with holder) net1 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann /Schneider/GE/L&T	S1F50
2	12 F02	High Voltage fuse (with holder) net1 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F51
3	12 F03	High Voltage fuse (with holder) net1 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F52
4	12 F04	High Voltage fuse (with holder) net2 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F53
5	12 F05	High Voltage fuse (with holder) net2 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F54
6	12 F06	High Voltage fuse (with holder) net2 Gr.00C 1000V/16A AC:gB	2038603 2138601	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F55
7	12 F10	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/10A GL/GG	03909, 03760 of M/s Wohner	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F44
8	12 F11	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/10A GL/GG	03909, 03760 of M/s Wohner	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F45
9	12 F12	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/10A GL/GG	03909, 03760 of M/s Wohner	Siba/EFEN/Ferraz/ETI /Siemens/Bussmann / Schneider/GE/L&T	S1F46
- Due to change in Transformer to 3kVA, 750/415 V, 3-Ø, instead of 9kVA, 750/415/190 V, 3-Ø, as such 3-Ø, 190 V circuit is not required, Item no. S1F47 to S1F49 (along with associated drawings) is not required in LVPH coaches.					
12	12 F15	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	<b>---DELETED---</b>		S1F47
13	12 F16	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	<b>---DELETED---</b>		S1F48
14	12 F17	Low Voltage fuse (with holder) transformer (sec.) Gr.00 500V/16A GL/GG	<b>---DELETED---</b>		S1F49

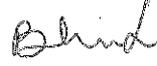
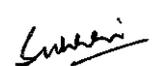
EDTS-355, Rev-1, AM-1, 2, 3 & 4	5	29/11/2021				3 of 4
Spec. No.	Am.	Date	SSE/CAD	SEE/D&D	DY.CEE/D&D	Page

**Amendment No. - 5**

- Pump Equipment is not provided in LVPH coaches. Hence, Pump Circuit switchgears i.e. MPCB, Auxiliary Contactors are not required in Panel for LVPH coaches.

36	33 Q1	Motor protective relay water pump MBS 25, 1-1.6 A with aux. Contact HS9.11 and terminal block db	---DELETED---	S1F21
43	33 K06	Auxiliary contactor SH5.31, DC110V with diode water pump 110VDC	---DELETED---	S1K24
44	33 K07	Auxiliary contactor SH5.31, DC110V with diode water pump 110VDC	---DELETED---	S1K25

**Note:** The associated wiring of Water Pump Controller circuit shall not be done in HV panel due to deletion of above mentioned switchgears of same circuit.

EDTS-355, Rev-1, AM-1, 2, 3 & 4	5	29/11/2021				4 of 4
Spec. No.	Am.	Date	SSE/CAD	SEE/D&D	DY.CEE/D&D	Page

**Amendment No. - 6 to specification for "Set of panels for LHB EOG Non-AC Coaches"**  
**EDTS-355, Rev-1, Am-1, 2, 3 & 4**

This Amendment is issued to specification for set of panels for LHB EOG Non-AC Coaches to specification no. EDTS-355, Rev-1, AM-1, 2, 3 & 4 (AM-5 is applicable for LVPH coaches only) to incorporate the requirements/modifications required for provision of 3-Ø, 190V double inlet centrifugal blower assembly in place of 3-Ø, 110V blower assembly in LHB Non-AC coaches and provision of Fire Protection measures in Switch board cabinets. Further, Material of Low Voltage Panel including cable cover for top and bottom is revised to SS304 grade S2 from existing CRCA sheet.

Changes are as under:

1. Following drawing nos. are revised:

- i. CC72081, alt 'nil'. shall be read as CC72081, alt 'a'
- ii. CC72082, alt 'b'. shall be read as CC72082, alt 'c'
- iii. CC72083, alt 'nil'. shall be read as CC72083, alt 'a'
- iv. CC72084, alt 'nil'. shall be read as CC72084, alt 'a'

2. **Clause no. 4.3** has been revised as under:

**Existing:**

The on-board cabinet shall conform to CRCA sheet of thickness 2 mm conforming to IS:513 (Latest Edition) as indicated in the drawing. The on board panel shall be powder coated to Siemens Grey shade no. 6102/08038 of M/s Nerolac Paints or 877 of M/s Berger paints, after giving surface treatment.

**Revised:**

The on-board cabinet shall be made of stainless steel SS304 grade S2 to IS:6911 (Latest Edition). Welded zones may be given necessary treatment after fabrication and shall not be painted.

3. Provision of MPCB with Auxiliary Contact 1NO+1NC, Thermal Release Range: 0.63-1A, Voltage Rating: 415VAC, Breaking Capacity: 50kA to Cat. No. MS116-1.0, HK1-11 of M/s ABB, Schneider, Siemens, Eaton, L&T or Approved make, for 3-Ø double inlet blower assembly (QPC: 02 nos.) has been made in "Fuse and Terminal Panel". Accordingly, drawing for Fuse and Terminal Panel is revised from CC72082, alt 'b' to CC72082, alt 'c'.

