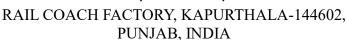
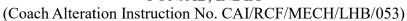


रेल डिब्बा कारखाना, कपूरथला-

144602, पंजाब, भारत









MD21561 Date: 27.12.2023

All PCMEs All CRSEs All CWMs/CWEs

Director/VDG/Carriage, RDSO, Manak Nagar, Lucknow

Sub: Identification for differentiating LHB bogie frames based on primary bump stop height.

Ref: a) RDSO letter no. SV.FIAT dated 02.11.2023 & 22.12.2023.

- b) RB letter no 2019/M(C)/13713CS Dated 06.12.23, SNO. 12.
- c) This office letter No. MD44121 dated 19.12.2023

1. CAI No. CAI/RCF/MECH/LHB/053

- 2. Group: Bogie frame for FIAT Bogies with air suspension in secondary stage
- 3. **Description:** Easy identification for differentiating two types of FIAT bogie frames based on primary bump stop height:

#	Drg No.	Modification/Identification detail	Pictorial view
1	Drg No. LW03002 Drg No. LW03003	On Bogie Number plate: A242 is to be punched in letter height of 10mm after year or available space on other location of number plate	R.C.F. KAPURTHALA BUILT IN 20 A242 BOGIE NO.
2	Drg No. LG03001 Drg No. LR03001	On Bogie Number plate: N227 is to be punched in letter height of 10mm after year or available space on other location of number plate	R.C.F. KAPURTHALA BUILT IN 20 N227 BOGIE NO. 8
		On brake beam end face: Yellow paint is to be done on brake beam end faces on both sides of bogie frames	

- 4. **Reason of modification:** Easy identification for differentiation of two types of FIAT Bogies based on primary bump stop height i.e. 242.5mm & 227.5mm. RCF and RDSO have jointly decided the above methodology.
- 5. Coach type: All LHB coaches with air suspension in secondary stage
- 6. Implementation: during SS-I, SS-II, SS-III or during lifting of coach/bogie on sick line.

7.

For General Manager (Mech)

Copy to:

CPLE: for immediate implementation in all purchase orders & in RCF production. CWE/Shell