

**RAIL COACH FACTORY, KAPURTHALA**

**(Coach Alteration Instruction No. CAI/RCF/MECH/LHB/085)**

**MD46111**

**Date:** As Signed

1. **Description:** Relocation of Chlorine Filter in IR-DRDO Bio- digester in LHB type Coaches.
2. **Ref** : RDSO's letter MC/CB/LF/Anaerobic Dated 18 -11- 2024
3. **Reason for alteration:** To protect Rail &. Signal fittings and testing of Bio-Toilet effluent.

**4. Coach type & Applicability of Drawing No :**

S.No	Coach Type	Applicable Drawing No	Description	QPA
1	All type of LHB Passenger Coaches except power car and SLRD Coach.	MI005548 Alt-d	Chlorine Filter in IR-DRDO Bio- Toilet	01

**5. To be carried out:** Immediately.

**6. Special Instructions:**

- i. Dismantle the old chlorinator to drawing no. *MI005548 Alt-c* by unscrewing the same.
- ii. Mount the New chlorinator to drawing no. *MI005548 Alt-d* by screwing the same.
- iii. Locking plates to Drawing no. *AAA63677* to be readjusted.

**Enclosure:** Drawing No: *MI005548 Alt-d* , *AAA63677*

For General Manager (Mech.)

**Copy to:**

**All Principal Chief Mechanical Engineers of IR**  
**All Chief workshop Engineers of IR**

**Principal Chief Mechanical Engineers :**

1. Central Railway, Mumbai CST-400 001
2. W. Railway Churchgate, Mumbai - 400 020

3. Northern Railway, Baroda House, New Delhi- 110 001
4. N.E. Railway Gorakhpur., Gorakhpur-273 001
5. N.F. Railway Maligaon, Guwahati- 781 011
6. S. Railway, Park Town, Chennai- 600 003
7. S. C. Railway, Rail Nilayam, Secunderabad- 500 371
8. S. E. Railway, Garden Reach, Kolkata-700 043
9. Eastern Railway, Fairlie Place, Kolkata-700 001
10. E. Coast. Railway, Bhubhaneswar- 751 016
11. North Central Railway, Allahabad – 211 001
12. North West Railway, Jaipur – 302 001
13. S. E. Central Railway, Bilaspur- 495 004
14. S. W. Railway, Hubli – 580 023
15. West Central Railway, Jabalpur- 482 001
16. East Central Railway, Hazipur- 844 101

**Chief Works Engineer:**

1. Central Railway, Matunga, Mumbai- 400 019
2. Bhopal, West Central Railway Nishatpura, MP-462 001
3. Lilluah, Eastern Railway, Howrah- 711 204
4. Alambagh , Northern Railway, Lucknow- 226 005
5. Jagadhari, Northern Railway,- 135 003
6. Gorakhpur N. E. Railway- 273 001
7. New Bongaigaon N. East Frontier Railway- 783 381
8. Perambur, Southern Railway, Chennai- 600 023
9. Golden Rock, Southern Railway, Trichy- 620 004
10. Ashokpuram , Southern Railway, Mysore South- 570 008
11. Lallagudda, S. C. Railway Secunderabad- 500 017
12. Hubli, South Western Railway- 580 020
13. Tirupati ,S. C. Railway - 517 506
14. Mancheswar, East Coast Railway, Bhubhaneswar- 751 017
15. Kharagpur, S. E. Railway- 721 301
16. Lower Parel, N.M.Joshi Marg, Western Railway, Mumbai- 400 013
17. Western Railway, Ajmer, Rajasthan
18. North East Frontier Railway, Dibrugarh, Assam-786 001

**Copy to:**

DG/Carriage, RDSO, Manak Nagar, Lucknow- 226 011  
EDME (Coaching), Railway Board, New Delhi-110 001  
EDME (W), (Coaching), Railway Board New Delhi-110 001