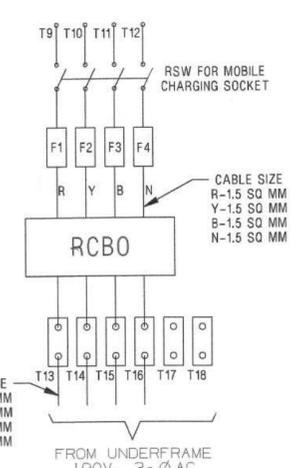
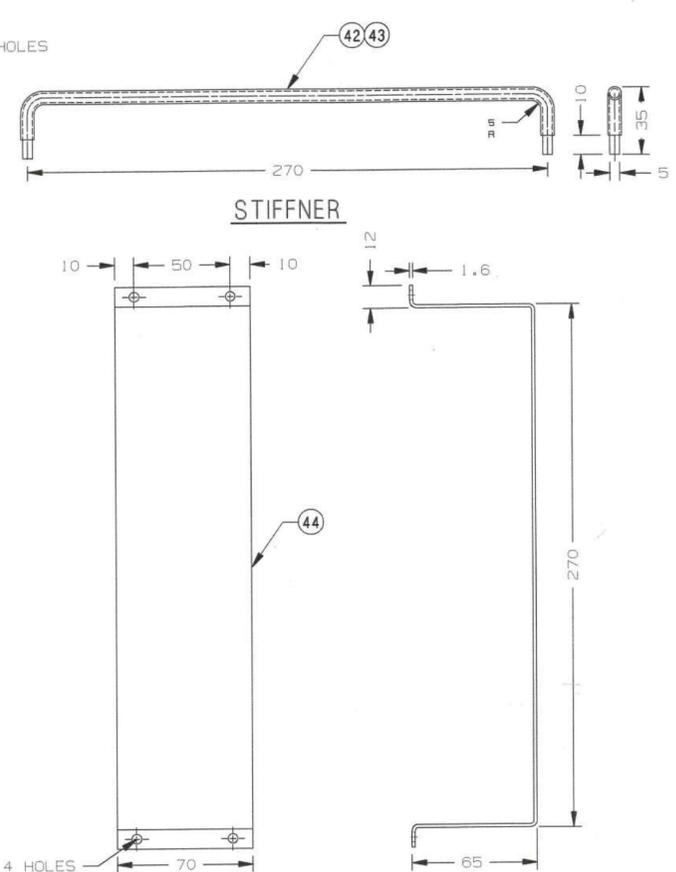
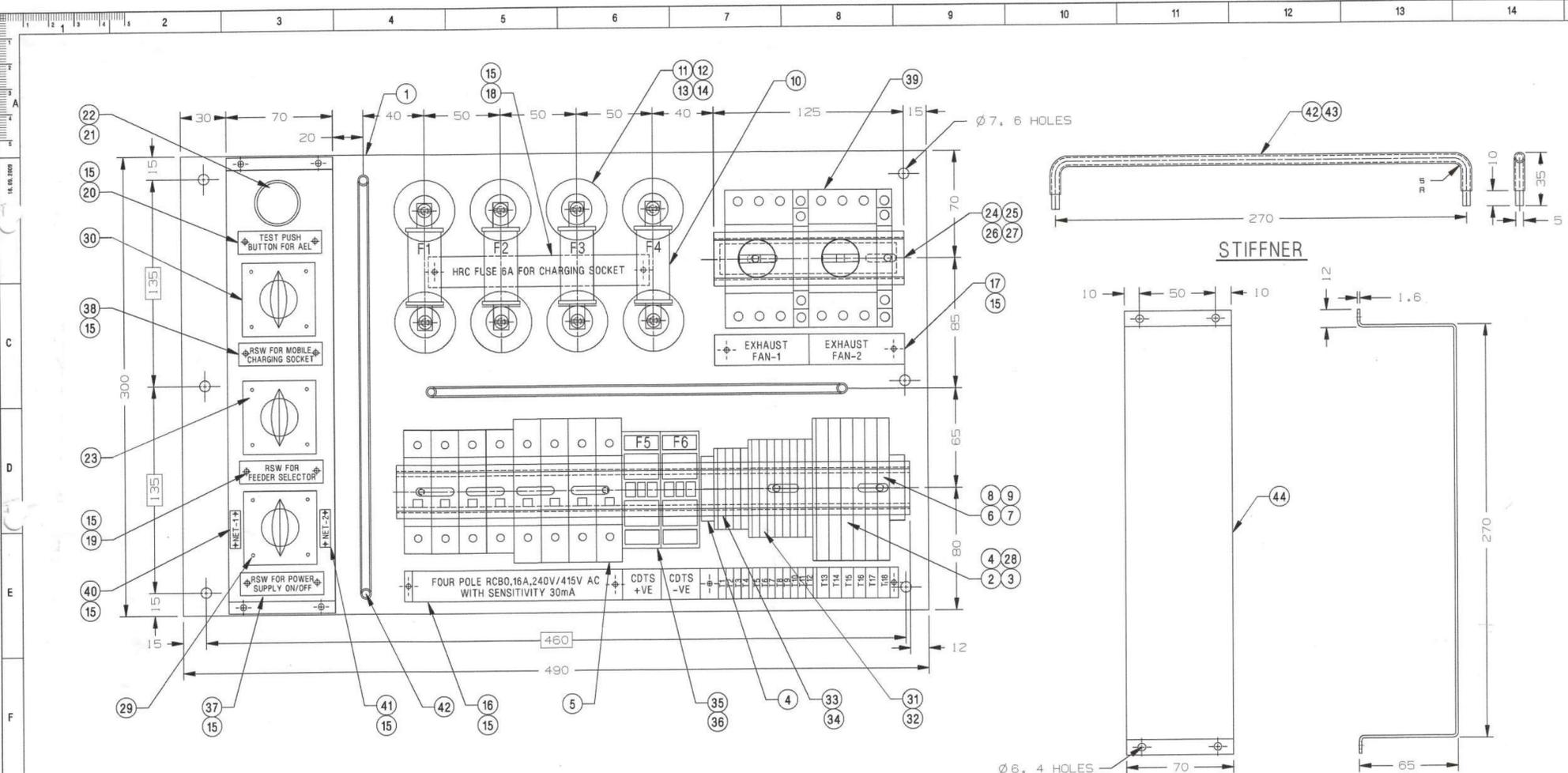
EDTS-355, Rev-1, AM-1, 2, 3 & 4	6	27/09/2022				1 of 2
<b>Spec. No.</b>	<b>Amdt.</b>	<b>Date</b>	<b>SSE/CAD</b>	<b>SEE/D&amp;D</b>	<b>DY.CEE/D&amp;D</b>	<b>Page</b>

**Amendment No. - 6**

4. Provision of Fire Protection measures in Set of Panels for LHB EOG Non-AC Coaches as per RDSO letter no. EL/7.1.108/SBC/Main dated 07.01.2022. (Ref.: B, S.No-3)

<b>Type Of Switch Board Cabinet</b>	<b>Provision of Aerosol based Fire Suppression System</b>
Set of Panels for LHB EOG Non-AC Coaches	<p>1 no. 8/10 gm may be provided in onboard panel and 1 no. 100 gm in underslung panel in line with technical parameters and approved makes as per RDSO spec. RDSO/PE/SPEC/AC/0184-2015 (Rev.1) and RDSO letter no. EL/7.1.108/MSSBC dated 17.09.2021.</p> <p>Drawing no. CC72081 &amp; LS71103 may be referred for demarcating fitment of Aerosol based Fire Suppression System.</p>

EDTS-355, Rev-1, AM-1, 2, 3 & 4	6	27/09/2022				2 of 2
<b>Spec. No.</b>	<b>Amdt.</b>	<b>Date</b>	<b>SSE/CAD</b>	<b>SEE/D&amp;D</b>	<b>DY.CEE/D&amp;D</b>	<b>Page</b>



T1	RSW POWER SUPPLY	T13	190V 3 Ø AC UNDERFRAME
T2	RSW POWER SUPPLY	T14	190V 3 Ø AC UNDERFRAME
T3	RSW FEEDER SELECTION	T15	190V 3 Ø AC UNDERFRAME
T4	RSW FEEDER SELECTION	T16	190V 3 Ø AC UNDERFRAME
T5	AEL (+VE)	T17	GROUND TERMINAL
T6	AEL (-VE)	T18	GROUND TERMINAL
T7	CDTS (+VE)		
T8	CDTS (-VE)		
T9	RSW MOBILE CHARGING		
T10	RSW MOBILE CHARGING		
T11	RSW MOBILE CHARGING		
T12	RSW MOBILE CHARGING		

ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
c	27/09/2022	ALL	1. OPC OF ITEM NO.7,8,9&15 UPDATED. 2. DESCRIPTION OF ITEM NO.6,13,14,16,17,18,19,20,24,37&38 UPDATED. 3. MATERIAL SPEC. FOR ITEM NO.1,7,8,9,13,14,25,26&27 UPDATED. 3. ITEM NO.39,40,41,42,43&44 ADDED & DRAWING UPDATED ACCORDINGLY.	CR NO. 2300220931

