

RAIL COACH FACTORY, KAPURTHALA

MD34331

DATE: 29.01.2022

SUB: STR for "Set of Mounting Frame for Compartment Swing Door".

REF: Dy CME D&P letter no MD34331 Dated 25.01.2022.

In reference to letter above, there is no STR available for "Set of Mounting Frame for Compartment Swing Door" Minimum infrastructural requirement for manufacturer & testing of Set of Member complete are as below and same may be used for CCA purpose:

Sr. No.	Description of Infrastructure	Remarks
1.	Raw material should be procured from authorized distributor with test certificates	
2.	Shearing Machine/Plasma/Manual Plasma of suitable capacity for thickness up-to 5mm	
3.	MIG welding sets with calibrated digital display & suitable shielding media. (Stainless steel electrode of same composition as per TABLE-3 of RDSO/SPEC. C-K 201 to be used for welding)	
4.	Hydraulic Press brake of suitable capacity for thickness up-to 5mm	
5.	Hand grinder	
6.	Power saw	
7.	Drilling machine	
8.	Punches & stamping for marking	
9.	Fixtures	
10.	Painting Facilities or valid tie-up with MOU	
11.	Min. 2 Years welder's experience of same type of welding and qualified as per ISO:9606-1	
	Testing facilities	
12.	In-house Chemical Spectro analysis facility or tie-up with NABL certified lab	
13.	In-house Universal testing machine or tie- up with NABL certified lab	

CPB
06/02/22
Dy. CME/D&P
[Signature]

[Signature]
[Signature]

[Signature]
SSE/Fur-III