

RAIL COACH FACTORY, KAPURTHALA

MD35131

Dated:07/10/2024

Sub: Issue of amendment-1 to MDTS-48279 Rev-04 Technical Specification for Adhesion Promoting Primer.

Ref: Design office letter no.MD22151 dated 04.10.24.

Following clause of MDTS-48279 Rev-04 page 8 of 15 amended as below:

Existing

S. No.	Test	Type of Metal Panel	Size in mm	Painting Detail	DFT	Duration of Air Drying Before Commencement of test (Applicable for panels either air dried or dried at elevated temperature)	Special Instruction
6.	Adhesion	S.S.	150 X 50 X .315	One coat of Adhesion Promoting Primer	35- 40 μ	7 days	Cross cut 1 mm (ASTM D3359 02.) Pull up adhesion as per ASTM D 4541

Revised

S. No.	Test	Type of Metal Panel	Size in mm	Painting Detail	DFT	Duration of Air Drying Before Commencement of test (Applicable for panels either air dried or dried at elevated temperature)	Special Instruction
6.	Adhesion	S.S.	150 X 50 X 1.25	One coat of Adhesion Promoting Primer	35- 40 μ	7 days	Cross cut 1 mm (ASTM D3359 02.) Pull up adhesion as per ASTM D 4541

This has the approval of competent authority

Dy.CME/Fur/Design

CQM CPLE CWE/Fur CMM/ HSQ CMM/TKJ CWE/Shell CMT
Dy.CMM/LHB/Fur. Dy.CMM/G Dy. CPLE-I,II Dy.CMM/Fur SSE/Filing Section/Design
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