ITEM NO.	DESCRIPTION	QTY	UNIT	STANDARD	REMARKS
31	3-CONDUCTOR THROUGH TERMINAL BLOCK (T5,T6,T7,T8,T9,T10,T11,T12)	8	NIL	CAT NO. 280-681	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
30	ROTARY SWITCH 10A, 4 POLE, ON-OFF FOR MOBILE CHARGING SOCKET	1	NIL	S10-61004-B13-10YR	OF M/S
29	ROTARY SWITCH 6A, 2 POLE, ON-OFF FOR POWER SUPPLY	1	NIL	S6-61198-B13-10YR	OF M/S
28	3-CONDUCTOR GROUND(EARTH) TERMINAL BLOCK (T17 & T18)	2	NIL	CAT NO. 282-687	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
27	PLAIN WASHER 5.5	2	NIL	IS: 2016-67,T-3 TY-B,SS304-S2	NIL
26	SPRING WASHER M5	2	NIL	IS: 3063-94,TY-B 6506	NIL
25	CHEESE HEAD SCREW MSX16	2	NIL	IS: 1366-82,T-1 A2-70	NIL
24	DIN 35 RAIL FOR EXHAUST FAN MFCB, L=125MM	1	NIL	CAT NO. 210-162	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
23	ROTARY SWITCH 16A, 3 POLE 2-WAY WITH OFF FOR FEEDER SELECTION	1	NIL	S16-61153-B03-10YR	OF M/S
22	CONTACT MECHANISM WITH INO+INC	1	NIL	CAT NO.3581400-0A	OF M/S
21	PUSH BUTTON NORMAL ACTUATOR WITH PLASTIC FRONT RING & HOLDER COLOUR 'GREEN'	1	NIL	CAT NO.3581200-0AE01	OF M/S
20	LEGEND PLATE 1X15X55 (TEST PUSH BUTTON FOR AEL)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
19	LEGEND PLATE 1X15X55 (RSW FEEDER SELECTION)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
18	LEGEND PLATE 1X20X145 (HRC FUSE)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
17	LEGEND PLATE 1X20X125 (EXHAUST FAN-1, EXHAUST FAN-2)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
16	LEGEND PLATE 1X20X325 (FOUR POLE RCBO, CDTS +VE, CDTS -VE, T1 TO T18)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
15	SNAP HEAD RIVET, Ø 2X6	20	NIL	IS: 2807-64, T-2,F16-1	IS: 740 77,64430
14	PLAIN WASHER 5.5	8	NIL	IS: 2016-67,T-3, TY-B,SS304-S2	NIL
13	SPRING WASHER M5	8	NIL	IS: 3063-94,TY-B 6506	NIL
12	INSULATING SPACER	8	NIL	NOVAFLEX/ BINAME	OR ANY OTHER MFG APPROVED MAKE
11	CHEESE HEAD SCREW MSX20,GALVD.	8	NIL	IS: 1366-82, 4.8,TAB-1	NIL
10	HRC FUSE 6A (BOLTED CONNECTIONS)	4	NIL	IS: 13703-93 (PT-II)	3NW TIA OF M/S BIRLA GROUP APPROVED MAKE
9	PLAIN WASHER 5.5	4	NIL	IS: 2016-67,T-3, TY-B,SS304-S2	NIL
8	SPRING WASHER M5	4	NIL	IS: 3063-94,TY-B 6506	NIL
7	CHEESE HEAD SCREW MSX16	4	NIL	IS: 1366-82,T-1 A2-70	NIL
6	DIN 35 RAIL FOR RCBO & TERMINAL BLOCKS, L=340MM	1	NIL	CAT NO. 210-162	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
5	FOUR POLE RCBO, 16A, 240/415V AC WITH SENSITIVITY 30MA	1	NIL	CAT NO. 6033-95	OF M/S
4	SCREWLESS END STOP FOR DIN 35 RAIL	2	NIL	CAT NO. 249-117	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
3	END AND INTERMEDIATE PLATE	1	NIL	CAT NO. 282-308	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
2	3-CONDUCTOR THROUGH TERMINAL BLOCK (T13,T14,T15,T16)	4	NIL	CAT NO. 282-681	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
1	BASE PLATE FOR FUSE AND TERMINAL PANEL 3.25X490X300	1	NIL	IS: 6911(LATEST) 55304-S2	NIL

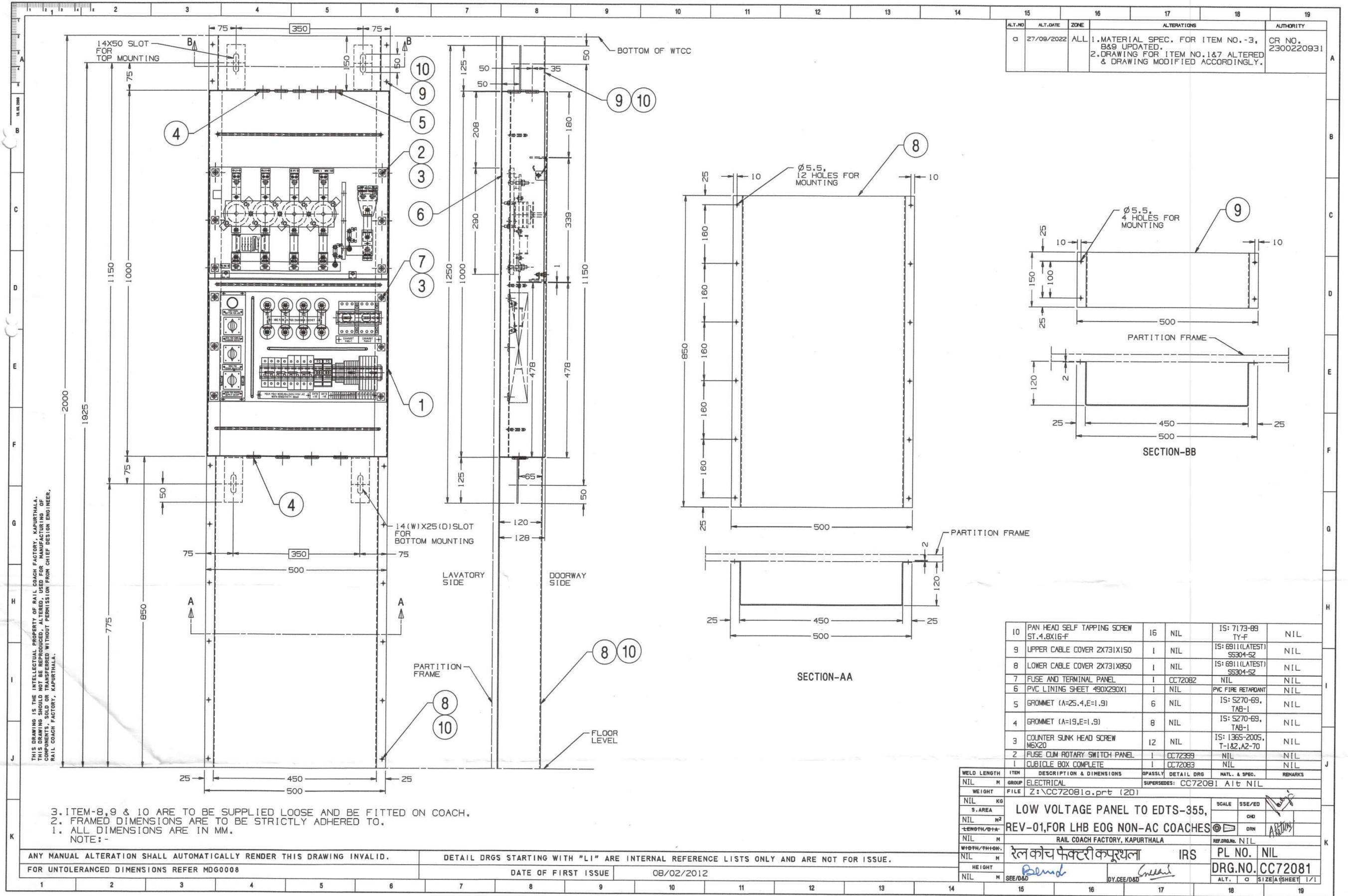
ITEM NO.	DESCRIPTION	QTY	UNIT	STANDARD	REMARKS
44	BRACKET FOR RSW, 1.6X70X413	1	NIL	IS: 513-94	NIL
43	HEAT SHRINKABLE SLEEVE, L=305MM	2	NIL	NIL	SEE NOTE-4
42	STIFFNER Ø 5, L=325MM	2	NIL	SS304-S2	NIL
41	LEGEND PLATE 1X7X25 (NET-2)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
40	LEGEND PLATE 1X7X25 (NET-1)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
39	MFCB(3POLE)FOR EXHAUST FAN-1&2, WITH AEL (+VE, -VE), RINGED-4. VOLTAGE INTERRUPTING, BEAK	2	NIL	MS116-1.0,HK1-11 OF M/S ABB	APPROVED MAKE
38	LEGEND PLATE 1X15X55 (RSW FOR MOBILE CHARGING SOCKET)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
37	LEGEND PLATE 1X15X55 (RSW FOR POWER SUPPLY ON-OFF)	1	NIL	IS: 737-74, 19000-H2	BRIGHT * ANODISED
36	HRC FUSE HOLDER	2	NIL	CAT NO. 32NSF	OF M/S
35	HRC FUSE 4A, BS-TYPE	2	NIL	CAT NO. 3NW NS4	OF M/S
34	END AND INTERMEDIATE PLATE	1	NIL	CAT NO. 280-308	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
33	2-CONDUCTOR THROUGH TERMINAL BLOCK (T1,T2,T3,T4)	4	NIL	CAT NO. 280-901	OF M/S WAGO OR EQUIVALENT APPROVED MAKE
32	END AND INTERMEDIATE PLATE	1	NIL	CAT NO. 280-324	OF M/S WAGO OR EQUIVALENT APPROVED MAKE

