

रेल डिब्बा कारखाना, कपूरथला

MD34331

Dated 24.03.2022

Sub: M&P requirement for fixing arrangement of Almirah (PL No. 33592755) for LHB AC 3T coaches.

Ref : Dy CME (DP) letter no MD34331 Dated 25.01.2022

There is no STR available for fixing arrangement of Almirah to PL No. 33592755. Minimum infrastructural requirement for manufacturer & testing of fixing arrangement of almirah is given below and same may be used for CCA purpose:

S.No.	Description of Infrastructure	Remarks /Yes/No
1.	Raw material should be procured from authorized distributor	---
2.	Laser Profile cutting Machine or Shearing Machine of suitable capacity for thickness upto 2 mm.	In house
3.	MAG welding sets with calibrated digital display (400 Amp. or more) & suitable shielding media. Welding consumable shall be procured from the RDSO approved source as indicated in RDSO vendor directory for MAG WELDING.	----
4.	Welder certificate as per ISO 14731 OF IWE/IWT/IWS by Indian Institute of welding or certificate from WRI/Trichy or AWTI/ICF	--
5.	Hydraulic Press brake of suitable capacity for thickness upto 2 mm.	In house
6.	Hand grinder or buffing tools	In house
7.	Drilling facility available for sheet size upto 2 mm	In house
8.	Pickling or passivation facility	In house
9.	The manufacturer shall have an ISO-9001-2015 or latest certified company. OR Firm has to fulfill all the requirements of IRIS to ISO/TS22163:2017	In house
10.	Powder coating plant of suitable capacity	In house or Tie-up
	Testing facilities	
11.	Chemical : Tie up with NABL certified lab	In house or Tie-up
12.	Physical testing Lab: Firm should have in house or tie up with certified NABL lab for Universal Testing Machine.	In house or Tie-up
13.	Digital Vernier Calipers, Measuring Scale	In house

May kindly permit use of above for assessing firm in CCA.

Dy.CME/D

CDE

SSE/D

25/3-22
SSE/URFI

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25/03/2022