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	ELECTRICAL	SUPERSEDES: CC72082 ALT b			
NIL	FILE	Z:\CC72082c.prt (2D)				
NIL	KG	S.AREA				
NIL	M2	LENGTH/D*FA				
NIL	M	WIDTH/THICK.				
NIL	M	HEIGHT				
NIL	M					

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4. STIFFNER SHALL BE COVERED WITH HEAT SHRINKABLE SLEEVE OF 1.0MM (MIN.) THICKNESS.  
 3. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO.  
 2. LETTERS OF 3MM HEIGHT SHALL BE DEEP ETCHED AND NEATLY APPLIED WITH BLACK ENAMEL PAINT.  
 1. ALL DIMENSIONS IN MM.  
 NOTE:-

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID. DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
0	27/09/2022	ALL	1. MATERIAL SPEC. FOR ITEM NO.-3, B&G UPDATED. 2. DRAWING FOR ITEM NO.1&7 ALTERED & DRAWING MODIFIED ACCORDINGLY.	CR NO. 2300220931

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3. ITEM-8,9 & 10 ARE TO BE SUPPLIED LOOSE AND BE FITTED ON COACH.
  2. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO.
  1. ALL DIMENSIONS ARE IN MM.
- NOTE:-

ITEM	DESCRIPTION & DIMENSIONS	QTY	UNIT	STANDARD	REMARKS
10	PAN HEAD SELF TAPPING SCREW ST.4.8X16-F	16	NIL	IS: 7173-89 TY-F	NIL
9	UPPER CABLE COVER 2X731X150	1	NIL	IS: 6911 (LATEST) SS304-52	NIL
8	LOWER CABLE COVER 2X731X850	1	NIL	IS: 6911 (LATEST) SS304-52	NIL
7	FUSE AND TERMINAL PANEL	1	CC72082	NIL	NIL
6	PVC LINING SHEET 490X290X1	1	NIL	PVC FIRE RETARDANT	NIL
5	GROMMET (A=19,E=1.9)	6	NIL	IS: 5270-69, TAB-1	NIL
4	GROMMET (A=19,E=1.9)	8	NIL	IS: 5270-69, TAB-1	NIL
3	COUNTER SUNK HEAD SCREW M6X20	12	NIL	IS: 1365-2005, T-1&2, A2-70	NIL
2	FUSE CUM ROTARY SWITCH PANEL	1	CC72399	NIL	NIL
1	CUBICLE BOX COMPLETE	1	CC72083	NIL	NIL

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	UNIT	STANDARD	REMARKS
NIL	M	GROUP ELECTRICAL				
WEIGHT	FILE	Z:\CC72081a.prt (2D)				SUPERSEDES: CC72081 Alt NIL
NIL	KG					
S. AREA						
NIL	M <sup>2</sup>					
LENGTH/DIA						
NIL	M					
WIDTH/THICK.						
NIL	M					
HEIGHT						
NIL	M					

**LOW VOLTAGE PANEL TO EDTS-355, REV-01, FOR LHB EOG NON-AC COACHES**

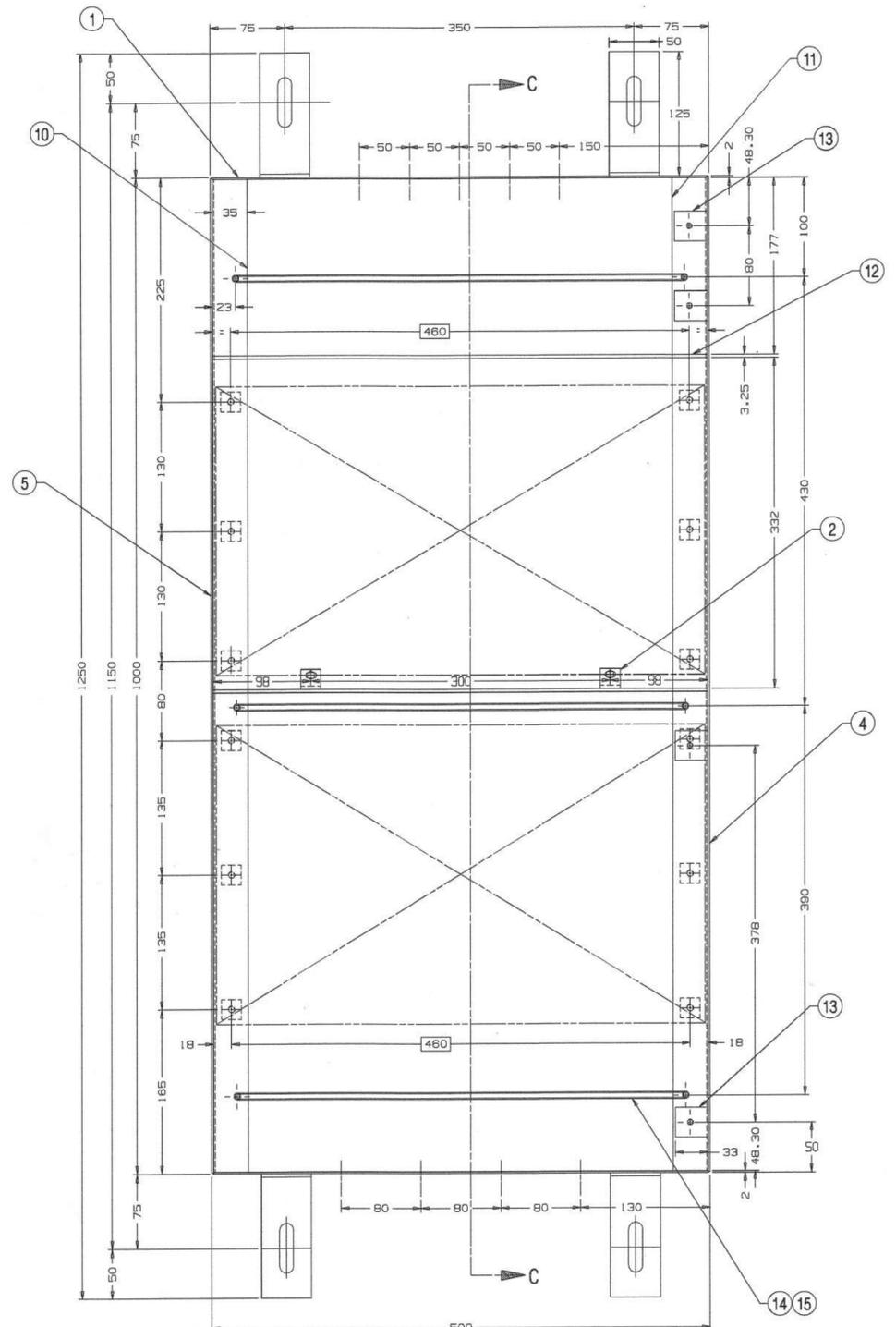
SCALE: SSE/ED  
CHD  
DRN  
REF. DRG. NIL

RAIL COACH FACTORY, KAPURTHALA

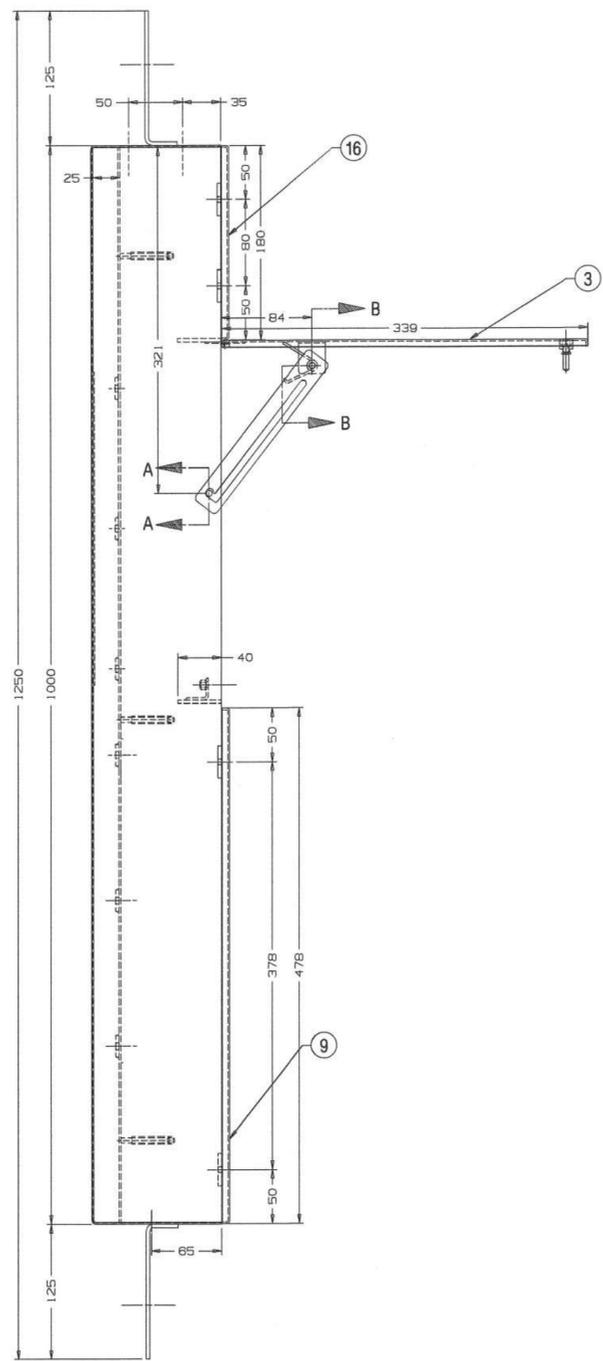
रैल कोच फैक्टरी कपूरथला | IRIS | PL NO. NIL  
DRG. NO. CC72081

SEE/D&D: [Signature] | BY: CEE/D&D: [Signature]

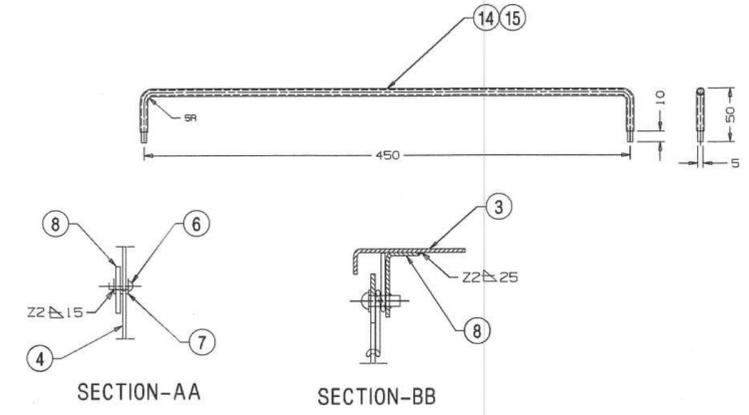
ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
0	27/09/2022	ALL	1. MATERIAL SPEC. FOR ITEM NO.-7,12,13, 14&15 UPDATED. 2. DRAWING FOR ITEM NO.1 TO 5, 8 TO 11 & 16 ALTERED. 3. NOTE-4 UPDATED AND DRAWING MODIFIED ACCORDINGLY.	CR NO. 2300220931



COVERS NOT SHOWN FOR CLARITY



SECTION-CC



SECTION-AA

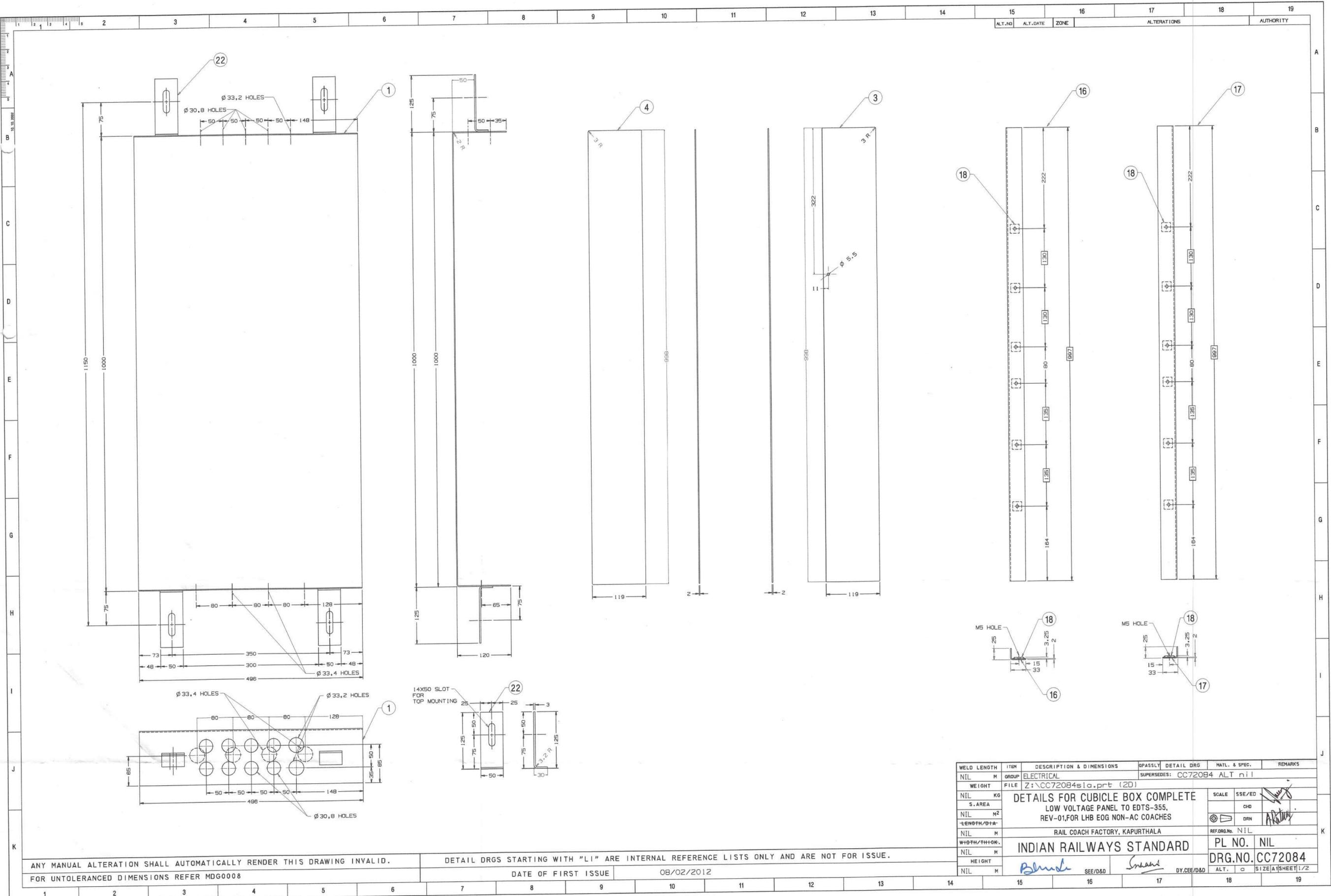
SECTION-BB

- 4. STIFFNER SHALL BE COVERED WITH HEAT SHRINKABLE SLEEVE OF 1.0MM (MIN.) THICKNESS OF RDSO/RCF APPROVED MAKE.
  - 3. ITEM-6 TO BE SUITABLY WELDED IN POSITION SO THAT ITEM-8 ROTATE FREELY.
  - 2. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO.
  - 1. ALL DIMENSIONS IN MM.
- NOTE: -

ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MATL. & SPEC.	REMARKS
16	UPPER COVER	1	CC72084	NIL	ITEM-21
15	HEAT SHRINKABLE SLEEVE, Ø5.5X516	1	NIL	NIL	SEE NOTE-4
14	STIFFENER Ø5X536	1	NIL	SS304-S2	NIL
13	SCREWING PIECE, 3.25X33X30	4	CC72084	NIL	ITEM-20
12	FLAT 3.25X40X496	2	NIL	IS:1891(LATEST), SS304-S2	NIL
11	MOUNTING ANGLE(R.H.S.)	1	CC72084	NIL	ITEM-17 & 18
10	MOUNTING ANGLE(L.H.S.)	1	CC72084	NIL	ITEM-16 & 18
9	LOWER COVER	1	CC72084	NIL	ITEM-15, 6&19
8	STOPPER ASSEMBLY	1	CC72084	NIL	ITEM-9 TO 13
7	PLAIN WASHER 5.5	3	NIL	IS:2016-87, T-3 TY-B, SS304-S2	NIL
6	SNAP HEAD RIVET Ø5X14, GALVD.	1	IS: 2998-82, TAB-145	IS: 1148-82, STEEL	NIL
5	SIDE COVER(L.H.S.)	1	CC72084	NIL	ITEM-4
4	SIDE COVER(R.H.S.)	1	CC72084	NIL	ITEM-3
3	MIDDLE COVER	1	CC72084	NIL	ITEM-5 TO 8
2	ANGLE	2	CC72084	NIL	ITEM-2&14
1	CHANNEL	1	CC72084	NIL	ITEM-1&22

WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QTY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	ELECTRICAL		SUPERSEDES: CC72083	ALT nil	
WEIGHT	GROUP	Z:\CC72083a.prt (20)				
NIL	KG	CUBICLE BOX COMPLETE FOR LOW VOLTAGE PANEL TO EDTS-355, REV-01,FOR LHB EOG NON-AC COACHES				
S.AREA	M2	INDIAN RAILWAYS STANDARD				
NIL	M2	RAIL COACH FACTORY, KAPURTHALA				
LENGTH/DIA	M	REF.DWG. NO. NIL				
NIL	M	PL NO. NIL				
WIDTH/THICK.	M	DRG.NO. CC72083				
NIL	M	SEE/D&D				
HEIGHT	M	DY.CEE/D&D				
NIL	M	ALT. 0 SIZE/A SHEET 1/1				

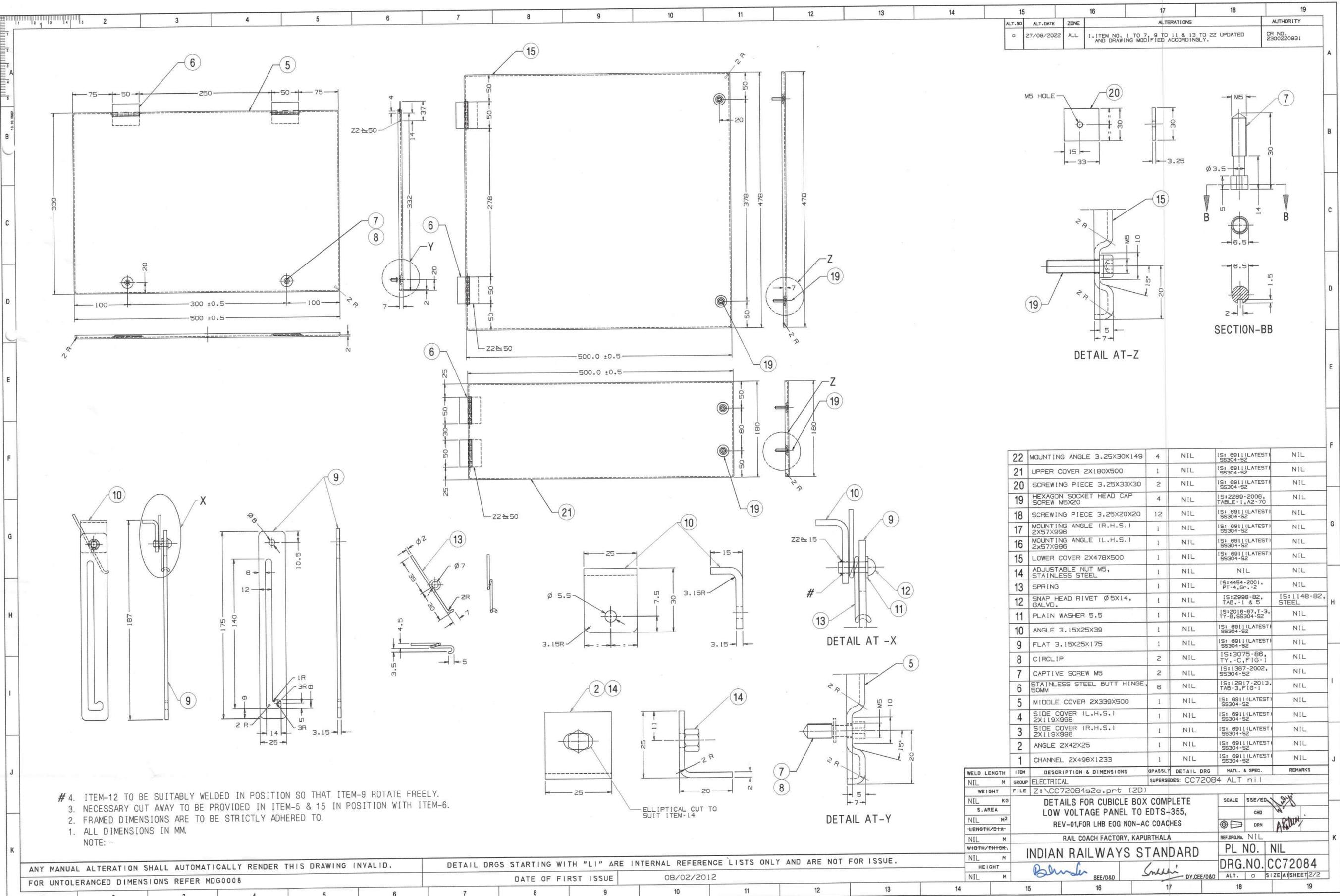
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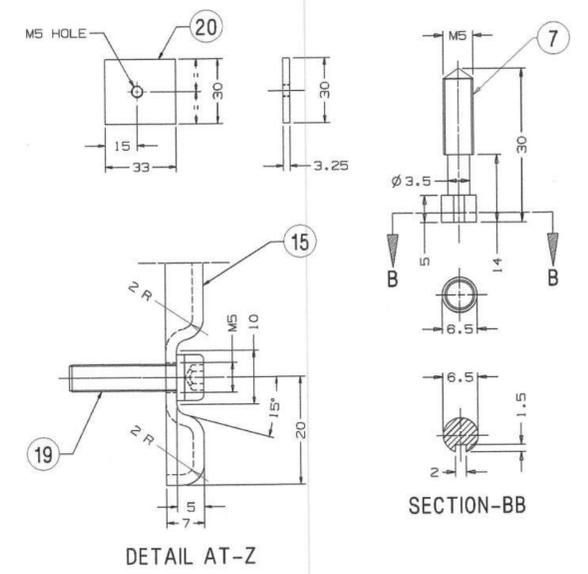
WELD LENGTH	ITEM	DESCRIPTION & DIMENSIONS	QPASSLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP ELECTRICAL				SUPERSEDES: CC72084 ALT nil
WEIGHT	FILE	Z:\CC72084sla.prt (2D)				
NIL	KG	DETAILS FOR CUBICLE BOX COMPLETE			SCALE	SSE/ED
S.AREA	M <sup>2</sup>	LOW VOLTAGE PANEL TO EDTS-355.			CHD	
LENGTH/DIA	M	REV-01,FOR LHB EOG NON-AC COACHES			DRN	
WIDTH/THICK.	M	RAIL COACH FACTORY, KAPURTHALA			REF DRG No.	NIL
NIL	M	INDIAN RAILWAYS STANDARD			PL NO.	NIL
HEIGHT	M				DRG.NO.	CC72084
NIL	M	SEE/D&D			ALT.	o
					SIZE	A1/SHEET 1/2

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.  
FOR UNTOLERANCED DIMENSIONS REFER MDG0008

DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.  
DATE OF FIRST ISSUE 08/02/2012



ALT. NO.	ALT. DATE	ZONE	ALTERATIONS	AUTHORITY
0	27/09/2022	ALL	1. ITEM NO. 1 TO 7, 9 TO 11 & 13 TO 22 UPDATED AND DRAWING MODIFIED ACCORDINGLY.	CR NO. 2300220931



DETAIL AT-Z

SECTION-BB

ITEM	DESCRIPTION	QTY	UNIT	STANDARD	REMARKS
22	MOUNTING ANGLE 3.25X30X149	4	NIL	IS: 8911 (LATEST) SS304-S2	NIL
21	UPPER COVER 2X180X500	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
20	SCREWING PIECE 3.25X33X30	2	NIL	IS: 8911 (LATEST) SS304-S2	NIL
19	HEXAGON SOCKET HEAD CAP SCREW M5X20	4	NIL	IS: 2289-2006, TABLE-1, A2-70	NIL
18	SCREWING PIECE 3.25X20X20	12	NIL	IS: 8911 (LATEST) SS304-S2	NIL
17	MOUNTING ANGLE (R.H.S.) 2X57X996	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
16	MOUNTING ANGLE (L.H.S.) 2X57X996	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
15	LOWER COVER 2X478X500	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
14	ADJUSTABLE NUT M5, STAINLESS STEEL	1	NIL	NIL	NIL
13	SPRING	1	NIL	IS: 4454-2001, PT-4, G-2	NIL
12	SNAP HEAD RIVET Ø5X14, GALV.D.	1	NIL	IS: 2998-82, TAB-1 & 5	IS: 1148-B2, STEEL
11	PLAIN WASHER 5.5	1	NIL	IS: 2018-87, T-3, TY-B, SS304-S2	NIL
10	ANGLE 3.15X25X39	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
9	FLAT 3.15X25X175	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
8	CIRCLIP	2	NIL	IS: 3075-86, TY-C, FIG-1	NIL
7	CAPTIVE SCREW M5	2	NIL	IS: 1367-2002, SS304-S2	NIL
6	STAINLESS STEEL BUTT HINGE, 50MM	6	NIL	IS: 12817-2013, TAB-3, FIG-1	NIL
5	MIDDLE COVER 2X339X500	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
4	SIDE COVER (L.H.S.) 2X119X998	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
3	SIDE COVER (R.H.S.) 2X119X998	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
2	ANGLE 2X42X25	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL
1	CHANNEL 2X496X1233	1	NIL	IS: 8911 (LATEST) SS304-S2	NIL

WELD LENGTH	ITEM	DESCRIPTION	ASSEMBLY	DETAIL DRG	MATL. & SPEC.	REMARKS
NIL	M	GROUP ELECTRICAL				
NIL	M	FILE Z:\CC72084s2a.prt (2D)				
SUPERSEDES: CC72084 ALT nil						
DETAILS FOR CUBICLE BOX COMPLETE						
LOW VOLTAGE PANEL TO EDTS-355,						
REV-01, FOR LHB EOG NON-AC COACHES						
RAIL COACH FACTORY, KAPURTHALA						
INDIAN RAILWAYS STANDARD						
PL NO. NIL						
DRG. NO. CC72084						
ALT. 0 SIZE A SHEET 2/2						

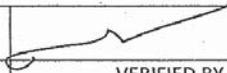
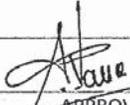
# 4. ITEM-12 TO BE SUITABLY WELDED IN POSITION SO THAT ITEM-9 ROTATE FREELY.  
 3. NECESSARY CUT AWAY TO BE PROVIDED IN ITEM-5 & 15 IN POSITION WITH ITEM-6.  
 2. FRAMED DIMENSIONS ARE TO BE STRICTLY ADHERED TO.  
 1. ALL DIMENSIONS IN MM.  
 NOTE: -

ANY MANUAL ALTERATION SHALL AUTOMATICALLY RENDER THIS DRAWING INVALID.      DETAIL DRGS STARTING WITH "LI" ARE INTERNAL REFERENCE LISTS ONLY AND ARE NOT FOR ISSUE.  
 FOR UNTOLERANCED DIMENSIONS REFER MDG0008      DATE OF FIRST ISSUE      08/02/2012

ICF ANNEXURE NO.1 – FOR RCF SPEC NO. EDTS 355 REV.1 AMD.1

The following clauses shall be read as given below:

SN	CLAUSE NO	EXISTING	TO BE READ AS
1	4.17	CEE	Shall be read as CEE/ICF
2	5.1.1	CEE/RCF	Shall be read as CEE/ICF
3	5.5	RCF	Shall be read as ICF
4	6.1	CEE/RCF	Shall be read as CEE/ICF
5	6.2	CEE	Shall be read as CEE/ICF
6	7.1	RCF	Shall be read as ICF

 PREPARED BY	 VERIFIED BY	 APPROVED BY 15/3/14
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## ICF Annexure-2 TO RCF Specification EDTS-355, Rev.1,Amdt-1,2 with ICF Anx.1

To make Non-AC EOG LHB Coaches HOG compliant, RC filters as per RDSO modification sheet RDSO/PE/MS/AC/0051-2011(Rev.2),amd.2 are to be provided in HV panel of LHB EOG Non AC coaches. One RC filter will be provided between phase and neutral and other RC filter will be provided between phase and earth of secondary windings (415V &190V) of 9/15 KVA transformers to improve voltage waveform.

The following Items Added to the BOM in Annexure-A

Sl. no	Term Function Technical Data	Drawing no.	Qty in each Non-AC coach	Place of Installation
55	Each RC filter consists of 1 ohm, 6/10 W resistances connected in series with parallel connected 1.5 MFD 850/1000V range capacitor (Epcos/Vishay or equivalent make capacitor with prior approval of RDSO) In each arm of star connected to be provided between Phase & neutral and phase & earth (415V &190V) of 9 KVA transformer.  The RC filter shall be of M/s.Siemens, M/s Medha or any equivalent make. The mounting arrangement of RC filter shall be as per sheet 2 of RDSO drg. No. RDSO/PE/SK/AC/0188-2015(Rev.0)	RDSO/PE/SK/AC/0197(Rev-0) And Sheet no. 2 of RDSO/PE/SK/AC/0188-2015 (Rev.0)	4 Nos.	HV panel
56	MCBs for Lavatory Exhaust fan Current rating :6A, Curve:C, Voltage Rating:230V AC, Pole:1P, Breaking Capacity :10KA	408587(Legrand), CSMBS1C6(C&S), 5SL41067(Siemens), SH201MC-C6 (ABB), BB10060C(L&T)	3 nos.	LV Panel
57	Rotary switch 10A, 4P, On/Off for Lavatory Exhaust Fan	61196 S B B03 TD YR of Slazer	1 no.	LV Panel

ICF Anx-2 to EDTS-355, Rev.1,Amdt-1 with ICF Anx.1				1 of 2
Date-04/04/2017	SSE/ D	Dy CEE/D	CDE/E	PAGE



ICF Annexure-3

ICF Annexure-3 TO RCF Specification EDTS-355, Rev.1, Amdt-1, 2, with ICF Anx.1&2

RDSO issued 4.5KW underslung type constant voltage Regulated Battery Charger to specification RDSO/PE/SPEC/AC/0183 Rev-0-2015 for charging battery and coach load. 4.5KW underslung RBC is directly mounted with the coach members, hence the box for mounting RBC is not needed.

In Clause 4.1 (ii) Battery Charger Box to drawing no LS71104 Alt-a is Deleted.

(iii) In Low voltage panel cable cover for top and bottom as indicated in the drawing CC72081 ANX-1 (items-8, 9 & 10 only) is Deleted.

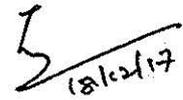
The following clauses 4.25, 4.25.1, 4.25.2 & 4.26.4 Deleted

In Cl.8.0 ENCLOSURES the following Drawing Revised/Added/Deleted

Sl no	Drawing no.	Description	Remarks
1	LS71103 Alt-a ANX-1&2	HV Cubicle	Revised
2	LS71104	Regulated Battery Charger Cubicle	Deleted
3	LS71105	Terminal Codification for Battery Charger	Deleted
4	CC72081 ANX-1	Low voltage on board Rotary Switch Panel	Revised
11	ICF/SK3-7-1-079	RBC mounting requirements	Deleted
12	ICF/SK3-7-2-047	Fuse and Terminal Panel to EDTS-355	Added

The following items Deleted From the BOM in Annexure-A

Sl. no.	Item	Term Function Technical Data	Drawing no.	Manufacturer Supplier	Place of Installation
29	29 F01	Low voltage fuse (with holder) switch cabinet Gr.00 25A	03912, 03760 of M/S Wohner	Siemens/ wohner-italweber/ Ferraz / Bussmann/ Schenider / GE/L&T	S1F42

ICF Anx-3 to EDTS-355, Rev.1,Amdt-1 with ICF Anx.1&2				1 of 2
Date-18/12/2017	SSE/ D	Dy CEE/D	CDE/E	PAGE

30	30 F02	Low voltage fuse (with holder) switch cabinet Gr.00 25A	03912, 03760 of M/S Wohner	Siemens/ wohner- italweber/ Ferraz / Bussmann/ Schenider / GE/L&T	S1F43
45	X3	Terminal block x3	Drawing no.LS71105	Wago / Phonix / Weidmuller	S1X3
56		MCBs for Lavatory Exhaust fan Current rating: 6A, Curve:C, Voltage Rating:230V AC, Pole:1P, Breaking Capacity :10KA	408587(Legrand), CSMBS1C6(C&S), 5SL41067(Siemens), SH201MC-C6 (ABB), BB10060C(L&T)	3 Nos.	LV Panel

**The following Item Added to the BOM in Annexure-A**

Sl. no	Term Function Technical Data	Make / Model No.	Qty	Place of Installation
58	Motor Protection Relay for Exhaust fan (70W, 3Phase, 190V AC). 0.24A to 0.4A, 3 pole, DIN Rail mounted,	3VU1340-0MD00 of Siemens or MS116-0.4 of ABB or GV2ME03 of Schneider or ST419060000 of L&T	4 Nos	LV Panel

**In annexure-B TERMINAL BLOCK IN HV PANEL the following TBs are revised for connecting RC filter.**

TB NO	OLD PART NO	REVISED PART NO	
10	284-681	283-671	TRANSFORMER OUTPUT 415V
11	284-681	283-671	TRANSFORMER OUTPUT 415V
12	284-681	283-671	TRANSFORMER OUTPUT 415V
13	284-681	283-671	TRANSFORMER OUTPUT 415V
14	284-681	283-671	

ICF Anx-3 to EDTS-355, Rev.1,Amdt-1 with ICF Anx.1&2				2 of 2
Date-18/12/2017	SSE/ D	Dy CEE/D	CDE/E	PAGE